

MS-Q Imager User's Manual



P/N 84-006100 Rev A

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About the MS-Q Imager

The MS-Q Imager, with point-and-click triggering, can read both 1D and 2D symbols and transfer (or buffer and transfer later) decoded data in both cable and wireless configurations. The MS-Q Imager is available in USB, RS-232, and PS/2 cabled options, a Batch option, and a Bluetooth option.

The MS-Q uses dual optics (near field and far field in the same array), a 1.3 million pixel CMOS sensor, and a 400 MHz processor. The imager automatically discriminates between all major 1D and 2D symbologies.

The Quadrus[®] model of the MS-Q Imager features added functionality that allows users to optimize the readability of 2D direct part marks.

Both the Quadrus and Basic models of the MS-Q Imager can be configured by reading Data Matrix symbols encoded with a wide variety of setup commands, or by using Microscan's **ESP**[®] Software.

Rev 6 Hardware

MS-Q hardware has been updated to include a new image sensor. The new hardware is referred to in this documentation as **Rev 6**. Imagers with Rev 6 hardware are clearly identified on the label inside the battery bay.



About This Manual

This manual provides complete information on setting up, installing, and configuring the MS-Q Imager. The chapters are presented in the order in which the imager would be assembled, configured, and optimized.

Highlighting

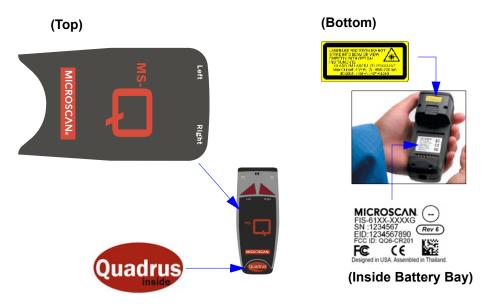
Cross-references and web addresses are highlighted in **blue bold**.

References to **ESP**, its toolbar headings (Communications, Symbologies, I/O Parameters, etc.) and menu headings are highlighted in **Bold Initial Caps**.

Product Labels

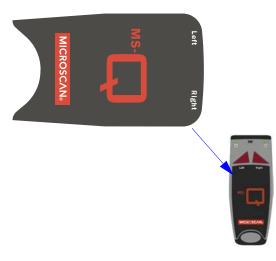
Product Labels

The following labels are located on the MS-Q Quadrus Imager:



The following labels are located on the MS-Q Basic Imager:

(Top)



(Bottom)



(Inside Battery Bay)

Statement of Agency Compliance

F©

The MS-Q has been tested for compliance with FCC regulations and was found to be compliant with all applicable FCC Rules and Regulations.

IMPORTANT NOTE: To comply with FCC RF exposure compliance requirements, this device must not be co-located or operate in conjunction with any other antenna or transmitter.

CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

CE

The MS-Q has been tested for compliance to CE (Conformité Européenne) standards and guidelines and was found to conform to applicable CE standards, specifically the EMC requirements EN 55024, ESD EN 61000-4-2, Radiated RF Immunity EN 61000-4-3, ENV 50204, EFT EN 61000-4-4, Conducted RF Immunity EN 61000-4-6, EN 55022, Class B Radiated Emissions, and Class B Conducted Emissions.

The MS-Q can be set to use targeting lasers. The MS-Q's targeting laser emits Class 2M radiation outside of the product per IEC 60825-1. Class 2M Laser/LED product. Do not stare into the beam or view directly with optical instruments.

The MS-Q has been tested by an independent electromagnetic compatibility laboratory in accordance with the applicable specifications and instructions.



Laser/LED Radiation Wavelength: <1mW Maximum Output: 650-700 nm Laser Pulse Duration: 0.977 mSec. LED Pulse Duration: 0.255 uSec.

Statement of RoHS Compliance

All Microscan readers with a 'G' suffix in the FIS number are RoHS-Compliant. All compliant readers were converted prior to March 1, 2007. All standard accessories in the Microscan Product Pricing Catalog are RoHS-Compliant except 20-500013-01 and 98-000039-02. These products meet all the requirements of "Directive 2002/95/EC" European Parliament and the Council of the European Union for RoHS compliance. In accordance with the latest requirements, our RoHS-Compliant products and packaging do not contain intentionally added Deca-BDE, Perfluorooctanes (PFOS), or Perfluorooctanic Acid (PFOA) compounds above the maximum trace levels. To view the document stating these requirements, please visit:

http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=CELEX:32002L0095:EN:HTML

and

http://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2006:372:0032:0034:EN:PDF

Please contact your sales manager for a complete list of Microscan's RoHS-Compliant products.

This declaration is based upon information obtained from sources which Microscan believes to be reliable, and from random sample testing; however, the information is provided without any representation of warranty, expressed or implied, regarding accuracy or correctness. Microscan does not specifically run any analysis on our raw materials or end product to measure for these substances.

The information provided in this certification notice is correct to the best of Microscan's knowledge at the date of publication. This notice is not to be considered a warranty or quality specification. Users are responsible for determining the applicability of any RoHS legislation or regulations based on their individual use of the product.

Regarding "RoHS Directive 2011_65_EU" Microscan produces Monitoring and Control Instruments as well as Industrial Monitoring and Control Instruments as defined within the directive. Microscan has developed and is implementing a RoHS2 compliance plan with the intention of bringing all active products listed in our current marketing literature within full compliance as per the directive deadlines.

Key milestones for the transition plan are as follows:

- · Complete internal product audit and supplier transition by July 2013.
- Initial "Monitoring and Control Instruments" RoHS2-compliant products available by July 2014.
- Initial "Industrial Monitoring and Control Instruments" RoHS2-compliant products available by July 2015.
- All new products introduced in 2014 are expected to be WEEE and RoHS2 compliant.

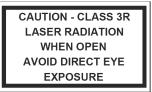
Microscan will mark the products with the 'CE' marking that complies with the RoHS2 process to acquire 'CE' certification per the example given: Example 1 >> Machinery directive + EMC directive + RoHS2 = Declaration of Conformity.

Introduction

Warning and Caution Summary



A warning label (see above) is located on the underside of the MS-Q near the battery locking mechanism.



Microscan voids product warranty if the hard case has been opened or tampered with in any way. Opening the case may put the user at risk of laser radiation exposure (Class 3R). A second warning label (see above) is placed within the casing structure.

CAUTION: Use of controls or adjustments, or performance of procedures other than those specified herein may result in hazardous radiation exposure.

In addition, a CB Test Certificate has been issued by the National Certification Board (NCB) indicating that the MS-Q meets all safety and quality standards in accordance with IEC 60950-1:2001, First Edition.

Warning and Caution Summary

1 Quick Start

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This section is designed to get your MS-Q Imager up and running quickly so you can get a sense of its capabilities and test sample symbols. Detailed setup information for configuring the imager for your specific application can be obtained in the subsequent sections.

Your interface type will determine how data is received by your host. When sending data by USB or PS/2, you must open a text editor in your host computer. When sending data serially, you must use a terminal program such as HyperTerminal or **ESP**'s **Terminal** view (RS-232 only).

Check Required Hardware

Check Required Hardware

Parts List for MS-Q Imagers with Cabled Handle (H2):

- One MS-Q Imager
- One H2 Handle
- One 6 ft. USB cable (Quadrus models only) **Note:** PS/2 and RS-232 cables are optional and must be purchased separately.
- One Cable Clamp
- Two 2-56 x 5/16" screws, hex head, 1.5 inch-pounds (for Cable Clamp)
- Two 2-56 x 3/16" screws, hex head, 1.5 inch-pounds (for securing underside of imager body to H2 Handle)
- Two 2-56 x 3/16" screws, hex head, 1.0 inch-pounds (for flexible 8-pin DIN connector at back of handle)

Parts List for MS-Q Imagers with 1950 mAH Battery Handle (BH1) (Rev 5 and earlier only):

- One MS-Q Imager
- One BH1 Handle
- One 6 ft. USB cable (Quadrus models only) **Note:** PS/2 and RS-232 cables are optional and must be purchased separately.
- One Cable Clamp
- Two 2-56 x 5/16" screws, hex head, 1.5 inch-pounds (for Cable Clamp)
- Two 2-56 x 3/16" screws, hex head, 1.5 inch-pounds (for securing underside of imager body to H2 Handle)

Parts List for MS-Q Imagers with 3900 mAH Battery Handle (BH2):

- · One MS-Q Imager
- One BH2 Handle
- One 6 ft. USB cable (Quadrus models only) **Note:** PS/2 and RS-232 cables are optional and must be purchased separately.
- One Cable Clamp
- Two 2-56 x 5/16" screws, hex head, 1.5 inch-pounds (for Cable Clamp)
- Two 2-56 x 3/16" screws, hex head, 1.5 inch-pounds (for securing underside of imager body to H2 Handle)

Parts List for MS-Q Imagers with Original Handle (H1):

- One MS-Q Imager
- One H1 Handle
- One 6 ft. USB cable (Quadrus models only) **Note:** PS/2 and RS-232 cables are optional and must be purchased separately.

Assemble the Imager

To assemble the MS-Q Imager with Cabled Handle (H2):

1. Insert the flexible connector at the back of the H2 Handle into the MS-Q's 8-pin DIN connector.



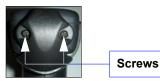
2. Snap the imager onto the H2 Handle over the battery blank. Be sure that the underside of the imager is latched at the front of the handle.

Latch





3. Secure the flexible connector at the back of the H2 Handle with the two screws provided.



4. Secure the underside of the imager to the H2 Handle with the two screws provided.



5. Attach the cable to the bottom of the handle. Secure the cable clamp with the two screws provided.



Insert screws in the through-holes at the base of the cable clamp.

Assemble the Imager

To assemble the MS-Q Imager with Battery Handle:

1. Insert the tab on the back of the battery handle into the imager's recessed slot at the base of the battery bay.



2. Snap the imager onto the battery handle over the battery. Be sure that the underside of the imager is latched at the front of the handle.



3. Secure the underside of the imager to the battery handle with the two screws provided.



Quick Start

To assemble the MS-Q Imager with Original Handle (H1):

1. Slide the imager into the handle's cradle. Be sure the tabs fit into the grooves along the sides of the imager and that the handle's 8-pin DIN connector inserts completely into the back of the unit.



2. Plug the USB, PS/2, or RS-232 cable into the bottom of the handle. Plug the other end of the cable into the appropriate port on your host computer.



Grasp the connection housing and pull to remove. <u>Do not</u> pull directly on the cable.

USB Interface

USB Interface

Note: The USB interface draws its power from the host computer.

USB Configuration

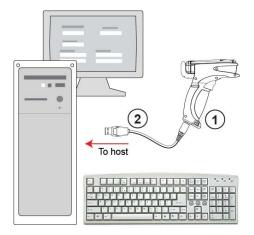
Item	Description	Part Number	
		Rev 5 Hardware	Rev 6 Hardware
1	MS-Q Imager	Quadrus: FIS-6100-0030G, -0035G, -0046G Basic: FIS-6150-0020G	<i>Quadrus:</i> FIS-6100-0047G, -0051G, -0053G <i>Basic:</i> FIS-6150-0028G
2	USB Cable	Included	·

Installation Steps for USB

- 1. Connect the USB cable (2) to the MS-Q (1).
- 2. Connect the USB cable (2) to the host.

You **DO NOT** need to power off your host computer.

- 3. Open any program in your host computer that can receive keyboard text.
- 4. Read the **USB Keyboard Mode** symbol below:



5. Read the **Save Settings** symbol at the bottom of this page.

USB Configuration

You are now ready to send data to the host.

USB Keyboard Mode

Note: If you attempt to connect to the host via USB *and you have a battery installed,* the host will fail to recognize the imager for approximately **60 seconds**. If you connect with a battery blank installed, or if you install the battery after plugging in, no delay occurs.



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PS/2 Interface

Note: The PS/2 interface draws its power from the host computer.

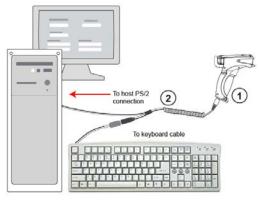
PS/2 Configuration

ltem	Description	Part Number	
		Rev 5 Hardware	Rev 6 Hardware
1	MS-Q Imager	<i>Quadrus:</i> FIS-6100-0040G, -0041G <i>Basic:</i> FIS-6150-0025G	<i>Quadrus:</i> FIS-6100-0049G <i>Basic:</i> FIS-6150-0030G
2	Keyboard Wedge Cable	60-000018-03	

Installation Steps for PS/2

- 1. Power-off the host and disconnect the keyboard.
- 2. Attach the cable (2) to the MS-Q (1).
- 3. Attach the keyboard connector to the keyboard cable and host computer as shown.
- 4. Power-on the host.
- 5. Read the **PS/2 Mode** symbol below:





PS/2 Configuration

This connection protocol provides power to the MS-Q, and, when attached, will allow data input from both the MS-Q and the keyboard.

6. Read the **Save Settings** symbol at the bottom of this page.

You are now ready to send data to the host.

Important: The MS-Q *must* be connected to the keyboard for the imager and the keyboard to function in **PS/2 Mode**.



RS-232 Interface

RS-232 Interface

Note: Unlike USB and PS/2, the RS-232 interface does not draw its power from the host computer.

RS-232 Configuration

Item	Description	Part Number
1	MS-Q Imager	Quadrus: FIS-6100-XXXXG Basic: FIS-6150-XXXXG Note: For the RS-232 option, order any MS-Q FIS plus the RS-232 kit listed below.
RS-23	2 Kit includes:	98-000074-04 (U.S.) -05 (Europe) -06 (UK)
2	RS-232 Cable	
3	Power Supply	

Installation Steps for RS-232

- 1. Power-off the host computer.
- 2. Connect the 8-pin mini-DIN on the cable (2) to the MS-Q (1).
- 3. Connect the 9-pin D-sub connector to the host computer's serial port.
- 4. Connect the cable to the power supply.
- 5. Plug in the power supply (3) and power-on the host computer.
- Start up a terminal program (such as ESP's Terminal view or HyperTerminal) and set to 57.6K baud, 8 data bits, none parity, 2 stop bits, and none hardware.
- 7. Read the **RS-232 Default Settings Mode** symbol below.

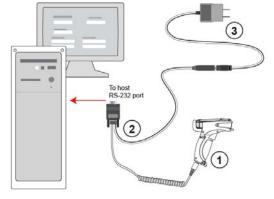


RS-232 Default Settings Mode

8. Read the **Save Settings** symbol at the bottom of this page.

You are now ready to send data to the host.





RS-232 Configuration

MS-Q Imager User's Manual

Bluetooth Interface

Note: The USB interface draws its power from the host computer.

Note: The Microscan Bluetooth modem defaults to a USB keyboard interface, and data is displayed as if input from a keyboard.

Bluetooth Configuration

Item	Description	Part Number		
		Rev 5 Hardware	Rev 6 Hardware	
1	MS-Q Imager	Quadrus: FIS-6100-0033G, -0034G, -0038G, -0039G, -0042G, -0043G, -0044G, -0045G Basic: FIS-6150-0023G, -0024G, -0026G, -0027G	<i>Quadrus</i> : FIS-6100-0050G, -0054G <i>Basic</i> : FIS-6150-0031G	
2	USB Bluetooth Modem (Default option)	98-000076-10		
3	USB Cable	Included with kit		
	Note: RS-232 options also available	98-000076-07, -08, -09		

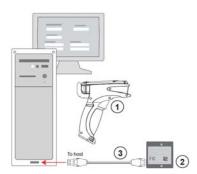
Installation Steps for Bluetooth

1. Connect the USB cable (3) from the host computer to the Bluetooth Modem (2).

You **DO NOT** need to power off your host computer.

- 2. Open any program in the host computer that can receive and display keyboard data.
- 3. Read the symbol on the Bluetooth modem's top label (2).
- 4. Read the **Save Settings** symbol at the bottom of this page.

You are now ready to send data to the host.



Bluetooth Configuration



RF Two-Way Mode

Note: If you are using an older Bluetooth Modem, read the RF Two-Way Mode symbol above to enable wireless communication with the host computer.

Note: See Connecting to the Bluetooth Modem via RS-232 for instructions on how to use the Bluetooth Modem with a serial connection.





to USB







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Batch/Battery Interface

Batch/Battery Interface

Important: ESP does not support Batch/Battery Interface.

Overview

In **Batch Mode** a battery replaces the blank inside the MS-Q. The MS-Q is capable of reading more than 4,000 times from a single battery charge without being physically connected to the host. When you do connect (either by cable or wireless), the buffered data is transferred to the host in the manner determined by your batch setup.

Batch/Battery Configuration

Item	Description	Part Number		
			Rev 6 Hardware	
1	MS-Q Imager	Quadrus: FIS-6100-0031G, -0032G, -0036G, -0037G Basic: FIS-6150-0021G, -0022G	Quadrus: FIS-6100-0048G, -0052G Basic: FIS-6150-0029G	
2	Battery	Included		

Installation Steps for Batch/Battery

- 1. Insert the tab on the back of the battery handle into the imager's recessed slot at the base of the battery bay.
- 2. Snap the imager onto the handle over the battery. Be sure that the underside of the imager is latched at the front of the handle.
- 3. Secure the underside of the imager to the handle with the two screws provided.
- 4. Select one of the Batch Setup modes Send and Log, or Send and Buffer.
- 5. Read symbols as required.
- 6. Save settings.
- 7. When convenient, or when the buffer is full, open any Windows-compatible program that can accept keyboard text (for USB and PS/2) or serial data (for RS-232 and Bluetooth).
- 8. Attach a cable or connect to Bluetooth to download buffered data.

