

### Four Common Pharmaceutical Packaging Applications with Visionscape® I-PAK®

The Visionscape I-PAK inspection system is the proven solution chosen by major pharmaceutical manufacturers worldwide. Based on a selection of powerful machine vision tools and a simple user interface, I-PAK meets demanding pharmaceutical industry requirements, such as 21 CFR Part 11, for reliable, accurate, and validated inspection of labels and products.

Common applications include: date/lot code verification, component ID verification and product serialization, product inspection, bright stock identification, as well as a variety of other package, label, or product inspections.



#### 1 Date/Lot Code Verification

Uses Optical Character Verification (OCV) to ensure:

- Accuracy
- Contrast
- Print Quality
- Sharpness

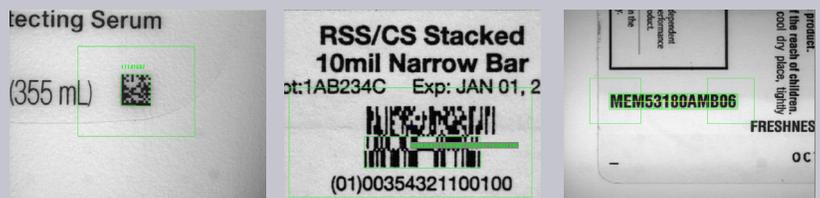


**Date/Lot code examples:** hot stamp, ink jet, laser mark, plus multiple inspections performed in one system

#### 2 Component ID Verification & Product Serialization

Uses 1D/2D codes or human readable codes for product serialization or to verify component accuracy on:

- Primary labels
- Inserts
- Cartons
- Outserts



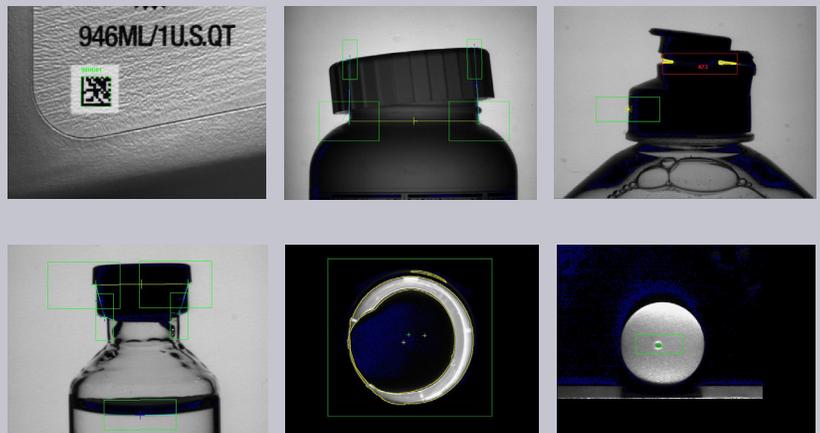
**Component ID examples:** 1D barcode, Data Matrix, GS1 Databar (RSS), or pre-printed ID numbers printed or marked on labels, packaging, or directly on products

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### 3 Product Inspection

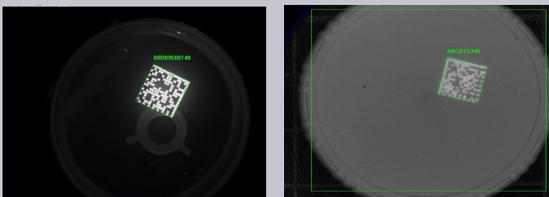


- Label presence/position
- Cap presence/position
- Fill level
- Crimp inspection
- Safety seal inspection
- Insert presence inspection
- Other inspections



**Inspection examples:** label presence and skew, label accuracy, cap skew, open cap, fill level and crimp inspection, safety seal inspection, tablet hole presence

### 4 Bright Stock Identification



**Bright Stock ID examples:** UV or visible ink jet Data Matrix

Uses Data Matrix symbols to identify bright stock containers:

- Verify symbol readability immediately after printing
- Place product in warehouse
- Verify symbol quality and accuracy prior to labeling

# MICROSCAN®

[www.microscan.com](http://www.microscan.com)

**Product Information:** [info@microscan.com](mailto:info@microscan.com)

**Technical Support:** [helpdesk@microscan.com](mailto:helpdesk@microscan.com)