Batch Setup

Send and Log Mode



If you read the **Send and Log Mode** symbol to the left, all buffered data will be downloaded to the host but retained in the imager's memory whenever you connect.

Send and Buffer Mode (Default)

Save Settings

If you read the **Send and Buffer Mode** symbol to the right, all buffered data will be downloaded to the host and **ERASED** in the imager whenever you connect.

You must have a data collection program open before connecting in **Send and Buffer Mode** or all buffered data will be lost.





Install ESP

ESP Software can be found on the Microscan Tools CD that is packaged with the MS-Q.

- 1. Follow the prompts to install ESP from the CD.
- 2. Click on the ESP icon to run the program.



Note: ESP can also be installed from the Download Center at www.microscan.com.

ESP System Requirements

- 166 MHz Pentium processor (recommended)
- Windows Vista, XP, or 2000 operating system
- Internet Explorer 5.0 or higher
- 64 MB minimum RAM
- 40 MB minimum disk space

Important: The imager must be in one of the modes below to communicate with ESP.

USB	USB Connect Mode	_
RS-232	RS-232 Connect Mode	

Select Model

Select Model

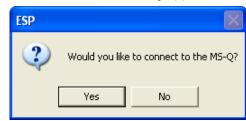
When you start ESP, the following menu will appear:

Model			
Select a Mode			
Quadrus EZ	Quadrus MINI 3	Quadrus MINI	Quadrus MINI Velocity
6	1	1	
MS-4	MS-3	MS-2	MS-1
1			
MS-9	MS-890	QX-870	QX-830
			7
MS-Connec 5100	t MS-Connect 210	Quadrus Verifier	MS-Q
Description:	MS-Q-1		
✓ Show this dia	ilog at startup e	ОК	Cancel

If you need to select another model later, click Switch Model at the top of the screen.



- 1. Click the MS-Q button and then click **OK**. If you do not want to make this selection every time you start **ESP**, uncheck "Show this dialog at startup".
- 2. Select the default reader name (**MS-Q-1**), or type a name of your choice in the **Description** text field and click **OK**.
- 3. Click Yes when this dialog appears:



Select Protocol and Connect to Imager

RS-232

• In the **Select Protocol** dialog box, select the communications protocol you are using and click **Next**.

Select Protocol	Connect Mode	X
Please select the protocol to use: RS-232 USB	The reader must be in the proper mode to connect. Scan this symbol using the reader to set it into the right mode of operation. Continue when ready.	
	Print Save As	
< Back Next > Cancel	< Back Next> Cancel	

- Print the **RS-232 Connect Mode** symbol and read it with the imager to ensure that you are in the correct communications mode. Keep the printed symbol in a convenient place for future use.
- Click Next when you are finished.
- The **Com Port** dialog will then appear. Select which communications port you are using. If you don't see your communications port listed on the dropdown menu, select **Other**.

RS-232
Select the com port to use and press Finish to autoconnect to the reader. Otherwise select the "Force Connect" checkbox to connect at the specified settings.
< Back Connect Cancel

- Click Connect.
- When you are connected successfully, the **CONNECTED** message will appear in a green box in the status bar at the bottom right of the screen.

CONNECTED	Point-to-Point COM1	115.2K : N : 8 : 1 //
-----------	---------------------	-----------------------

If the connection attempt fails, enable a different communications port, check your port connections, and try again. You can also check the **Force Connect** box and then click the **Connect** button.

You are now ready to configure your imager using **ESP**. Subsequent sections provide more detailed information about **ESP**'s configuration options.

Select Protocol and Connect to Imager

USB

• In the **Select Protocol** dialog box, select the communications protocol you are using and click **Next**.

Select Protocol	Connect Mode
Please select the protocol to use: C RS-232 C USB	 The reader must be in the proper mode to connect. Scan this symbol using the reader to set it into the right mode of operation. Continue when ready.
	Print Save As
< Back Next > Cancel	< Back Next > Cancel

- Print the USB Connect Mode symbol and read it with the imager to ensure that you are in the correct communications mode. Keep the printed symbol in a convenient place for future use.
- Click Next when you are finished.

The following dialog will then appear:

USB	
One reader was found that i change the reader to USB H	s in keyboard mode. Click 'Switch Mode' to IID mode.
Select Device: Reader C	00010006664
Switch Mode	Imager ID number
	< Back Next > Cancel

• You will see a "Reader" ID number in the Select Device field. Click Next.

Note: If the imager is in the default**USB Keyboard Mode** when you attempt to connect, the **USB Reader ID** dialog will tell you to click the **Switch Mode** button. **ESP** will attempt to switch the imager to **USB HID Mode**. Once the imager has switched modes, click **Next**.

• When you are connected successfully, the **CONNECTED** message will appear in a green box in the status bar at the bottom right of the screen.

You are now ready to configure your imager using **ESP**. Subsequent sections provide more detailed information about **ESP**'s configuration options.

12 Using ESP

Contents

EZ Mode	
Application Mode	
Tree Controls	
Menu Toolbar	
Send/Receive	

This section is designed to help you understand the structure and application of **ESP**. When you open **ESP**, unless otherwise specified in the **ESP Preferences** dialog accessible from the **Options** heading on the menu toolbar, you will enter **EZ Mode** for initial setup. From there, you can enter **Application Mode** (**App Mode**) and access several configuration menus (**Communications**, **Read Cycle**, **Symbologies**, **I/O Parameters**, an **Imager** setup interface, a **Terminal** interface, and a **Utilities** interface).

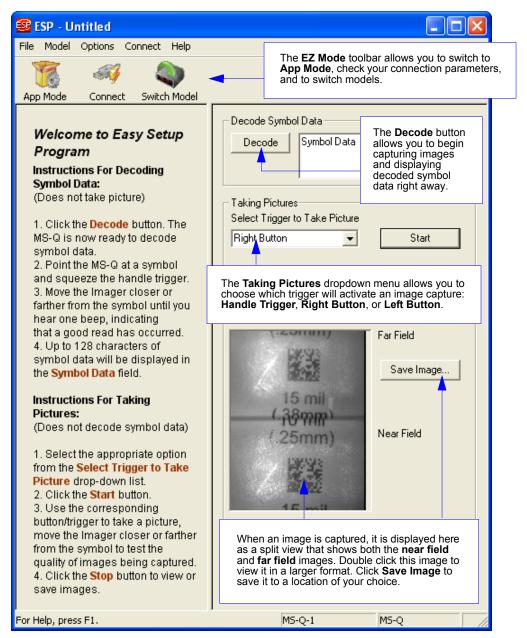
ESP can be used to configure the MS-Q Imager in the following ways:

- Tree Controls: Each configuration menu contains a list of all option settings that pertain to that specific element of imager operation. For example, the Communications menu shows a Communications Mode command, and then the options PS/2 (AT) Keyboard, RS-232 Serial, USB Keyboard, RF (Bluetooth), and USB Native (HID), all of which are accessible from a dropdown menu.
- **Graphic User Interfaces:** Settings can be configured using such point-and-click tools as radio buttons, tabs, spin boxes, check boxes, and drag-and-drop functions.
- **Terminal: ESP**'s **Terminal** interface allows you to send configuration and utility commands directly to the imager by typing them in the provided text field.

EZ Mode

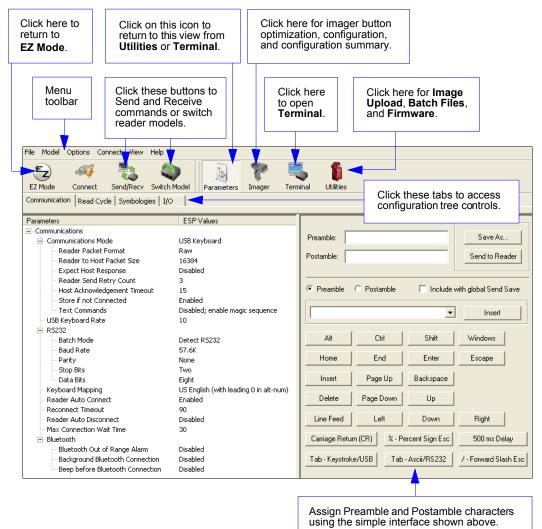
EZ Mode

The **EZ Mode** screen is the first thing you will see when you start **ESP**. **EZ Mode** will help you get your imager up and running quickly, and will acquaint you with the **ESP** interface.



Application Mode

Application Mode gives you access to a robust configuration environment, including tree controls that let you make precise changes to operation parameters, and graphic interfaces that make configuring your imager easy and intuitive.

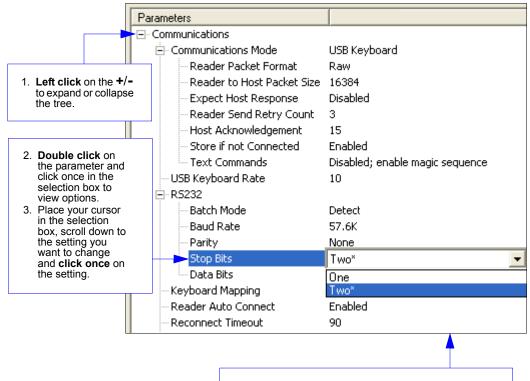


Note: For specific information on any of the icons shown above in the operations bar or configuration bar, see corresponding chapters in this manual.

Tree Controls

Tree Controls

To make changes to configuration settings in the tree control menus:



- 4. Left click again on the open screen to complete the selection.
- 5. **Right click** on the open screen and select **Save to Reader** to implement the command in the imager.

The imager must be in one of the modes below to communicate with ESP.



Menu Toolbar

File > New

Whenever **New** is selected from the **File** menu, the default configuration of **ESP** is loaded.

Open / Save

When **Save** or **Save As** is selected, the **ESP** configuration is saved to the host computer's hard drive and available whenever the same file is selected under **Open**.

When you save menu changes to your hard drive, these changes are not saved to your imager. The diagram below shows how settings can be saved and received between **ESP** and the imager, and **ESP** and the host hard drive.



File New Ctrl+N Open... Ctrl+O Save Ctrl+S Save As... Print... Print... Ctrl+P Import... Export...

Import / Export

Import converts the ASCII settings from a text file to **ESP** configuration settings. **Export** converts the active **ESP** configuration settings to an ASCII text file.

Menu Toolbar

Model

The **Model** menu allows you to select between reader models. When you choose another model, the current connection with your present model will be terminated.

Model	
MS-Q 🕨	• MS-Q-1
New Model	

New Model

To connect to another model, select **New Model**, choose the model you want, and click **OK**. All models you have selected and enabled will continue to appear in the dropdown model menu. The **New Model** option is repeated when you click the **Switch Model** button on the top row of icons.



Options

You can use the **Options** menu to save memos and set up **ESP** preferences.

Preferences will be saved and loaded into **ESP** the next time **ESP** is opened, whether or not you save the **ESP** file to the host computer.

Preferences > General Tab

ESP Preferences	×
General Terminal Bar Code Options Adv	vanced
On Startup	Toolbar Style
🔲 Reload Last File	Show Both Icon and Text
🔽 Show Model Prompt	Only Show Icon
🔲 Skip EZ Mode	Only Show Text
🔽 Show Connect Prompt	
🔲 Receive After Connect	
	Default Settings
	OK Cancel

Reload Last File

At startup, reloads the last file saved to the computer.

Show Model Prompt

At startup, remembers the last connected model and displays it in the **Connecting...** dialog whenever you attempt to connect.

Skip EZ Mode

At startup, skips **EZ Mode** and opens directly in **App Mode**.

Show Connect Prompt

At startup, displays the Would you like to connect... prompt.

Receive After Connect

At startup, loads the imager's settings into **ESP**. (This is not recommended if you want to preserve your **ESP** settings for future use.)

Show Both Icon and Text (Default)

Sets the toolbar to display icons and names of all operations.

Only Show Icon

Sets the toolbar to display only icons representing operations, without text.

Only Show Text

Sets the toolbar to display names of operations only, without icons.

Menu Toolbar

Terminal Tab

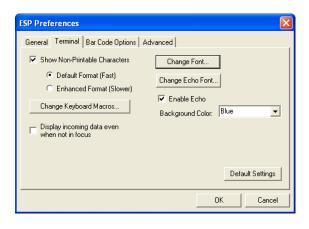
When **Show Non-Printable Characters** is checked, characters such as 'CRLF' will be displayed in the terminal window. When the **Enhanced Format** radio button is checked, subscript and superscript formatting is shown.

When **Display incoming data even when not in focus** is checked, data from the imager will continue to appear in the terminal even when **ESP** is not the top window on the host computer's screen.

When **Enable Echo** is checked, the terminal window displays user-entered data.

Change Keyboard Macros

Clicking the Change Keyboard Macros button brings up the Function Keys dialog. In this dialog you can select the desired function key and then enter your macro keystrokes in the associated key map. For example, tomake Ctrl-F2 the keystroke to send a trigger character, select F2, then in the Ctrl row, enter <trigger character> and click OK. Then whenever the Ctrl-F2 keystroke is pressed, the trigger character will start the read cycle.



Function Keys	X
F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F1.	2
Key Map Key: F2 Clear Key Clear All Keys	
Normat	
Shift	
Ctrt	
Shift Ctrl:	
Alt Shift:	
Alt Ctrl:	
Alt Shift Ctrl:	ОК

Note: The F1 key is reserved for opening ESP Help and the F3 key is reserved for the Find Next function.

Change Font

Sets the font characteristics for data received from the imager.

Change Echo Font

Sets the font characteristics of user-entered data.

Bar Code Options Tab

ESP Preferences	×
General Terminal Bar Code Options Advanced	
Sizing Information Bar Width 14 (Mils)	
Example	
, Default Settings	
OK Cancel	

Sizing Information

Sets element size (in thousands of an inch) of symbols that you create and print from the **Bar Code Dialog** under **View**.

View		
Configuration	Print Save As	
Imager	Bar Code Value SOH X GS STX P x 3 EOT	
Terminal	Rotation 0 Degrees New	
Utilities	Caption C Same As Bar Code Value	
Barcode Dialog	Specify Lock Reader	
	Unlock Reader	
	I✓ Lock Reader	
Differences from Default Settings		
	Lock Reader	

Menu Toolbar

Advanced Tab

Preferences	×
General Terminal Bar Code Options Advanced Auto Sync When entering a view that supports Auto Sync, do the following: Always Ask Before Auto Sync Occurs Receive Settings from the Reader Send ESP Settings to the Reader	
Do Not Send or Receive Settings	
 Include Preamble and Postamble with Send Save Ask to Save ESP File when Quitting Connect to readers via TCP/IP Use Default Storage Location 	
OK Cancel	

The Auto Sync dialog on the **Advanced** tab allows you to determine whether Auto Sync will be automatically enabled in sections of **ESP** where it is used, or if it will ask you before it enables Auto Sync functions.

Always Ask Before Auto Sync Occurs

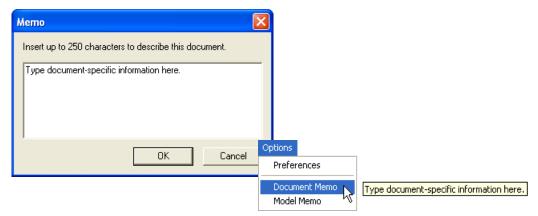
If you check this option box, you are then able to determine what specific Auto Sync functions will be enabled. **Receive Settings from the Reader** will automatically send the imager's settings to **ESP** when Auto Sync is enabled. **Send ESP Settings to the Reader** will automatically send all imager configuration settings chosen in **ESP** to the imager. **Do Not Send or Receive Settings** creates a condition in which Auto Sync will not send imager settings to **ESP**, or send **ESP** settings to the imager.

Send XON with Auto-Connect

Sends an **XON** (**Begin Transmission**) command to the imager before starting the **Auto-Connect** routine.

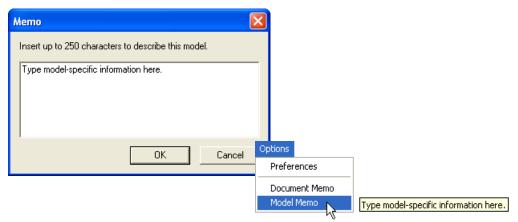
Document Memo

The information you type in the **Document Memo** field will appear in a context-sensitive text box whenever your cursor hovers over the **Document Memo** item on the **Options** menu.



Model Memo

Similar to **Document Memo**, the information you type in the **Model Memo** field will appear in a context-sensitive text box whenever your cursor hovers over the **Model Memo** item on the **Options** menu. Memos created in **Model Memo** are specific to the model enabled when the message was created.



Note: Memos must be saved in a **.esp** file if you want them to available in your next session. If you do not save your current session, any memos that you have entered during the session will be discarded, and will be unavailable in your next session.

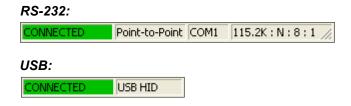
Menu Toolbar



Connection Wizard

When you choose to connect to the imager via the **Connection Wizard**, you will first need to select the correct protocol (see **Select Protocol and Connect to Imager** in Chapter 1, **Quick Start**.)

When you have successfully connected to the imager you will see one of the two following displays in the status bar at the lower right of the screen:



Settings / Options

Settings allows you to set baud rate, parity, stop bits, data bits and communications port for the RS-232 interface before connecting.

Connection Setting	gs 🛛 🔀	
RS-232 USB	,	
Baud:	57.6K*	
Parity:	None*	
Stop Bits:	Two*	
Data Bits:	Eight"	
Port	COM1 -	
C Aux Port In Use		
Force Connect		
	Connect Cancel	

Options allows you to auto-connect to the imager (RS-232), follow standard connection procedure (RS-232 and USB), and disconnect the imager from **ESP** (RS-232 and USB).

View

The options in the **View** menu correspond to icons on the operations toolbar (**Configuration**, **Imager**, **Terminal**, **Utilities**). Each option allows you to configure the imager or to perform various other functions in the chosen view.

The **Imager**, **Terminal**, and **Utilities** views are explained fully in later sections.

The View menu also allows you to access the Barcode Dialog.



Barcode Dialog

In the **Barcode Dialog** you can directly type the text and commands you want to encode. This allows you to create configuration symbols that you can print and read with the imager.

Print Save As			
Bar Code Value SOH X GS STX P x 3 EOT			
Rotation 0 Degrees New			
Caption			
Same As Bar Code Value			
Specify Lock Reader			
✓ Unlock Reader ✓ Lock Reader			
Differences from Default Settings			
Lock Reader			

Send/Receive

Send/Receive

To access Receive, Save, Default, and Advanced options, click the Send/Recv button.



You can also access these options by right-clicking in any of the configuration views.

Receive Reader Settings

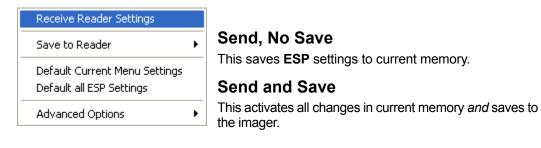
From the Send/Recv menu, select Receive Reader Settings.

This option is useful if you want to receive the imager's settings and save them as a file for later retrieval. For example, if your imager has settings that you do not want to change, choosing **Receive Reader Settings** will allow you to load those settings to **ESP** and save them as an **ESP** file.

Receiving the imager's settings also assures that you will not subsequently save any unwanted configuration changes previously made in **ESP**.

Select this option if you want to upload the imager's settings to **ESP**. For example, if your **ESP** file has a number of custom settings that you want to maintain and download to the imager, you will lose those **ESP** settings if you choose to receive settings from the imager.

Save to Reader



Default

When you select **Default Current Menu Settings** or **Default all ESP Settings** you are *only* defaulting settings in **ESP**. The imager is not affected unless you download new settings.

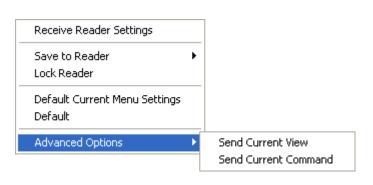
Advanced Options

Send Current View

This is the same as **Save** to Reader > Send No **Save** except that only the commands in the current menu tree are sent.

Send Current Command

This is the same as **Send Current View** above, but only saves the command that is currently selected.



Send/Receive

3 Basic Operations

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Step 2 Determine Optimum Position	
Step 3 Select Quadrus Only or Standard Mode	3-4
Step 4 Select Adaptive or Fixed Mode	3-5
Step 5 Complete Configuration	3-6
Trigger and Button Programming	3-7
Trigger and Button Programming	3-7

This section explains how to practice targeting and triggering, how to begin configuring the imager, how to perform a hardware default, and how to switch between Quadrus Only and Standard modes. (Mode switching is available for MS-Q Quadrus models only.)

Practice Targeting

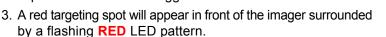
Step 1 — Practice Targeting



The laser beam can be harmful to eyesight. Avoid eye contact with the laser beam. Never point the beam at other people, or in a direction where people may be passing.

When first connecting, allow approximately 3 seconds for the imager to initialize.

- Hold the imager steady and point at a symbol between 2.75 and 4.5 inches away (High Resolution Option) or between 2 inches and 19 inches away (Standard Resolution Option).
- 2. Squeeze and hold the trigger.



4. Center the laser spot on the symbol and wait a second or two for a decode.

For configuration symbols, you will hear **2 beeps** when a good read occurs. For data symbols, you will hear **1 beep** when a good read occurs.

5. If no decode occurs, slowly draw away from the symbol while holding the laser spot steadily in place.

Test Symbol



ABCDEFGHIJKLMNOP

Targeting Suggestions

- Typically, you should not hold the imager exactly perpendicular to the symbol. Position the imager about 15 to 30 degrees to avoid specular reflection.
- Do not wave the imager side-to-side or up-and-down, or attempt to sweep across a symbol; sudden movements will create fuzzy images and result in failed read attempts.
- The imager is omnidirectional and can read a symbol from any position (The exception to this is with certain linear symbols; in these cases, the read area will be oriented to the length of the symbol.)





Basic Operations

Step 2 — Determine Optimum Position

- 1. Position the reader in front of the symbol.
 - High Resolution Option: 2.75 inches for near field or 4.5 inches for far field.
 - Standard Resolution Option: 4 inches for near field and 9 inches for far field.
- 2. Determine the optimum read position by triggering at different distances and angles.
- 3. To speed up decoding, try enabling near field or far field only. (Both fields are enabled by default.)



In general, if the symbol element size is less than 0.010" (0.025 mm), enable near field to a focal point. If more than 0.010" (0.025 mm), try the far field focal point. Also, if symbols are placed closely together, you may want to use near field to lower the risk of reading the wrong symbol.

See **Trigger and Button Programming** on page 3-7 for the configuration symbols that correspond to these settings.

Other factors to consider:

- Use Both Fields for applications in which symbols may vary significantly in size and distance from reader.
- On Quadrus models, try **Fixed Mode** for even quicker decodes for symbols with consistent size and presentation (see **Select Adaptive or Fixed Mode** on page 3-5).
- For a more advanced setup, see Trigger Optimization on page 7-7.

Test Symbol



ABCDEFGHIJKLMNOP











Select Quadrus Only or Standard Mode

Step 3 — Select Quadrus Only or Standard Mode

This feature is available for MS-Q Quadrus models only.

The firmware in the MS-Q Imager allows you to toggle easily between the specialized Quadrus Only Mode that is preferred for DPM (Direct Part Marking) or the more generalized Standard Mode.

As with the MS-Q Basic, in its default configuration, the MS-Q Quadrus's right button and handle also initiate reads; however, the left button is used to toggle between Quadrus Only and Standard Modes.

When you press the left button while in Quadrus Only Mode, you will hear 3 beeps and see the left indicator LED flash **RED** 3 times. This indicates the imager has switched to Standard Mode.

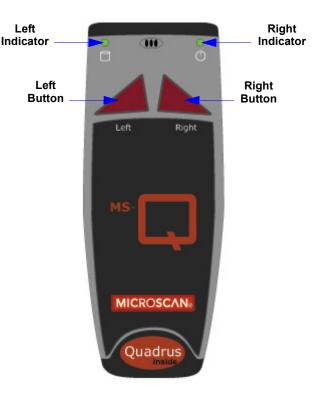
When you press the left button while in Standard Mode you will again hear 3 beeps, but now the left indicator LED flashes **GREEN** 3 times. This indicates the imager has returned to Quadrus Only Mode.

Note: Reprogramming the left button disables mode shifting.

Test Symbol



ABCDEFGHIJKLMNOP













Step 4 — Select Adaptive or Fixed Mode

This feature is available for MS-Q Quadrus models only.

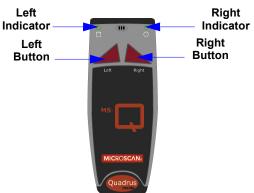
When you read symbols in the MS-Q default setup, the imager is in **Adaptive Mode**. In this mode, when the imager is activated by the handle trigger, it attempts to decode in both the near field and far field resolutions, checks for both light background or dark background images, and cycles through various gain values until a decode is achieved. It remains with those settings unless no decode occurs within ten attempts, in which case it resumes the adaptive routine.

If your application involves relatively similar symbols at consistent ranges, you might speed up decode rates by switching the imager from **Adaptive Mode** to **Fixed Mode**. When you switch to **Fixed**, the optimum settings acquired in **Adaptive** will be locked in. This means that the imager will not have to search through the various settings to arrive at the optimum. However, the settings will be fixed to the distance, symbol background, etc. that were in effect when the last decode occurred in the **Adaptive Mode**.

Toggling Between Adaptive and Fixed

To toggle between the Adaptive and Fixed Modes:

- Find a position that gives you the best decodes. (See Determine Optimum Position on page 3-3.)
- 2. Press both the **left** and **right** top buttons at the same time and hold until you see both LED indicators (on top) flash **RED** twice. This indicates that the imager is now in Fixed Mode.
- To return to Adaptive Mode, press both buttons again until the indicators flash GREEN twice, indicating that you have returned to Adaptive Mode.



MS-Q settings can also be **locked** and **unlocked** by reading the following symbols:







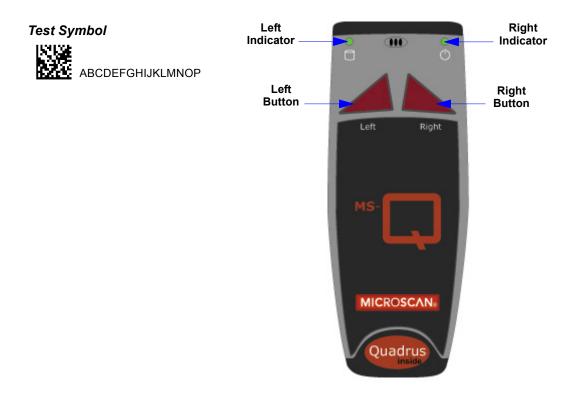


Complete Configuration

Step 5 — Complete Configuration

For the MS-Q Basic, in the default configuration, both the **left** and **right** buttons as well as the handle trigger can initiate reads.

For the MS-Q Quadrus, in the default configuration, the **right** button and handle trigger also initiate reads; however, the **left** button is used to toggle between Quadrus Only and Standard Modes.





Trigger and Button Programming

Trigger and button functionality can be configured to read just near field, just far field, or both fields using the symbols listed below. See also **Trigger Optimization** on page 7-7.

Near Field Only

Near Field Only

Near Field Only

Near Field Only

Handle Trigger

Both Fields (Default)



Left Button

Both Fields (Default)



Right Button

Both Fields (Default)



Continuous Read

Both Fields



Continuous Read Disabled (Default)













Far Field Only



Far Field Only



Far Field Only





USB Battery Charge Mode

USB Battery Charge Mode

If you choose to charge the MS-Q Imager's battery with a USB connection, you have the option of using **USB Battery Charge Mode**. This mode dedicates most of the power available from the USB connection to charging the battery. Read the symbol below to enable this mode.



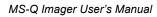
Enable USB Battery Charge Mode



Default to Previous Settings (Disable USB Battery Charge Mode)

Note: The imager is able to read and decode symbol data while in USB Battery Charge Mode. After each symbol decode the imager automatically returns to its battery charging state.





4 Communications

Contents

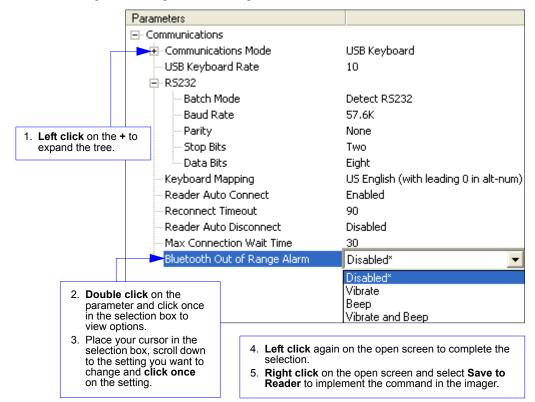
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Other Communications Settings in ESP	

This section includes connection parameters and options for communicating with the MS-Q Imager in various interfaces.

Communications by ESP

Communications by ESP

To make changes to configuration settings in the **Communications** tree control:



Communications Overview

All MS-Q Imagers are shipped with a USB or PS/2 cable. You can also add RS-232 and Bluetooth capabilities and configure your imager accordingly. Whenever you default the imager, it will return to the default settings of whichever interface you are using. Defaulting the imager does not remove preamble and postamble formatting.

Note: You must use **USB Connect Mode** or **RS-232 Connect Mode** to connect to **ESP**. Once the imager is connected to **ESP**, you can select your communications mode and set other communication parameters.

Communications Mode	USB Keyboard* 🗾 🔽
Reader Packet Format Reader to Host Packet Size	PS/2 (AT) Keyboard RS232 Serial USB Keyboard*
- Expect Host Response Reader Send Retry Count	RF (Bluetooth) USB Native (HID)

USB

With USB communications, the imager connects directly to the host's USB port from which it draws its power. Data is displayed by any open Windows-based program that can capture text in USB Keyboard Mode.

PS/2

With PS/2 communications, the imager connects directly to the host's keyboard port from which it draws its power. Data is displayed by any open Windows-based program that can capture text in PS/2 Keyboard Mode.

RS-232

With RS-232 communications the imager communicates with the host through a communications program such as HyperTerminal.

Default settings for establishing RS-232 communications are:

Baud =	57.6K
Parity =	None
Stop Bits =	Two
Data Bits =	Eight
Flow Control =	None

Bluetooth

The Bluetooth version of the imager includes an internal Bluetooth wireless radio. The radio allows for point-to-point wireless communication with other Bluetooth devices that support serial port protocol (SPP).

Batch/Battery

The MS-Q's **Batch Mode** is intended for applications that require a portable reader. Scanned data is saved to the imager's non-volatile memory, and can then be transferred to a host.

Save

Settings

USB Interface

USB Interface

USB Keyboard is the default interface in which data is transferred to a Windows-based text program as keyboard data.

See **USB** Interface on page 1-6 for detailed steps on setting up the USB Interface.

USB Keyboard Mode

Data is entered as keyboard sequences. You need to read this symbol whenever you are changing from a different interface to USB.

USB Downloader Mode

This mode is the standard way of transferring unformatted, unpacketized data to the imager through the USB port.

USB Native Two-Way Mode

This mode is used when the user needs error-corrected communication between the MS-Q and the host the USB port.

USB Virtual COM Mode

This mode allows an MS-Q in a USB configuration to function as a virtual serial COM port. This mode requires installation of a USB Virtual COM driver. Contact your Microscan sales representative to request this driver, as well as installation instructions.



















PS/2 Interface

PS/2 Keyboard is the default interface in which data is transferred to a Windows-based text program as keyboard data.

See **PS/2 Interface** on page 1-7 for detailed steps on setting up the PS/2 interface.

PS/2 Keyboard Mode

Data is entered as keyboard sequences. Read this symbol whenever you are changing from a different interface to PS/2.

Important: The imager *must* be connected to the keyboard for the imager and the keyboard to function in PS/2 Keyboard Mode.













RS-232 Interface

RS-232 Interface

Enabling either of these modes will disable USB or PS/2 communications and require you to default the imager or read the "USB Keyboard" symbol to return to USB.

See RS-232 Interface on page 1-8 for detailed steps on setting up the RS-232 Interface.

RS-232 Default Settings Mode

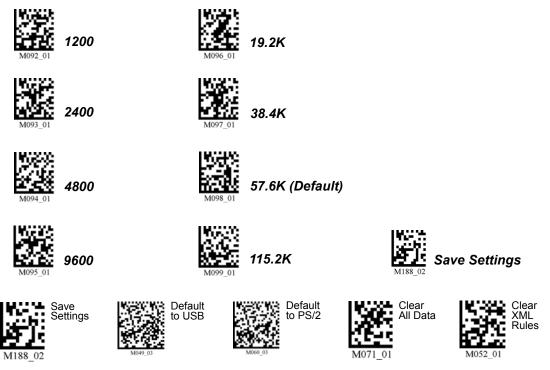
This mode is the standard way of transferring unformatted, unpacketized data through the RS-232 port.



You will need to read this symbol whenever you set up RS-232 communications.

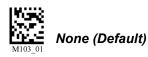
Baud Rate (RS-232)

Baud Rate is the rate at which the imager and host transfer data. It only needs to be changed if necessary to match the host setting.



Parity (RS-232)

Parity is an error detection routine in which one data bit in each character is set to **1** or **0** so that the total number of 1 bits in the data field is even or odd. It only needs to be changed if necessary to match the host setting.







Stop Bits (RS-232)

Stop Bits are added to indicate the end of each character. This setting should only be changed if necessary to match the host setting.



1 Stop Bit

Data Bits (RS-232)

Data Bits are the total number of bits in each character. This setting only needs to be changed if necessary to match the host setting.



8 Data Bits (Default)



Timeout Settings (Cabled)

This feature sets the amount of time a cabled MS-Q will be enumerated before entering **Sleep Mode** in order to charge the battery more quickly.



Cabled Timeout -Never (Default)

Default

to USB



Cabled Timeout -2 Hours (Default)











4-7

Bluetooth Interface

Bluetooth Interface

USB

For quick setup information about connecting to the Bluetooth modem via USB, see **Bluetooth Interface** on page 1-9.

RS-232

Once the imager is connected via RS-232, the software on the host must be open to receive data with a communications program such as HyperTerminal.

Baud =	9600
Parity =	None
Stop Bits =	One
Data Bits =	Eight
Flow Control =	None

The Bluetooth radio is a Class 1 device. If connected to another Class 1 device the imager has roughly 100 meters (328 feet) line-of-sight operating range. If connected to a Class 2 or Class 3 device, the operating range may drop to match the lower range.

When the imager detects that the radio is out of range, it will store data in non-volatile memory. The imager will continue to try to send data until the radio is back in range. Once the data is sent, it will be erased from the unit's memory unless Batch Mode is set for **Send and Log**. If the radio cannot connect in 90 seconds, it will emit an error beep. The imager will continue to try to connect until it has reached the programmable radio timeout setting.

If the imager is in **RF Two-Way Mode** and **Auto-Connect** is enabled (which it is by default), it will automatically attempt to reconnect with the host modem whenever:

- The imager is powered-on.
- The imager attempts to read another symbol.

Another important thing to consider is Bluetooth access. You choose **Private** when you want to limit access to only one imager. You choose **Shared** when you want more than one imager to have continuous access.

Connecting to the Bluetooth Modem via RS-232

RF Two-Way is the mode used when communicating with the Bluetooth modem in RS-232. It is used when there is a need for bidirectional communication between the imager and an application by radio frequency (i.e. Time Stamp, Error Checking, Shared Access, etc.). The imager receives confirmation via packet protocol verification and is 100% reliable.

To connect to the Bluetooth modem:

- 1. Read the **RF Two-Way Mode** symbol at right.
- 2. Read the Quick Connect Symbol located on the **TOP** of your connected Bluetooth modem to establish communications.
- 3. Read the Save Settings symbol.



RF Two-Way Mode

1

Bluetooth Communication Indicators

Bluetooth Activity	Memory LED (LEFT indicator)	⑦ Battery LED ^a (RIGHT indicator)	Sound
Attempting to Connect to Bluetooth	Flashes BLUE	Solid GREEN	None
Bluetooth Connection Failed	None	None	4 beeps
Bluetooth Connection Successful	Flashes BLUE every 15 seconds	Flashes Battery Status every 15 seconds	None
Sending Bluetooth Data	Flashes Memory Status	None	None

a. When power is supplied via cable, the LED will remain green whenever the imager is active.

Disconnect

You may force disconnection by reading the **Disconnect** symbol (in a Primary/Secondary Bluetooth connection, the imager may not appear disconnected for 10 to 15 seconds after the command is sent). The imager will also disconnect (go into **Sleep Mode**) after a period of inactivity (see **Sleep Mode Timeout** on page 4-12).



Auto-Connect

After coming out of Sleep Mode or after powering-on, the imager tries to auto-connect with the last host modem it had been connected with.

If **Auto-Connect** is enabled, the imager will connect to the host whenever it has data and the imager is idle (but not asleep).

Disable Auto-Connect

Auto-Connect (Default)



This allows connected imagers to send data whenever it is read.



An imager that reads this symbol will not connect to the modem until re-programmed to do so.

Important: One-Way Mode is not supported by the Microscan Bluetooth modem. **One-Way Mode** *is* supported by most other Bluetooth modems (Belkin, for example).

Bluetooth Interface

One-Way Mode Options

One-Way Mode is only recommended when connecting to a device well within the imager's specified range, or when connecting to a device without an operating system (a printer, for example).

RF One-Way Mode (Maximum Range)



This mode is the standard way of transferring unformatted, unpacketized data by radio frequency. The **Maximum Range** setting optimizes the imager for greater range but data reliability is lower.

RF One-Way Mode (Maximum Reliability)



The **Maximum Reliability** setting optimizes the imager for greater reliability but the radio range is lower.

Always read the Save Settings symbol after changing connectivity options.



Default RF











Bluetooth Access

When the default **Private Access** is enabled, only one active and connected imager will be able to send data. An imager remains active if it is connected and has not reached the timeout period set in **Sleep Mode Timeout**. If it enters **Sleep Mode**, any other imager enabled for **Private Access** can become active and maintain exclusive access as long as it remains active itself.

When **Shared Access** is enabled, an imager will disconnect from the host after a successful data transmission and re-connect only when it has new data to send and the host port is available. In this mode any imager can send data, but since an imager must identify itself each time it connects, a few seconds of latency will necessarily occur before each transmission. This does not prevent the imager from reading and decoding while awaiting access.

All imagers must have **Shared Access** enabled before this mode can function in any of the imagers individually. **Auto-Connect** should also be enabled (otherwise, it will be necessary to read a **Quick Connect Code** before every re-connect and data transmission).



Private Access (Default)



Shared Access

Important: Shared Access is recommended only when RF Two-Way Mode is enabled.



4684_01

Bluetooth Access by ESP

In **ESP**, Bluetooth Access settings are controlled by the **Reader Auto-Disconnect** command in the **Communications** tree control.

When Auto-Disconnect is **Disabled**, the MS-Q retains a connection to the host until it enters **Sleep Mode** or until an explicit Disconnect command is sent (**Private Access**).

When Auto-Disconnect is **Enabled**, the MS-Q will disconnect whenever there is no data to send to the host. When there is data to send, the MS-Q will connect, send the data, and disconnect once again (**Shared Access**).

.**⊡**~RS232

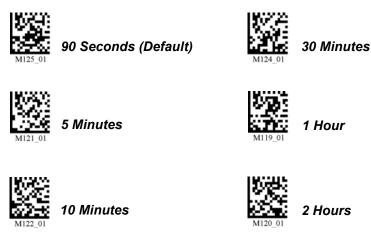
E KOZOZ	
Batch Mode	Detect RS232
Baud Rate	57.6K
Parity	None
Stop Bits	Тwo
Data Bits	Eight
Keyboard Mapping	US English (with leading 0 in alt-num)
Reader Auto Connect	Enabled
- Reconnect Timeout	90
Reader Auto Disconnect	Disabled*
Im Max Connection Wait Time	Disabled*
	Enabled

Sleep Mode Timeout

Following a period of inactivity, the imager will go into Sleep Mode, during which it will no longer signal its presence to the modem. It leaves Sleep Mode whenever it is powered-on or a read is attempted.

When the imager leaves Sleep Mode, there will be approximately 5 seconds of connect time before a symbol can be read and transmitted.

Read the symbols below to set the period of time before Bluetooth enters Sleep Mode.





15 Minutes

Note: Increasing the amount of time before the imager times out will decrease battery life. **Note:** If the imager has power (USB cable, power cable, etc.) it will disconnect based on Cabled Timeout settings.



Save

Settings



Default

to USB









Communications

Out-of-Range Notification

This feature allows you to set the imager to beep or vibrate when the Bluetooth radio is out of range. Read the symbols below to set the desired **Out-of-Range Notification** profile.



Enable Out-of-Range Beep



Enable Out-of-Range Beep and Vibrate Disable Out-of-Range Notification (Default)

Enable Out-of-Range Vibrate



Default RF

Auto-Save Last Bluetooth Address

If the MS-Q is saved in the proper RF communication mode, enabling **Auto-Save** will allow the imager to automatically save the last device to which it was connected. This eliminates the need to **Save Settings** after reading the Quick Connect Code.



M746_01

Disable Auto-Save (Default)





Default RF











Bluetooth Interface

Lockout Link Mode

Lockout Link Mode can be used to establish a permanent connection between the MS-Q and a Bluetooth Modem.

- Read the **Quick Connect Code** on the top of the modem to which you wish to establish a permanent link.
- · Listen for the single beep to indicate a successful connection.
- Read the Lockout Link Mode symbol below.

To reassign a permanent connection between the modem and a different MS-Q, read the **Unlock Link** symbol below. Follow the above instructions with the new imager to establish the new connection.



Lockout Link Mode













4-14

Connecting via RS-232 with a USB Bluetooth Modem

In some applications, it may become necessary to connect to a host via RS-232 using a USB Bluetooth Modem. The following steps allow you to convert a USB Bluetooth connection to RS-232.

- Plug the USB cable into the Bluetooth Modem and the host computer's USB port.
 Important: You must use a charged MS-Q battery for this procedure to work properly.
- 2. Read the **Quick Connect Code** on the top label of the Bluetooth Modem.

You will now be able to decode and send data to a program in the host computer that can receive and display data.

3. Read the **RS-232 Bluetooth Mode** symbol and then the **Save Settings** symbol at the bottom of this page.



- 4. Plug the Bluetooth Modem into an RS-232 connector and power supply.
- 5. Open a terminal program and connect using the following port settings:

Baud =	9600
Parity =	None
Stop Bits =	One
Data Bits =	Eight
Flow Control =	None

 Read the symbol below to return to USB Bluetooth Mode, and then read the Save Settings symbol at the bottom of this page.



USB Bluetooth Mode

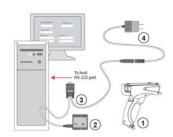












(3)

Batch/Battery

Batch/Battery

See Batch/Battery Interface on page 1-10 for instructions on installing the battery.

The battery automatically charges every time a cable interface is attached to the imager and the host is powered-on.

The RS-232 interface power adapter must be plugged into a wall socket for the battery to charge.

In USB and PS/2 interfaces, the imager and battery draw their current from the host computer.

Typical Battery Charge Times

USB and PS/2	RS-232	Battery Charger
6 to 8 hours	6 to 8 hours	4 hours

Typical Battery Usage when not connected to the host:

- Up to 8 hours Standby
- Up to 4,000 reads

Batch/Battery Communication Indicators

Imager Activity	Memory LED (LEFT indicator)	 ① Battery LED^a (RIGHT indicator) 	Sound
Successful Decode and Data Storage	Memory Status	None	1 beep
Batch Memory Full	Solid RED	None	3 beeps

a. When power is supplied via cable, the LED will remain green whenever the imager is active.

Important: When the memory LED turns RED, you must download or data will be lost.

Batch Mode Options

The MS-Q Imager features three different Batch Modes for applications requiring a portable imager. Batch Modes allow a user to save data to the imager's non-volatile memory and later transfer that data to a host computer when connected, either by USB or RS-232 cable, or by Bluetooth.

The imager's dedicated batch memory is a minimum of 1MB.

The imager will automatically detect when the Bluetooth radio is out of range, or a USB or RS-232 cable is detached (provided it is plugged into a power supply). If a battery is installed, the imager will switch to Batch Mode and buffer the data in non-volatile memory.

Send and Buffer Mode (Default)



If you read the **Send and Buffer Mode** symbol at left, all data in the buffer will be downloaded to the host and **ERASED** in the imager whenever you connect.

You must have a data collection program open before connecting in this mode *or all buffered data will be lost*.

Important: Once the unit is reattached to a cable or enters within radio range, decoded data will NOT be saved to non-volatile memory. If you are using an RS-232 connection, the imager must be in Batch Mode for the data to be stored.





In **Log Only Mode**, the imager will only store data in non-volatile memory. You can only send the data by sending the **Transfer All Data** command. Once the memory has been transferred to a host, all of the data will still reside in memory.

You must read the **Delete Data** symbol to clear memory.

Send and Log Mode



If you read the **Send and Log Mode** symbol to the left, all data in the buffer will be downloaded to the host but retained in the imager's memory whenever you connect. The data can be transferred again by reading the **Transfer All Data** symbol.

Reconnecting to the Host

When reconnected to the host, or when the Bluetooth Radio is back in range, the imager will automatically detect the connection and, depending on the Batch Mode, transfer or log (retain) buffered data. The imager can be considered connected if:

- The Bluetooth radio is in range and active.
- The **USB cable** is attached to a host computer and the imager is enumerated.
- It is in **RS-232 Mode** and the cable is attached to a host with power supply plugged in.
- The **RS-232 cable** is attached to a host computer with power supply and the imager is in **Batch Mode**.











Batch/Battery

Transferring and Deleting Data

The MS-Q Imager has three different commands that can transfer data or delete data in memory.





All data in memory is sent every time the **Transfer All Data** symbol is read.





Every time the **Transfer New Data** symbol is read, only the data in memory that hasn't been sent will be transferred. **Note:** This command is not applicable in **Log Only Mode**. If you are in **Log Only Mode**, use **Transfer All Data**.



Reading the **Delete Data** symbol will erase all data in the imager's non-volatile memory.

Auto-Transfer Buffer Memory

By default, when the MS-Q re-connects to the host, it will automatically transfer any data in memory. If the application on your host computer is not ready, the imager will send the data anyway, and the data could be lost. If you do not wish for the imager to send data immediately upon connection, read the **Disable Auto-Transfer Buffer Memory** symbol.



Enable Auto-Transfer Buffer Memory (Default)



Disable Auto-Transfer Buffer Memory











RS-232 Batch Features

RS-232 interfaces will NOT detect when an RS-232 cable is removed unless the power supply for that cable is plugged in. If your power cable is unplugged, you still enter **Batch Mode** by reading the **RS-232 Batch (Cable Detect)** symbol below.

However, when you re-connect to the RS-232 power supply you must enable **RS-232 Cabled - No Power** to put the imager back in **Cabled** mode. In **RS-232 Cabled**, the imager has no way to check if it is unplugged. Therefore, collected data will be automatically sent out the disconnected port (i.e., it will not buffer the data—it will only log it, assuming the imager is in **Send and Log Mode**.) This data would be lost if the imager were in **Send and Buffer Mode**.



RS-232 Batch (Cable Detect)



RS-232 Cabled - No Power

The opposite is true for **RS-232 Batch (Cable Detect)**. In this mode, the imager assumes that it is NOT cabled. It will buffer and log the data unless you plug it into the cable that has a power supply. The imager will be able to detect the power source and will automatically switch to cabled operation.

Important: When the imager is in **RS-232 Cabled Mode**, it will behave as if it is being attached to a cable when it is placed in the battery charger. This will cause it to download collected data, and *the data will be erased from memory*. To disable this feature, read the **RS-232 Batch (Cable Detect)** symbol.











Preamble

Preamble

A **preamble** is a character or series of characters that is added to the beginning of a decoded data string. Preamble characters will appear in the order that they are enabled (left to right). For example, if you enable a comma and then a space, and then decode a symbol containing the data 'ABC', your output will look like this:

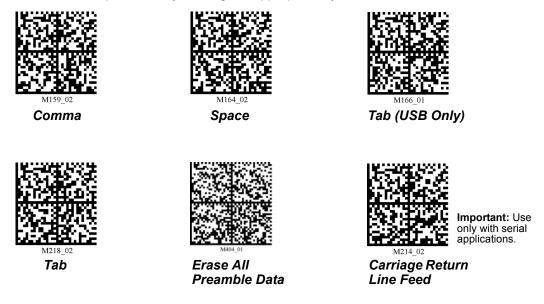
, ABC

The only limit to the number of preambles enabled is the total memory size available.

Important: Be sure to save all settings before reading any of the following preamble symbols—otherwise your settings may be lost.



Set the desired preamble by reading the appropriate symbol below.



Note: To erase all preamble and postamble data, read the following symbol:



Erase Preamble and Postamble Data

Postamble

A **postamble** is a character or series of characters that is added to the end of a decoded data string. Postamble characters will appear in the order that they are enabled (left to right). For example, if you enable a space and then a comma, and then decode a symbol containing the data 'ABC', your output will look like this:

ABC ,

The only limit to the number of postambles enabled is the total memory size available.

Important: Be sure to save all settings before reading any of the following postamble symbols-otherwise your settings may be lost.

Set the desired postamble by reading the appropriate symbol below.





Comma



Important: Use only with serial applications.

Important: Use

only with serial

Carriage Return Line Feed



only with USB or PS/2 Keyboard modes.

Important: Use

Tab



Tab (RS-232 Only)

Note: To erase all postamble and preamble data, read the symbol at right:



Important: Reading this symbol will erase all postamble data.

Erase / None







Important: Use only with serial applications.

Save Settings

Line Feed



Important: Use only with USB or PS/2 Keyboard modes.

Enter

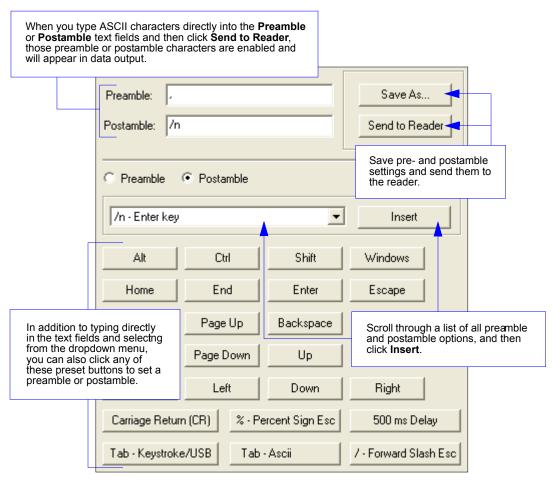


Preamble and Postamble by ESP

Preamble and Postamble by ESP

Characters can also be added to the beginning and end of data strings using **ESP**. There are a few different ways to do this, using the interface shown below.

You will see the Communications tree control on the left, and the Preamble/Postamble interface on the right.



US English, Ctrl + Char.

for Non-Printable ASCII

Japanese

Keyboard Mapping

The **Keyboard Mapping** feature provides alternatives for keyboards that do not conform to US English mapping.

Note: Universal Keyboard mapping is slightly slower than the other language-specific options, because it maps data by reference to the full set of ASCII characters. The advantage of Universal Keyboard mapping is that it allows any language and keyboard layout to be mapped.

Important: Keyboard Mapping is not to be confused with USB Keyboard Mode, which has an entirely different function—namely to enable USB cabled communications. (See **USB Interface** on page 1-6).



US English, No Leading 0 (Default)



US English, Leading 0





German





Universal Keyboard

M171_01 Custom Keyboard

Keyboard Mapping by ESP

Keyboard Mapping	US English (with leading 0 in alt-num)*
	US English (with leading 0 in alt-num)*
	ASCII - Universal
	Custom
	US English (without leading 0 in alt-num)
	French
	German
	Japanese
	US English (with ctrl+char)











Text Commands

Text Commands

When the **Text Commands** feature is enabled, the MS-Q can accept text commands via RS-232 or RF connections.

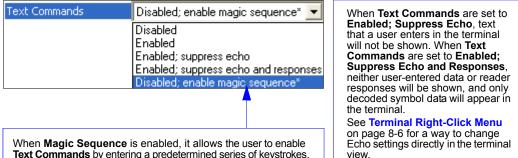




Enable Text Commands (Default)

Disable Text Commands

Text Commands by ESP



Text Commands by entering a predetermined series of keystrokes.

Entering Magic Sequence

The magic sequence is ;>PA followed by a numeric value of 1, 3, or 7.

- 1 = Enable Text Commands
- 3 = Enabled: Suppress Echo
- 7 = Enabled; Suppress Echo and Responses

In the example below, the magic sequence entered will Enable Text Commands and Suppress Echo and Responses.





Time Stamp

When **Time Stamp** is enabled, the time of each decode will be appended to data output as a preamble.

Note: The **Enable Time Stamp** command is an XML rule. To clear time stamp data, read the **Clear XML Rules** command.



Enable Time Stamp



Disable Time Stamp



Clear XML Rules

Example: 01014627:ABCDEFGHIJKLMNOP

Day is: 01 Hour is: 01 Minutes are: 46 Seconds are: 27 Data is: ABCDEFGHIJKLMNOP











Other Communications Settings in ESP

Other Communications Settings in ESP

Some **ESP** Communications options are unique to the software, and do not have corresponding programming symbols. These options are explained below.

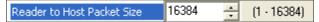
Reader Packet Format

Reader Packet Format	Raw*
	Raw*
	Packet

Data that is sent from the imager to the host in **Raw** format is sent without packet framing or check characters. **One-Way** communication is in a raw format, no response is expected from the host, and data is not resent.

Packetized data is sent with framing (a preamble communicating the amount of data to be transmitted, and a postamble containing error detection) and check characters, and a response is expected from the host. **Two-Way** communication is in packet format.

Reader to Host Packet Size



The **Reader to Host Packet Size** is the amount of data (in bytes) that is sent to the host in packet format. This feature allows you to set the maximum allowable packet size.

Expect Host Response

Expect Host Response	Disabled*
	Disabled*
	Enabled

When **Expect Host Response** is enabled, the imager will re-transmit data if it doesn't receive acknowledgement from the host.

Reader Send Retry Count

Reader Send Retry Count	3 ÷	(1 - 2147483647)
-------------------------	-----	------------------

Reader Send Retry Count sets the number of times the imager will re-transmit data before abandoning further send attempts. The minimum retry count is **1**, which represents the initial transmission.

Host Acknowledgement Timeout

Host Acknowledgement Timeout 0.015 🗧 Seconds

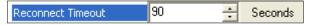
The **Host Acknowledgement Timeout** is the amount of time (in seconds) that the imager will wait for an acknowledgement from the host before re-sending data.

Store If Not Connected

Store if not Connected	Enabled*
	Disabled
	Enabled*

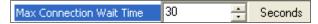
When this feature is enabled, the imager does not store data in non-volatile memory when there is not an active connection to a host. When disabled, the imager follows normal buffer operation.

Reconnect Timeout



When **Auto Reconnect** is enabled, the imager will reconnect to the host whenever there is data to be sent, but only within the time limit (in seconds) set for **Reconnect Timeout**. See also **Transferring and Deleting Data** on page 4-18.

Max Connection Wait Time



When a connection from the imager to the host is explicitly requested (such as when a Bluetooth Quick Connect Code is read), the imager will attempt a connection for the amount of time (in seconds) set for **Max Connection Wait Time**.

Background Bluetooth Connection

Background Bluetooth Connection	Disabled*
	Disabled*
	Enabled

Background Bluetooth Connection allows the user to begin decoding symbol data before a Bluetooth connection is established.

When this feature is disabled, the Bluetooth connection must be confirmed before decoding can begin.

Beep Before Bluetooth Connection

Beep before Bluetooth Connection	Disabled*
	Disabled*
	Enabled

When this feature is enabled, a second beep is emitted while reading the Bluetooth Quick Connect Code, but before the Bluetooth connection is established.

When this feature is disabled, the second beep is emitted upon connection to the Bluetooth Modem.

Other Communications Settings in ESP

5 Symbologies

Contents

Symbologies by ESP	
Aztec	
Codabar	
Codablock F	
Code 11	
Code 39	
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Composite	
Data Matrix	
Interleaved 2 of 5	
Maxicode	
Matrix 2 of 5	
MicroPDF417	
MSI Plessey	
NEC 2 of 5	
PDF417	
Pharmacode	
Postal Symbologies	
QR Code	
GS1 DataBar	
UPC/EAN/JAN	
Symbology Identifier	

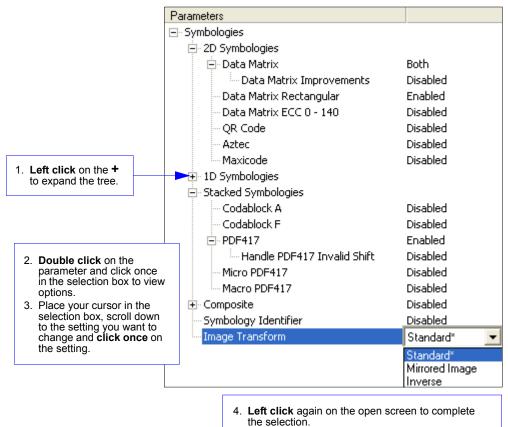
This section describes the various symbol types that can be read and decoded by the imager. Symbologies are arranged alphabetically.

See http://www.aimglobal.org/standards/aimpubs.asp for additional information.

Symbologies by ESP

Symbologies by ESP

To make changes to configuration settings in the Symbologies tree control:



 Right click on the open screen and select Save to Reader to implement the command in the imager.

Aztec

Read the following symbols to enable/disable Aztec settings:



Aztec Off (Default)





Aztec by ESP

Aztec	Disabled*
	Disabled* Standard
	Inverse
	Both

Sample Aztec Symbol



Note: Aztec is available only in Standard Mode.



Default to USB







Codabar

Codabar

Read the following symbols to enable/disable Codabar settings:

Codabar On (Default)

Codabar Off





Codabar by ESP

⊡- Codabar	Enabled
Checksum	Enabled and strip from result
	Disabled* Enabled Enabled and strip from result

ESP allows you enable a checksum, or to enable a check sum and remove it from the decode result.

Sample Codabar Symbol

Note: Codabar is available only in Standard Mode.











Codablock F

Read the following symbols to enable/disable Codablock F settings:

Codablock F On





Codablock by ESP

Note: ESP offers Codablock A in addition to Codablock F.

Codablock A	Disabled
Codablock F	Disabled*
	Disabled [*]
	Enabled

Important: When Codablock F and Code 128 are both enabled, there is some risks of mistakenly decoding a damaged Codablock F symbol as a Code 128 symbol. Therefore, whenever possible, Code 128 should be disabled when Codablock F is enabled.

Sample Codablock F Symbol



Note: Codablock F and Codablock A are available only in Standard Mode.







Code 11

Read the following symbols to enable/disable Code 11 settings:

Code 11 Enabled with 2 Checksum Digits



Enabled with 1 Checksum Digit



Enabled with 1 Checksum Digit and Stripped from Result



Code 11 by ESP

Note: "No Report" in ESP has the same meaning as "Stripped from Result".

Code 11	Disabled*
	Disabled* Enabled with 2 checksum digits Enabled with 1 checksum digit Enabled with 2 checksum digits no report Enabled with 1 checksum digit no report

Sample Code 11 Symbol



Note: Code 11 is available only in Standard Mode.

Code 11 Disabled (Default)



Enabled with 2 Checksum Digits and Stripped from Result



Read the following symbols to enable/disable Code 39 settings:

Code 39 On (Default)



Enable Checksum

Code 39 Off



Disable Checksum (Default)



M236_

Enable Checksum and Strip from Result



Code 39 Extended Full ASCII On



Code 39 Extended Full ASCII Off (Default)

Code 39 Narrow Margins Off (Default)



Code 39 Narrow Margins On



Code 39 Trioptic On



Code 39 Trioptic Off



Default to PS/2





1 M060_03





Code 39 by ESP

⊡- Code 39	Enabled
Checksum	Enabled and strip from result
Extended Full ASCII	Disabled*
Narrow Margins	Enabled
Code 39 Trioptic	Enabled and strip from result

Sample Code 39 Symbol

Sample Code 39 Trioptic Symbol



Note: Code 39 is available only in Standard Mode.











Read the following symbols to enable/disable Code 93 settings:

Code 93 On (Default)



Code 93 Off



Code 93 by ESP

Code 93	Enabled*
	Disabled
	Enabled*

Sample Code 93 Symbol



Note: Code 93 is available only in Standard Mode.









Code 128

Read the following symbols to enable/disable Code 128 settings:

Code 128 On (Default)



M282_01

Code 128 Off

Code 128 Narrow Margins On

Code 128 Narrow Margins Off (Default)





Code 128 by ESP

⊡- Code 128	Enabled
Narrow Margins	Disabled*
	Disabled*
	Enabled

Sample Code 128 Symbol



Note: Code 128 is available only in Standard Mode.



Composite

To read Composite symbols:

- 1. Enable the corresponding linear component.
- 2. Read the Composite On symbol below.

Important: Both the linear symbology and **Composite** must be enabled before the imager can fully decode a Composite symbol.

Composite On

Composite Off (Default)





Composite by ESP

Composite Linkage Control

⊡- Composite	Disabled
Composite Linkage Control	Required* 📃 🔽
i Maximum Decodes per Read	Enabled
	Required [*]

When **Composite Linkage Control** is set to **Required**, symbol data will only be output if both the 2D and 1D components of the symbol are decoded. When not required, symbol data will be output even when only one of the components is decoded.

Maximum Decodes per Read



Maximum Decodes per Read represents the maximum number of candidate symbols in the field of view that can be decoded during a read cycle. Note that decode speed will decrease as the Maximum Decodes per Read value is increased.

Sample Composite Symbol



Note: Composite is available only in Standard Mode.

Data Matrix

Data Matrix

Read the following symbols to enable/disable **Data Matrix** settings:

Data Matrix Rectangle On





Data Matrix Rectangle Off Data Matrix Inverse On

Data Matrix Inverse Off



Note: Data Matrix is available in both Quadrus Only and Standard modes.

Data Matrix ECC 0-140 On



Note: Data Matrix ECC 0-140 is available for MS-Q Quadrus models only.

Enable Data Matrix Improvements (For Low Contrast and Binarized Symbols)



Sample Data Matrix Symbol



Data Matrix by ESP

🖃 Data Matrix	Both
Data Matrix Improvements	Disabled* 🗾 💌
- Data Matrix Rectangular	Disabled*
🛄 Data Matrix ECC 0 - 140	Binarization
	Low Contrast
	Both Binarization and Low Contrast

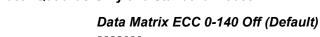


Disable Data Matrix Improvements



Sample Rectangular Data Matrix Symbol





Interleaved 2 of 5

Read the following symbols to enable/disable Interleaved 2 of 5 settings:

Interleaved 2 of 5 On (Default)



Interleaved 2 of 5 Two Digits On



Interleaved 2 of 5 Four Digits On



Interleaved 2 of 5 Four Digits Off

Interleaved 2 of 5 Two Digits Off

Interleaved 2 of 5 Off



Interleaved 2 of 5 by ESP

⊡ Interleaved 2 of 5	Enabled Disabled
Length	2 Digit Disabled*
Straight 2 of 5	2 and 4 Digit Disabled 2 Digit Enabled 4 Digit Enabled 2 Digit Disabled* 2 Digit Enabled 4 Digit Disabled 2 Digit Enabled 4 Digit Enabled 2 and 4 Digit Enabled

Sample Interleaved 2 of 5 Symbol



Note: Interleaved 2 of 5 is available only in Standard Mode.



Maxicode

Maxicode

Read the following symbols to enable/disable Maxicode settings:

Maxicode On



Maxicode Off (Default)



Maxicode by ESP

[
Maxicode	Disabled*
	Disabled*
	Enable Modes 0 - 3
	Enabled (All)
	Mode 0
	Mode 1
	Mode 2
	Mode 3
	Mode 4
	Mode 5
	Mode 6

Sample Maxicode Symbol



Note: Maxicode is available only in Standard Mode.



Matrix 2 of 5

Read the following symbols to enable/disable Matrix 2 of 5 settings:

Matrix 2 of 5 On



Matrix 2 of 5 Off (Default)



Matrix 2 of 5 by ESP

Matrix 2 of 5	Disabled*
	Disabled*
	Enabled
	Enable Checksum
	Enable Checksum not output
	Enable decode 1 digit symbol
	Enable decode 2 digit symbol
	Enable decode 1 and 2 digit symbol
	Enable decode 1 digit with checksum
	Enable decode 2 digit with checksum
	Enable decode 1 and 2 digit with checksum
	Enable decode 1 digit w checksum not output
	Enable decode 2 digit w checksum not output
	Enable decode 1, 2 digit w checksum not output

Sample Matrix 2 of 5 Symbol



Note: Matrix 2 of 5 is available only in Standard Mode.



MicroPDF417

MicroPDF417

Read the following symbols to enable/disable MicroPDF417 settings:

MicroPDF417 On



MicroPDF417 Off (Default)



MicroPDF417 by ESP

Micro PDF417	Disabled*
	Disabled*
	Enabled

Sample MicroPDF417 Symbol



Note: MicroPDF417 is available only in Standard Mode.



Symbologies

MSI Plessey

Read the following symbols to enable/disable **MSI Plessey** settings:

MSI Plessey On



MSI Plessey Off (Default)



MSI Plessey by ESP

MSI Plessey	Disabled*
	Disabled*
	Enabled

Sample MSI Plessey Symbol



Note: MSI Plessey is available only in Standard Mode.









NEC 2 of 5

NEC 2 of 5

Read the following symbols to enable/disable NEC 2 of 5 settings:

NEC 2 of 5 On



NEC 2 of 5 Off (Default)



NEC 2 of 5 by ESP

NEC 2 of 5	Disabled*
	Disabled*
	Enabled
	Enable Checksum
	Enable Checksum not output
	Enable decode 1 digit symbol
	Enable decode 2 digit symbol
	Enable decode 1 and 2 digit symbol
	Enable decode 1 digit with checksum
	Enable decode 2 digit with checksum
	Enable decode 1 and 2 digit symbol
	Enable decode 1 digit w checksum not output
	Enable decode 2 digit w checksum not output
	Enable decode 1, 2 digit w checksum not output

Note: NEC 2 of 5 is available only in Standard Mode.



5-18

PDF417

Read the following symbols to enable/disable PDF417 settings:

PDF417 On (Default)



MacroPDF417 On

M287_01

PDF417 Off



MacroPDF417 Off (Default)



PDF417 by ESP

E-PDF417	Enabled
Handle PDF417 Invalid Shift	Disabled* 📃 💌
	Disabled*
	Enabled

Sample PDF417 Symbol



Note: PDF417 is available only in Standard Mode.











Pharmacode

Pharmacode

Read the following symbols to configure **Pharmacode** settings:

Pharmacode On; No Color, Standard Rules, Horizontal Decode, Normal Direction



Pharmacode On; Color, Relaxed Contrast, Horizontal Decode, Normal Direction



Pharmacode On; No Color, Standard Rules, Vertical Decode, Normal Direction



Pharmacode On; Color, Relaxed Contrast, Vertical Decode, Normal Direction



Pharmacode On; No Color, Standard Rules, Horizontal Decode, Reverse Direction













Pharmacode (cont.)

Pharmacode On; Color, Relaxed Contrast, Horizontal Decode, Reverse Direction



Pharmacode On; No Color, Standard Rules, Vertical Decode, Reverse Direction



Pharmacode On; Color, Relaxed Contrast, Vertical Decode, Reverse Direction



Pharmacode Off (Default)



Pharmacode by ESP

<mark>⊫</mark> -Pharmacode	Disabled*
- Minimum and Maximum Bars	Disabled*
- Minimum Value	Enabled; no color bars; std rules; horiz; normal
Maximum Value	Enabled; color bars; relaxed rules; horiz; normal Enabled; no color bars; std rules; Vert; normal Enabled; color bars; relaxed rules; Vert; normal Enabled; no color bars; std rules; horiz; reverse Enabled; color bars; relaxed rules; horiz; reverse Enabled; no color bars; std rules; Vert; reverse Enabled; color bars; relaxed rules; Vert; reverse Enabled; color bars; relaxed rules; Vert; reverse

Note: Pharmacode is available only in Standard Mode.

Postal Symbologies

Postal Symbologies

Read the following symbols to enable/disable Postal settings:

Japan Post On







Planet On

Australian Post On

Postnet and Planet On



Postnet On







Disable All Postal Symbologies (Default)







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M253_01



Symbologies

Postal Symbologies by ESP

Postal	Disabled*
	Disabled*
	Australian
	Japan
	KIX
	Planet
	Postnet
	Royal

Sample Planet Symbol

Note: Postal symbologies are available only in Standard Mode.











QR Code

QR Code

Read the following symbols to enable/disable **QR Code** settings:

Standard QR Code On



QR Code Off (Default)

Inverse On



Inverse and Standard On





All QR Code On

Inverse and Micro QR On



QR Code by ESP

QR Code	Disabled*
	Disabled* Standard
	Inverse
	Both
	Micro QR Code
	QR Code and Micro Code
	Inverse Micro QR Code
	Inverse QR Code and Inverse MicroQR Code
	Enable All QR

Sample QR Code Symbol



Note: QR Code is available in both Quadrus Only and Standard modes.



GS1 DataBar

Read the following symbols to enable/disable DataBar settings:

DataBar Limited On



DataBar-14 Stacked On



All DataBar On



GS1 DataBar by ESP

RSS	Disabled*
	Disabled* RSS Expanded RSS Expanded Stacked RSS Limited RSS-14 Stacked and RSS-14 Stacked Omnidirectional
	Enabled (All)

Sample DataBar Limited Symbol

Sample DataBar-14 Stacked Symbol

Sample DataBar-14 Truncated Symbol

I Sample DataBar Expanded Symbol

Sample DataBar-14 Symbol



Note: GS1 DataBar is available only in Standard Mode.

DataBar-14 and DataBar-14 Truncated On



DataBar Expanded On



All DataBar Off (Default)



UPC/EAN/JAN

UPC/EAN/JAN

Read the following symbols to enable/disable UPC/EAN/JAN settings:

UPC On (Default)



UPC Narrow Margins On

UPC Narrow Margins Off (Default)



M298_01

UPC Off

Note: Unless necessary, enabling Narrow Margins are not recommended.

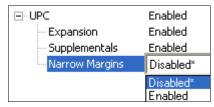
UPC Extension On



UPC Extension Off (Default)



UPC/EAN/JAN by ESP



Sample UPC-E Symbol



Note: UPC/EAN/JAN is available only in Standard Mode.



Symbology Identifier

When **Symbology Identifier** is enabled, an AIM (Association for Automatic Identification and Mobility) preamble is added to decoded data output. This preamble identifies what kind of symbology has been decoded. The Symbology Identifier feature can be disabled by reading the **Clear XML Rules** symbol.





Enable Symbology Identifier

Clear XML Rules

Symbology Identifier by ESP

Symbology Identifier	Disabled*	-
	Disabled*	
	Enabled	











Symbology Identifier

6 I/O Parameters

Contents

I/O Parameters by ESP	6-2
Laser Target	6-3
Illumination	
MS-Q Operational Feedback	6-5
Trigger and Button Programming	
Beep and Vibrate Settings	6-8
Automatic Gain Control (AGC)	
LightRay Optics	

This section contains information on how to set your imager to the most efficient and effective parameters for your application.

I/O Parameters by ESP

I/O Parameters by ESP

To make changes to configuration settings in the **I/O Parameters** menu tree control:

Parameters			
∃- I/O Parameters			
Noread Notification	Disabled		
🚊 Laser Target	Enabled		
Laser on before Capture	Disabled		
Brightness	100		
🗄 IR Illumination Control	Control Visible & IR with the Visible Settings		
🗄 Button/Trigger Programming			
🗄 Button/Trigger Confirmation Time			
- Beeper			
- Volume	100		
Duration	100		
- Separation	20		
Beep on Good Read	Enabled		
Left click on the + to expand the tree.	Disabled		
	Disabled		
- > 🔁 Automatic Gain Control (AGC)			
Auto Store Data Erase	Enabled		
Auto Transfer	Enabled	 Left click again on the open scree complete the selection. 	
Storage Mode	Send	5. Right click on the open screen ar	
Text Command Timeout	11000	select Save to Reader to impleme the command in the imager.	
Keyboard Inter Message Delay	0	the command in the imager.	
Log Battery and Timestamp	0		
Unique Item Identifier (UII)	Disabled*	•	
▲ · · · · · · · · · · · · · · · · · · ·	Disabled *		
	Enabled	When There is the second	
2. Double click on the parameter		with Error Message with Pass Through	
and click once in the selection box to view options.	Enabled with Pass Through Enabled with Error Message and Pass Through		
 Place your cursor in the selection box, scroll down to the setting you want to change and click once on 			

Laser Target

In most applications the laser target will have no effect on symbol readability. Laser settings are typically a matter of user preference.



This will disable the laser target. The LEDs and the ability to decode symbols will not be affected.

Laser Target Off



Laser target exit point

Laser Target On

Laser Target Brightness

Read one of the following symbols to set the brightness of the laser target.



High (Default)



M056_01 Low

Laser Target by ESP

<mark>⊟</mark> -Laser Target	Enabled*
Laser on before Capture	Disabled
Brightness	Enabled*

Note: Laser On Before Capture determines whether the laser target will be on or off just before the MS-Q captures and image, and is disabled by default.



Illumination

Illumination

The MS-Q Imager's illumination system is composed of four visible LEDs and six infrared (IR) LEDs as shown at right. Both visible and IR LEDs can be controlled independently. IR LEDs can also be set to low power.

For information about the laser target, see **Laser Target** on page 6-3.

IR LEDs

Some inks may be incompatible with IR LEDs. If you experience trouble reading symbols printed in non-standard inks, try

Visible LEDs IR LEDS Visible LEDS

reducing the intensity of the IR LEDs by reading the **IR LEDs Low Intensity** symbol below. You can also disable the IR LEDs by reading the **IR LEDs Off, Visible LEDs On** symbol.



Turns off the near field IR LEDs. Does not turn off visible LEDs.

IR LEDs Low Intensity



Turns off IR LEDs and turns on visible LEDs.

IR LEDs Off, Visible LEDs On



Useful for highly reflective surfaces. Turns off near field IR LEDs.

Q009_01

Visible LEDs Off, IR LEDs On

Continuous Illumination

Note: Continuous Illumination is only supported in Rev 5 hardware and earlier.





Enable Continuous Illumination Disable Continuous Illumination (Default)

Note: Continuous Illumination is only recommended for cabled readers, due to battery consumption.



Returns visible and IR LEDs to ON at 100% intensity.

Q007_01 Restore LEDs (Default)

MS-Q Operational Feedback

Imager Activity	Memory LED (LEFT indicator)	 合 Battery LED^a (RIGHT indicator) 	Sound
Successfully Powered-On	Flashes GREEN	Flashes GREEN	1 beep
Successfully Enumerated with Host via USB Cable	None	Solid GREEN	1 beep
Attempting to Decode	None	Battery Status	None
Successful Decode and Cabled Data Transfer	None	Solid GREEN	1 beep
Successful Decode and Data Storage	Memory Status	None	1 beep
Batch Memory Full	Solid RED	None	3 beeps
Configuration Symbol Successfully Processed	None	None	1 beep, pause, 1 beep
Configuration Symbol Successfully Decoded but Not Processed	None	None	6 beeps
Attempting to Connect to Bluetooth	Flashes BLUE	Solid GREEN	None
Bluetooth Connection Failed	None	None	4 beeps
Bluetooth Connection Successful	Flashes BLUE every 15 seconds	Flashes Battery Status every 15 seconds	None
Sending Bluetooth Data	Flashes Memory Status	None	None

a. When power is supplied via cable, the LED will remain green whenever the imager is active.

Left / Right Top LEDs

When not active, the MS-Q will flash battery or power status every 15 seconds. The colors will vary depending on the message the imager is sending.

- **GREEN =** 50-100% battery capacity OR 100% of memory available.
- AMBER = 20-50% battery capacity OR 20-99% of memory available.
- **RED** = 0-20% battery capacity or no memory available.
- BLUE = Bluetooth Mode

The MS-Q also emits beeps and/or vibrates to indicate specific information to the user. Refer to the table above to better understand MS-Q feedback.



Trigger and Button Programming

Trigger and Button Programming

Trigger and button functionality can be configured to read just near field, just far field, or both fields using the symbols shown below.

Handle Trigger Programming

Both Fields (Default)

Near Field Only





Far Field Only





Left Button Programming

Both Fields (Default)

Near Field Only



Far Field Only



Disable Left Button



M179_01

Left Button Take Picture

Enable Left Button Mode Switching (Quadrus Only / Standard)



Q001 01

Right Button Programming

Both Fields (Default)



Far Field Only



ń.1.

Near Field Only

Right Button Take Picture



Disable Right Button



See Trigger Optimization on page 7-7 for more trigger/button programming options.

Button/Trigger Confirmation Time

The **Button/Trigger Confirmation Time** is the amount of time that a button, trigger, or combination of the trigger and/or buttons, must be held down before the imager recognizes that a triggering event has occurred.

Button/Trigger Confirmation Time	
Handle	0
- Left Top	300
Right Top	300
- Left and Right Combo	0
Right and Handle Combo	0
Left and Handle Combo	0
All Three	0









Beep and Vibrate Settings

Beep and Vibrate Settings

Read the following symbols to configure beep and vibrate settings.

Beep / Vibrate







Vibrate Off / Beep On (Default) Vibrate On / Beep On

Vibrate On / Beep Off

Beep Volume





Beep Loud (Default)

Beep Off



Beep and Vibrate Settings by ESP

🖃 Beeper		
Volume	100	
Duration	100	
Separation	20	
	Disabled*	•
	Disabled*	
	Enabled	

Note: Duration is the length of the beep in milliseconds with a configurable range of 0.000 to 2147483.750. **Separation** is the spacing in milliseconds between beeps, also with a configurable range of 0.000 to 2147483.750.



Automatic Gain Control (AGC)

AGC is a system that controls gain in order to maintain high performance over a range of input levels. Gain is essentially the ratio of output to input. Gain settings affect how the MS-Q decodes symbols and captures images.

⊡- Automatic Gain Control (AGC)	
- AGC Selection	Use Decoder AGC* 🛛 💌
- AGC Frame Adjust Count	Use Decoder AGC*
Minimum Exposure	Use Imager AGC
- Maximum Exposure	12
Minimum Gain	10
Maximum Gain	50
Gain Break Point	30

AGC Selection

AGC Selection	Use Decoder AGC*
	Use Decoder AGC* Use Imager AGC

The MS-Q has two different types of gain control. **Decoder AGC**, the default setting, is optimized for decoding 1D and 2D symbols. **Imager AGC** is optimized for capturing images.

AGC Frame Adjust Count

AGC Frame Adjust Count 0 🗧 Frames

AGC Frame Adjust Count sets the number of image frames captured and discarded before the main image capture. This feature gives the gain control time to adjust.

Minimum Exposure

Minimum Exposure	0 ÷	(0 - 100) %
------------------	-----	-------------

Minimum Exposure is a percentage value that represents the minimum exposure allowed for image captures.

Maximum Exposure

Maximum Exposure	12 -	÷ (0 · 100) %	
------------------	------	---------------	--

Maximum Exposure is a percentage value that represents the maximum exposure allowed for image captures.

Automatic Gain Control (AGC)

Minimum Gain

Minimum Chin	10	-	(0 - 100) %
Minimum Gain	10	•	(0 - 100) %

Minimum Gain is a percentage value that represents the minimum gain adjustment allowed for decoder or imager AGC.

Maximum Gain



Maximum Gain is a percentage value that represents the maximum gain adjustment allowed for decoder or imager AGC.

Gain Break Point



Gain Break Point is a percentage value that represents the point at which the imager stops automatic gain adjustment.

LightRay Optics

For Direct Part Mark applications or other situations that involve hard-to-read symbols, the MS-Q can be paired with an accessory called LightRay Optics. This accessory is easy to set up and easy to use. LightRay Optics comes in two series: the 100 and 200 series. **Important:** LightRay Optics can only be used with the original (H1) MS-Q handle.

LightRay Accessory Options

Item	Part Number
LightRay 100 High Resolution	FIS-0001-0031G
LightRay 110 Standard Resolution	FIS-0001-0032G
Item	Part Number
LightRay 205 High Resolution	FIS-0001-0033G
LightRay 215 Standard Resolution	FIS-0001-0034G

MS-Q + LightRay Kits

LightRay 100 Series, Rev 5 Hardware (or Earlier)	Part Number
MS-Q Quadrus, High Resolution, USB (PS/2, RS-232), LightRay 100	FIS-6100-1011G
MS-Q Quadrus, High Resolution, Batch/Battery, LightRay 100	FIS-6100-1012G
MS-Q Quadrus, High Resolution, Bluetooth, LightRay 100	FIS-6100-1013G
MS-Q Quadrus, Standard Resolution, USB (PS/2, RS-232), LightRay 110	FIS-6100-1014G
MS-Q Quadrus, Standard Resolution, Batch/Battery, LightRay 110	FIS-6100-1015G
MS-Q Quadrus, Standard Resolution, Bluetooth, LightRay 110	FIS-6100-1016G
LightRay 200 Series, Rev 5 Hardware (or Earlier)	Part Number
MS-Q Quadrus, High Resolution, USB (PS/2, RS-232), LightRay 205	FIS-6100-2011G
MS-Q Quadrus, High Resolution, Batch/Battery, LightRay 205	FIS-6100-2012G
MS-Q Quadrus, High Resolution, Bluetooth, LightRay 205	FIS-6100-2013G
MS-Q Quadrus, Standard Resolution, USB (PS/2, RS-232), LightRay 215	FIS-6100-2014G
MS-Q Quadrus, Standard Resolution, Batch/Battery, LightRay 215	FIS-6100-2015G
MS-Q Quadrus, Standard Resolution, Bluetooth, LightRay 215	FIS-6100-2016G
LightRay 100 Series, Rev 6 Hardware	Part Number
MS-Q Quadrus, High Resolution, USB (PS/2, RS-232), LightRay 100	FIS-6100-1021G
MS-Q Quadrus, High Resolution, Bluetooth, LightRay 100	FIS-6100-1022G
MS-Q Quadrus, Standard Resolution, USB (PS/2, RS-232), LightRay 110	FIS-6100-1023G
MS-Q Quadrus, Standard Resolution, Batch/Battery, LightRay 110	FIS-6100-1024G
LightRay 200 Series, Rev 6 Hardware	Part Number
MS-Q Quadrus, High Resolution, USB (PS/2, RS-232), LightRay 205	FIS-6100-2021G
MS-Q Quadrus, High Resolution, Batch/Battery, LightRay 205	FIS-6100-2022G
MS-Q Quadrus, High Resolution, Bluetooth, LightRay 205	FIS-6100-2023G

LightRay Optics

Setup

Choose Field of View

Set Up Illumination



Laser On.

(100, 110)

LEDs On, 100%

Near Field High Resolution (100)



Laser Off,

(100, 110)

LEDs On. 100%

M155 03 Far Field Standard Resolution (110)



Near Field High Resolution (205)



Laser On, Visible LEDs Off, IR LEDs On, 100% (205, 215)

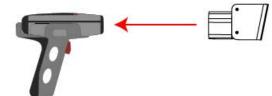


Far Field Standard Resolution (215)



Laser Off, Visible Off, IR On, 100% (205, 215)

Assembly (100 Series)



- Place the 100 Series LightRay Optic attachment over the face of the MS-Q Imager.
- The plastic body of the LightRay Optics device should be pressed firmly against the face of the imager, allowing minimum slippage.
- Be sure that the device and the imager's face are aligned as precisely as possible.



Assembly (200 Series)

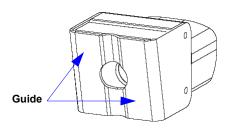
- Place the 200 Series LightRay Optics attachment over the face of the MS-Q Imager.
- The plastic body of the LightRay Optic device should be pressed firmly against the face of the imager, allowing minimum slippage.
- But sure that the device and the imager's face are aligned as precisely as possible.

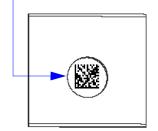


I/O Parameters

Reading Symbols (100 Series)

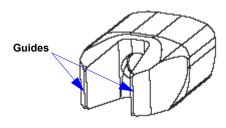
- For best results, begin triggering before the LightRay Optic has come in contact with the surface or substrate.
- Center the symbol in the LightRay Optic guide's cutout.

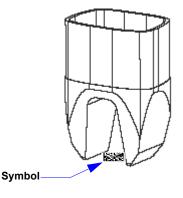




Reading Symbols (200 Series)

- For best results, begin triggering before the LightRay Optic has come in contact with the surface or substrate.
- Position the symbol equidistant from both of the 200 Series LightRay Optic's guides.

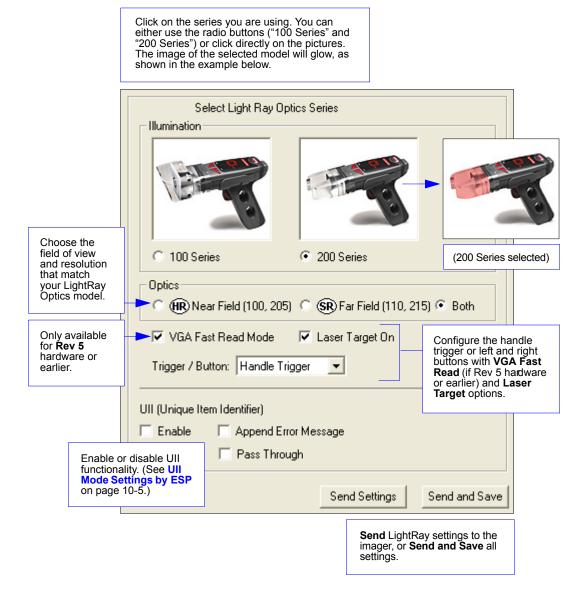




LightRay Optics

LightRay Optics by ESP

The MS-Q Imager can also be configured and optimized for LightRay operation using ESP.



Contents

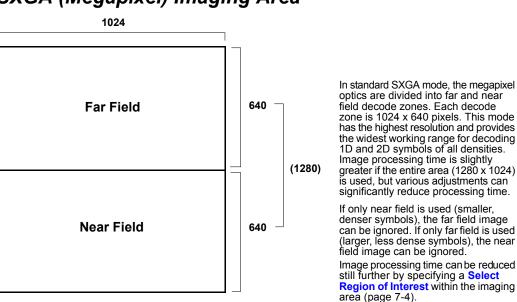
7-3
7-4
7-5
7-7
7-15
7-20
7-21
7-25

This section introduces several settings that can be applied to speed up processing or improve readablility in various circumstances.

Dual Optics

Dual Optics

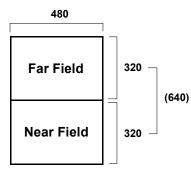
The MS-Q Imager's dual field optical system can read small 2D symbols as well as larger 1D symbols. It decodes the near and far fields simultaneously. The near field lens is for smaller symbols (optimal focal point: 4 inches) and the far field lens is for larger symbols (optimal focal point: 9 inches). Move the MS-Q closer to read smaller symbols and farther away to read larger symbols. The full MS-Q decode zone is 2 inches to 20 or more inches.



SXGA (Megapixel) Imaging Area

VGA Imaging Area

Important: VGA is only supported in Rev 5 hardware and earlier.



In VGA mode, the imager's 1.3 million pixels are sampled on a 4-to-1 basis. This pixel sampling dramatically reduces image processing time. Because a VGA image is created by pixel sampling, its resolution is not as high as that of an SXGA image.

VGA and Megapixel Settings

Processing speed can be increased dramatically by changing the imager's **SXGA** (1280 x 1024) setting to **VGA** (640 x 480). This feature is intended for use with 1D symbols and 2D symbols with larger elements. VGA settings are not recommended for decoding high-density symbols.

Important: VGA is only supported in Rev 5 hardware and earlier.

Enable VGA (640 x 480)



Enable SXGA (1280 x 1024)









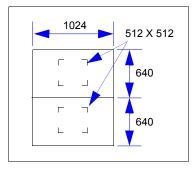




Select Region of Interest

Select Region of Interest

You can speed up your decode rate and lower your chances of reading the wrong symbol by narrowing the region of interest—the pixel area that is evaluated during a read attempt.



If your application uses only 1D symbols, you can narrow the imager's 640 axis to 200 pixels. Since only a narrow strip of the imager's field of view is required to decode a 1D symbol, 200 pixels is sufficient. The area above and below the 200 pixels is ignored, reducing the amount of image processing required, and increasing decode speed.

The diagram to the left represents the imager array (1024 x 640 for far field and 1024 x 640 for near field). In the default decode zone, all 1024 x 640 pixels are candidates for decodina.

You can experiment by reading in any of the symbols

below and testing your new decode zone against your application.

Note: This feature applies to SXGA only.

1-Dimensional Symbols Only (1024 x 200 pixels)



Medium 2-Dimensional Symbols (512 x 512 pixels)



(640 x 640 pixels)



Default 2-Dimensional Symbols (1024 x 640 pixels) Casts the broadest possible FOV.













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Small 2-Dimensional Symbols (480 x 480 pixels)

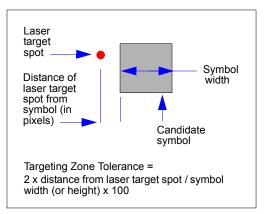


Large 2-Dimensional Symbols

Set Targeting Zone Tolerances

Targeting Zone Tolerance is particularly useful in environments where closely spaced symbols of various sizes need to be precisely targeted. It allows the imager to narrow the field of view relative to the size of a symbol, and to determine the distance the laser target must be from the symbol for a decode event to occur.

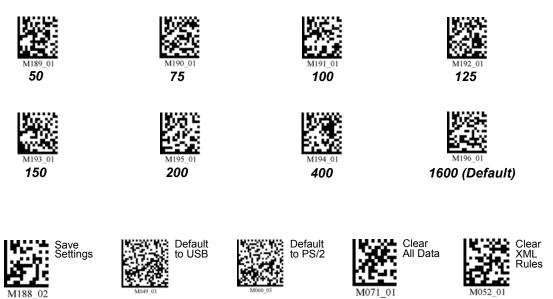
This is accomplished by counting the number of pixels across a symbol and comparing that number with the distance (in pixels) of the laser target from the edge of the symbol (x 2). The exact formula is shown in the diagram to the right.



For example, a target tolerance of 100 would require the laser target spot to be no more than half the dimension (width or height) of the candidate symbol. So, for a symbol that is 100 pixels across, the laser target spot would have to be within 50 pixels on either side. A 100-pixel symbol with a tolerance of 50 would have to be within 25 pixels on either side of the symbol.

The configuration symbols below represent a range of tolerances, 50 being the most precise (least tolerant) and 1600 being the least precise (most tolerant). If you set the imager to 50% tolerance, you will need to aim the laser target so that the spot is directly on the candidate symbol.

Read one of the symbols below to set the desired tolerance.



IP Modes

IP Modes

Quadrus Only Mode

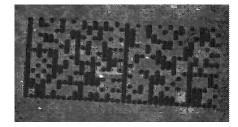


Quadrus Only Mode should be applied to most applications, including Direct Part Mark.

Quadrus Mode 1



Quadrus Mode 1 should be applied to large, low contrast symbols like the one shown below.



Standard Mode



Standard Mode, while not recommended for DPM applications, can be applied to most symbologies.











Trigger Optimization

You can program all triggers/buttons, or each trigger/button individually, so that it is optimized for symbologies of certain densities and sizes. The table below describes the various configuration settings that can be obtained (**A1** through **D3**) by reading the symbols in the subsequent tables.

Optimization Guide

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.

	High and Low Density Symbols Near and Far Field		High Density Symbols <i>Near Field</i>	Low Density Symbols <i>Far Field</i>
	A1 - SXGA Mode Near Field On Far Field On NF Resolution: 1024 x 640 FF Resolution: 1024 x 640 Decode Try Time: Long B1 - SXGA Mode Near Field On Far Field On Field On Far Field On Field On		C1 - SXGA Mode Near Field On Far Field Off NF Resolution: 1024 x 640 FF Resolution: NA Decode Try Time: Normal	D1 - SXGA Mode Near Field Off Far Field On NF Resolution: NA FF Resolution: 1024 x 640 Decode Try Time: Normal
Region of Interest	A2 - SXGA Mode Near Field On Far Field On NF Resolution: 832 x 640 FF Resolution: 1024 x 640 Decode Try Time: Normal	B2 - SXGA Mode Near Field On Far Field On NF Resolution: 640 x 512 FF Resolution: 832 x 640 Decode Try Time: Short	C2 - SXGA Mode Near Field On Far Field Off NF Resolution: 640 x 640 FF Resolution: NA Decode Try Time: Normal	D2 - SXGA Mode Near Field Off Far Field On NF Resolution: NA FF Resolution: 832 x 512 Decode Try Time: Normal
	A3 - SXGA Mode Near Field On Far Field On NF Resolution: 480 x 480 FF Resolution: 640 x 480 Decode Try Time: Short			
Fast Processing (VGA Mode)		B3 - VGA Mode Near Field On Far Field On NF Resolution: 480 x 320 FF Resolution: 480 x 320 Decode Try Time: Short	C3 - VGA Mode Near Field On Far Field Off NF Resolution: 480 x 320 FF Resolution: NA Decode Try Time: Short	D3 - VGA Mode Near Field Off Far Field On NF Resolution: NA FF Resolution: 480 x 320 Decode Try Time: Short

Definitions

Symbol Density: Width of the narrowest bar of a linear (1D) symbol or the side of an individual element (cell or module) of a Data Matrix symbol.

Resolution: The number of pixels available for decoding in a given area.

Decode Try Time: The time spend attempting to decode a given symbol.

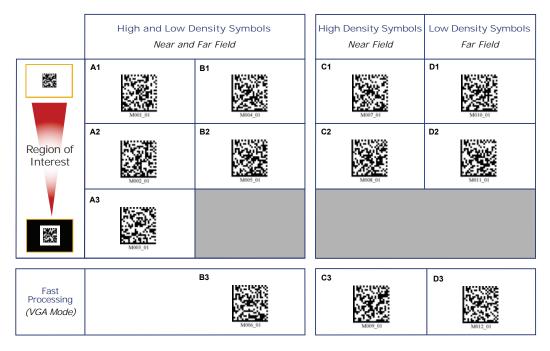
Region of Interest: The pixel area in the imager that is evaluated during a read attempt.

Use the tables on the following pages to program your MS-Q's handle trigger or top buttons for the fields of view and symbol densities that best match your application. See **Optimization Parameters** for more detailed explanations of each setting, and for examples of conditions in which you would use each setting (page 7-13).

Trigger Optimization

Global Optimization

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.

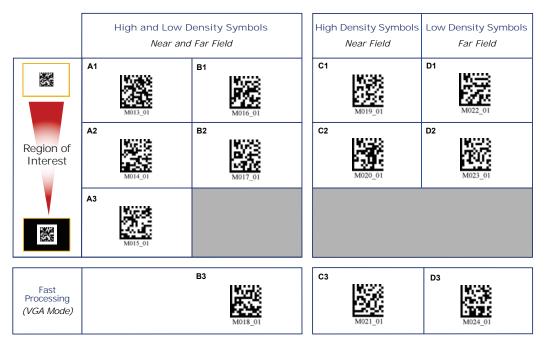


Note: See **Optimization Parameters** for more detailed explanations of each setting, and for examples of conditions in which you would use each setting (page 7-13).



Handle Trigger Optimization

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.



Handle Trigger Programming

Both Fields (Default)



Far Field Only



Near Field Only



Handle Trigger Take Picture



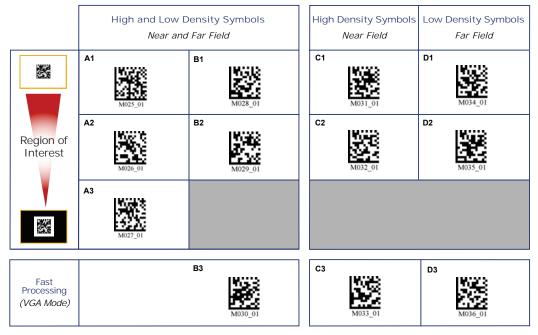
Disable Handle Trigger



Trigger Optimization

Left Button Optimization

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.



Left Button Programming

Both Fields (Default)



Far Field Only



Disable Left Button



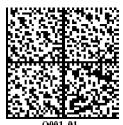
Near Field Only



Left Button Take Picture

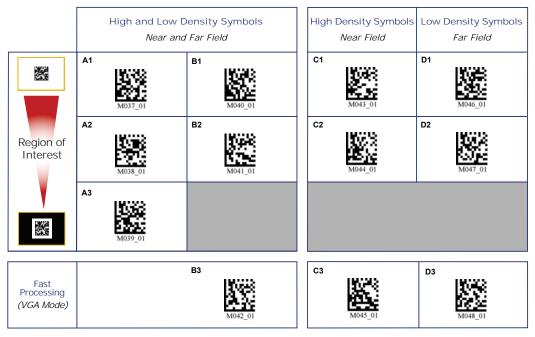


Enable Left Button Mode Switching (Quadrus Only / Standard)



Right Button Optimization

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.



Right Button Programming

Both Fields (Default)



Near Field Only



Far Field Only



Right Button Take Picture



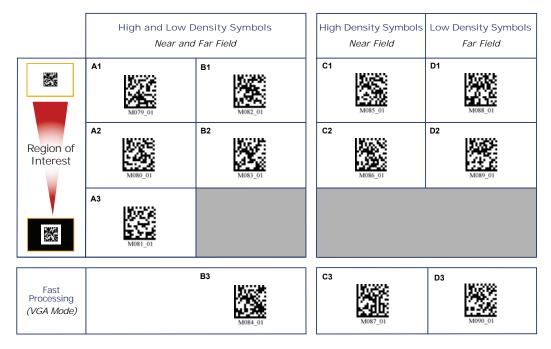
Disable Right Button



Trigger Optimization

Continuous Trigger Optimization

Important: VGA "Fast Processing" is only supported in Rev 5 hardware and earlier.



Continuous Trigger Programming

Both Fields



Near Field Only



Disable Continuous Trigger (Default)













MS-Q Imager User's Manual

Far Field Only

Optimization Parameters

The following 12 settings (A1 through D3) allow you to optimize the imager's performance in your particular application environment. Try several settings to familiarize yourself with the differences between the 12 options.

Use A1 if you are reading a variety of symbol sizes and densities, and you are more concerned with decode capability than with decode speed.	High and Low Density Symbols Near and Far Field		
Use A2 if you are reading a variety of symbol sizes and densities, and you require dependable but moderately fast decodes.	A1: Reads high and low density symbols at high resolution in near and far fields; spends 675 mS attempting to decode the symbol; large region of interest that extends beyond the symbol.	B1: Reads high and low density symbols in near and far fields at high resolution in both fields; spends 375 mS attempting to decode the symbol; large region of interest that extends beyond the symbol.	
Use A3 if you are reading a variety of symbol sizes and densities, but you are concerned mainly with obtaining fast decodes.	A2: Reads high and low density symbols in near and far fields at medium-high resolution in near field and high resolution in far field; spends 375 mS attempting to decode the symbol; region of interest that extends somewhat beyond the symbol.	B2: Reads high and low density symbols in near and far fields at medium-low resolution in near field and medium-high resolution in far field; spends 250 mS attempting to decode the symbol; region of interest that extends somewhat beyond the symbol.	
Use B1 if you are reading a variety of symbol sizes and densities, and you need reliable, moderately fast decodes.	A3: Reads high and low density symbols at low resolution in near field and medium-low resolution in far field; spends 250 mS attempting to decode the symbol;		
Use B2 if you are reading a variety of symbol sizes and densities, and you want a balance of	region of interest limited to the symbol and its quiet zone.		
decode reliability and decode speed.		B3: Reads high and low density	
Use B3 if you are reading a variety of symbol sizes and densities, but you want the fastest decode speed available.		symbols in near and far fields at low resolution in both fields; spends 250 mS attempting to decode the symbol; small region of interest limited to the symbol and its quiet zone. (Rev 5 hardware and earlier only.)	

Note: See the Optimization Guide for definitions of optimization terminology (page 7-7).

Trigger Optimization

Optimization Parameters (cont.)

High Density Symbols <i>Near Field</i>	Low Density Symbols <i>Far Field</i>	Use C1 if you are reading small or medium high density symbols and you need reliable and moderately fast decodes.
C1: Reads high density symbols only at high resolution in near field only; spends 375 mS attempting to decode the symbol; large region of interest that extends beyond the symbol.	D1: Reads low density symbols only at high resolution in far field only; spends 375 mS attempting to decode the symbol; large region of interest that extends beyond the symbol.	Use C2 if you are reading small or medium high density symbols and you are more concerned with decode speed than decode reliability.
C2: Reads high density symbols only at medium-low resolution in near field only; spends 375 mS attempting to decode the symbol; region of interest that extends somewhat beyond the symbol.	D2: Reads low density symbols only at medium resolution in far field only; spends 375 mS attempting to decode the symbol; region of interest that extends somewhat beyond the symbol.	Use C3 if you are reading small or medium high density symbols and you are most concerned with obtaining fast decodes.
		Use D1 if you are reading medium or large low density symbols and you want reliable and moderately fast decodes.
		Use D2 if you are reading medium or large low density symbols and you want a balance of decode reliability and speed.
C3: Reads high density symbols only, at low resolution in near field only; spends 250 mS attempting to decode the symbol; small region of interest limited to the symbol and its quiet zone. (Rev 5 hardware and earlier only.)	D3: Reads low density symbols only at low resolution in far field only; spends 250 mS attempting to decode the symbol; small region of interest limited to the symbol and its quiet zone. (Rev 5 hardware and earlier only.)	Use D3 if you are reading medium or large low density symbols and you are more concerned with fast decodes than reliability.

Note: See the Optimization Guide for definitions of optimization terminology (page 7-7).

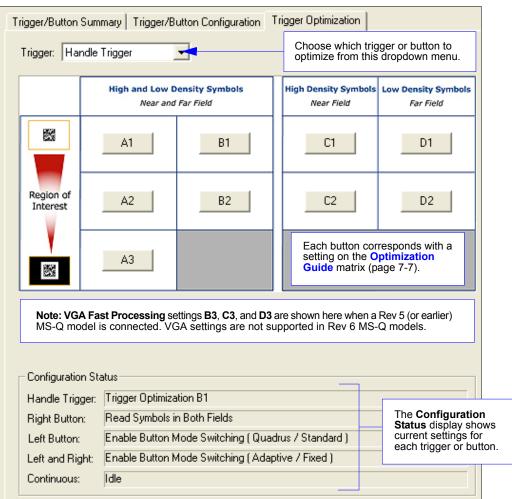
Trigger Optimization by ESP

You can use **ESP**'s **Imager** view to set operation parameters for the handle trigger and both buttons.



Single click the **Imager** button to begin.

ESP Optimization Matrix



Trigger Optimization by ESP

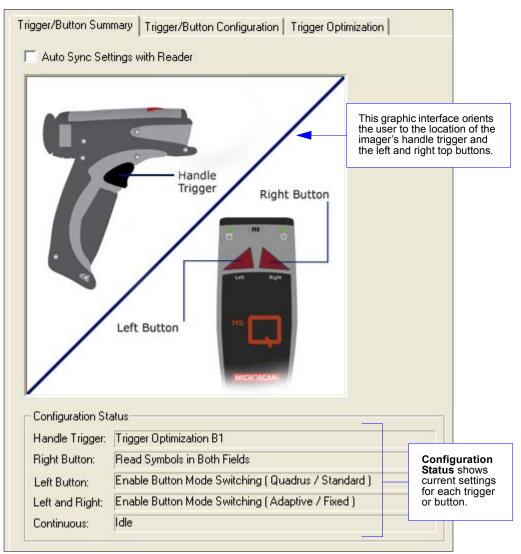
Trigger/Button Configuration

In the **Trigger/Button Configuration** view you can set the same optimization parameters from a list, and you can also set additional parameters.

Button: Handle				
	Trigger 📩	Choose which trigger or but optimize from this dropdown		
Function List			<u>~</u>	
* Read Symbols i				
Read Symbols wi				
	th Near-Field Only			
Transfer All Data				
Take Picture Disable Button				
Keep Awake				
Show Target				
Read Last Succe	essful Field			
Transfer New Da				
Go into Power-Sa				
Trigger Optimizati				
Trigger Optimizal	tion A2			
Trigger Optimizal		Each trigger optimization option		
Trigger Optimizal		corresponds with a setting on the		
Trigger Optimizal Trigger Optimizal		Optimization Guide (page 7-7).		
Trigger Optimizat				
Trigger Optimizat				
Trigger Optimizal				
Continuous Trigg				
Continuous Trigg				
Idle				
Cradled				
Cabled				
Веер				
Packet				
Recover				
Upload New Upload All				
opioau Ali				
			Y	
Configuration Sta	atus			
Handle Trigger:	Trigger Optimization	n B3		
Right Button:	Read Symbols in Bo	oth Fields	т	he Configuration S
Left Button:	Enable Button Mode	e Switching	d	isplay shows current
Left and Right:	Enable Button Mode Switching (Adaptive / Fixed)		fc	or each trigger or but

Trigger/Button Summary

The **Trigger/Button Summary** view has the same Configuration Status information as the other two views, but it supplements that information with a diagram of the MS-Q Imager.



Continuous Operations

Continuous Operations

Continuous Read

Read any of the following symbols to enable or disable Continuous Read features.

Note: Continuous Read modes are only recommended for short term use because of battery consumption. See **Sleep Mode Timeout** on page 4-12.





Near Field Only

Near and Far Field



M141_0

Far Field Only

Continuous Read Off (Default)

Continuous Read, Sleep Timeout

Cabled

Read one of the symbols below to set the amount of time the cabled imager will operate in Continuous Read before entering Sleep Mode.





Cabled - 2 Hours

Uncabled

Read one of the symbols below to set the amount of time the uncabled imager will operate in Continuous Read before entering Sleep Mode.

Uncabled - 15 Minutes





Uncabled - 5 Minutes (Default)



Uncabled - 30 Minutes

Continuous Read, Trigger Delays

Read the following symbols to set the delay time between decodes.



0 Seconds (Default)



1 Second



Continuous Read, Duplicate Read Delays



0 Seconds (Default) M223_01 **1 Second**





Continuous Read Off (Default)











Symbol Background

Symbol Background

"Symbol Background" refers to the color of the substrate on which a symbol is printed or marked. In the default state, **Reverse Background On** means that both types of symbols, dark-on-light and light-on-dark, will be read. **Reverse Background Off** will speed up image processing if only dark symbols on light backgrounds are being read.

Reverse Background On (Default)



Reverse Background Off



Sample Data Matrix Symbol (Light Background)



Sample Data Matrix Symbol (Dark Background)







7-20

Set Decode Time

The MS-Q's default settings are designed for optimal, general purpose performance with high quality symbols on typical surfaces. For poor quality symbols, more decode time may be required. You can control the amount of time the imager spends on each decode attempt before abandoning the current attempt and beginning a new attempt.

Short Decode Time



Normal Decode Time (Default) (approx. 375 mS)



Long Decode Time (approx. 675 mS)



Extra Long Decode Time (approx. 750 mS)













Button Stay-Down Time

Button Stay-Down Time

Button Stay-Down Time sets the amount of time (in seconds) that the imager will continue to process the current "decode symbol" event. The imager will behave as if the trigger is being activated for this specified amount of time.

Parameters	ESP	Value	s	
⊡- Read Cycle				
🚊 Default Continuous Event		Available Button Stay-Down Tim		Stay-Down Time
Event Delay			values are 0.000 to 2147483.750	to 2147483.750
- Read Cycle Timeout	375	(in seconds).		
 Target Time before Decode 	25			
-Button Stay-Down Time	0.200	÷	Seconds	
Ignore Duplicate Symbol Timeout	0			
Quadrus IP Mode	Standard Mode		ode	
- Imager Resolution	VGA (640 x 480)		480)	
		1600		
Time before Power-Saving Idle		300000		
Extra Time when cable connected		2147483647		
Time before power-Saving Sleep		10		
Time before Sleep when Cabled		2147483647		
Time before Power-Saving Standby Mode		90		
Time before Sleep		7200		
Continuous Illumination		Off between reads		
Auto White Balance		Disabled		

Mirroring

Mirroring allows the MS-Q to decode symbols that are reversed. When Mirroring is enabled, all other decode functionality is disabled.

Note: Once the imager has been set to **Mirroring On**, it can only return to its default mode by reading the **Mirroring Off** symbol below.

Mirroring On



Mirroring Off (Default)



Note: Mirrored symbols can be read on dark or light backgrounds (depending on the current Symbol Background setting. See **Symbol Background** on page 7-20.)

Image Transform

In ESP, the Mirroring feature is part of the Image Transform command.

When Image Transform is set to Standard, Mirrored Image is disabled.

When Image Transform is set to **Mirrored Image**, the MS-Q's optics reverse the captured image before attempting to decode.

Image Transform	Inverse 🗾
	Standard*
	Mirrored Image
	Inverse









Motion Detection

Motion Detection

Motion Detection causes the MS-Q to attempt a decode whenever it senses motion in its field of view.

Motion Detection On

M701 01



Motion Detection Off (Default)

Motion Detection by ESP

Motion Detection settings can be refined further using the options in ESP.

Motion Detect Event	Disabled*	
- Motion Sensitivity	Disabled* Keep Awake Show Target Read Both Fields Read Near Field Read Far Field Take Picture	Select the action you want the MS-Q to perform when it detects motion in the field of view.
	Read Primary Field Button Mode Switch (A Button Mode Switch (Q Power Saving Mode Idle	

Motion Sensitivity

The MS-Q's sensitivity to motion in the field of view can be configured as shown below. **Note:** The lower the number, the greater the sensitivity.





Auto White Balance

When **Auto White Balance** is enabled, the MS-Q performs an automatic white balance routine, much like a digital camera. Light and dark values are optimized to improve decode performance.

Parameters	ESP Values
⊡-Read Cycle	
🖻 Default Continuous Event	Idle
Event Delay	0
Read Cycle Timeout	375
 Target Time before Decode 	25
Button Stay-Down Time	200
 Ignore Duplicate Symbol Timeout 	0
Quadrus IP Mode	Standard Mode
- Imager Resolution	VGA (640 × 480)
— Targeting Zone Tolerance	1600
🚊 Time before Power-Saving Idle	300000
Extra Time when cable connected	2147483647
🚍 Time before power-Saving Sleep	10
Time before Sleep when Cabled	2147483647
— Time before Power-Saving Standby Mode	90
Time before Sleep	7200
Continuous Illumination	Off between reads
Auto White Balance	Disabled* 🗾 🗾
	Disabled*
	Enabled

Symbol Readability Index

Symbol Readability Index

The Symbol Readability Index provides a measurement of a specific symbol's readability. It is specific to the MS-Q Imager and should not be confused with a verification quality measurement.

The Symbol Readability Index is a blend of information obtained from the internal operations of the decoding algorithm relating to contrast, symbology construct, error detection, forward error correction (if applicable), and other symbology-specific characteristics.

The Index is a score on a scale of 1 (very poor) to 100 (very readable). Due to the effects of motion, skew, reflection, focus, and ambient light, the Readability Index on the same symbol may vary somewhat from read to read. However, a poor contrast or damaged symbol will score lower than a high contrast undamaged symbol. The Index can be used as a quick check on the reliability of label generation or marking systems. When used in conjunction with a stand and constant ambient light, the Index provides a symbol quality assurance tool and check-point for feedback to an overall symbol or marking quality control system.

The Symbol Readability Index is enabled by reading an XML rule into imager memory.

Enable Symbol Readability Index



The imager will store this XML rule and reset, but will not output a Readability Index value until the **Enable Readability Index Output** symbol is read. When output is enabled, a Symbol Readability Index value will be added to all decoded data output.

Example: 100 (symbol readability),1234567890 (symbol data)

The imager will output the Symbol Readability Index for every decode until the feature is disabled.

Enable Readability Index Output





7-26







Disable Readability Index Output



MS-Q Imager User's Manual

8 Terminal

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Terminal Dropdown Menu	

This section describes the Terminal interface and macro functions in ESP.

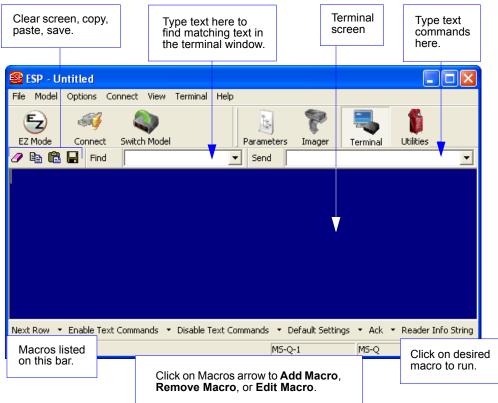
Terminal View

Terminal View

Click the Terminal button.



You will see the following view:



The Terminal interface allows you to send commands to the imager by using macros, by copying and pasting, or by typing commands in the **Send** text field.

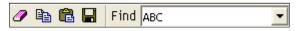
The Terminal view also displays symbol data or information from the imager.

You can also right click on the Terminal screen to bring up a menu of further options.

Find

The **Find** function allows you to enter text strings to be searched for in the terminal window. For example, suppose a series of symbols have been scanned into the terminal view and you want to determine if a particular symbol whose data begins with "ABC" has been read.

1. Type "ABC" into the **Find** box.



2. Press Enter.

The first instance of "ABC" will be highlighted in the terminal window.

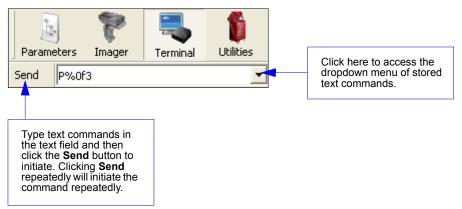
3. Click the **Find** button to the left of the text field to locate additional instances of "ABC".

Send

Send

The **Send** function allows you to enter text commands and then send them to the imager. (See **Text Commands** on page 4-24.)

For example, suppose you want to enable the imager's laser target. To enable the target using a text command, you would enter "P%0f3" (the command string that activates the laser target) in the text field and click **Send**.

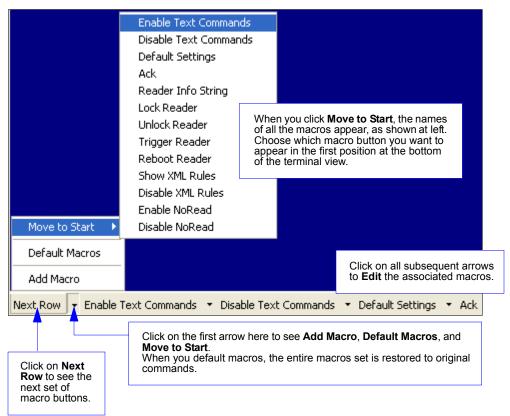


Once text commands are initiated, they are saved in a dropdown menu that can be accessed by clicking the arrow to the right of the text field.

You can also send the current command repeatedly by clicking the Send button repeatedly.

Macros

Macros can be stored in a macro selection bar, edited in a separate window, and executed by clicking on the macro name.



Clicking on a macro button executes the related command. The command is also sent to the imager at the same time it is displayed.

Editing a Macro

When you click the arrow next to a any macro and select Edit, the following dialog appears:

Macro Entry											×
Macro Name:	Enabl	e Nol	Read		_						
Macro Value:	SOH	Х	GS	STX	В	Ş	*	0	1	х	_
	[OK			Cance	:				

You can edit an existing macro or type in the **Macro Name** text field and define it in the **Macro Value** text field.

Terminal Right-Click Menu

Terminal Right-Click Menu

Right click in the terminal window to display the following menu:

Copy	 Copy selected text to clipboard. Paste from terminal or other text.
Paste	Clear all text in terminal window.
Clear	 Select All text in the terminal window.
Select All	 Save incoming and outgoing data into a text file.
Save	Change Font of data received from the imager.
Change Font Change Echo Font	Change Echo Font to change the appearance of user-entered data.
Disable Echo	Disable Echo to hide user-entered data.
Change Background Color 🕨	Change Background Color of the terminal window.
Non-Printable Characters	 Non-Printable Characters can be shown or hidden in the terminal view in Standard or Enhanced format.
Derault Settings	• Default Settings to return all of the above to original settings.
Keyboard Macros	Keyboard Macros brings up the Function Keys dialog,

 Keyboard Macros brings up the Function Keys dialog, which allows you to create customized macro functions.

Function Keys

The **Function Keys** dialog allows you to assign commands to specific function keys on a standard keyboard. Note that the **F1** key is reserved for opening **ESP** Help, and the **F3** key is reserved for the **Find Next** function.

Function Keys	×
F1 F2 F3 F4 F5 F6 F7 F8 F9 F10 F11 F12	
Key Map Clear Key Clear All Keys Normal:	Select the desired function key and then enter your macro keystrokes in the associated key map. For example, to make Ctrl-F2 the keystroke to send a trigger character, select F2 , then in the Ctrl text field, enter <trigger character=""></trigger> and click OK . Then whenever Ctrl-F2 is keyed, the trigger character will start the read cycle.
Alt Shift Ctrl:	ОК

Note: This feature is also available from the **Terminal Dropdown Menu** and the **Terminal** tab of the **Preferences** dialog.

Terminal

Terminal Dropdown Menu

The terminal dropdown menu allows you to capture and save current text, and it also includes the functions defined for the **Terminal Right-Click Menu**.

Terminal Help							
Captur	e Text						
Save C	ürrent Text						
Change Font							
Chang	e Echo Font						
Disable	e Echo						
Chang	e Background Color		•				
Non-Printable Characters							
Default Settings							
Find Next F3							
Find Previous Shift+F3							
Keyboard Macros							

- **Capture Text...** lets you append data in real time to a text file of your choice. While in operation, the text file cannot be opened. You can select **Pause** to interrupt the capture flow or **Stop** to end the flow and open the file.
- Save Current Text... saves all text in the terminal window to a text file of your choice.
- Find Next locates the next instance of the specified data string in the terminal. This function can also be activated by pressing F3.
- Find Previous locates the most recently occurring instance of the specified data string in the terminal.
- Keyboard Macros brings up the Function Keys dialog, which allows you to create customized macro functions.

Terminal Dropdown Menu

9 Utilities

Contents

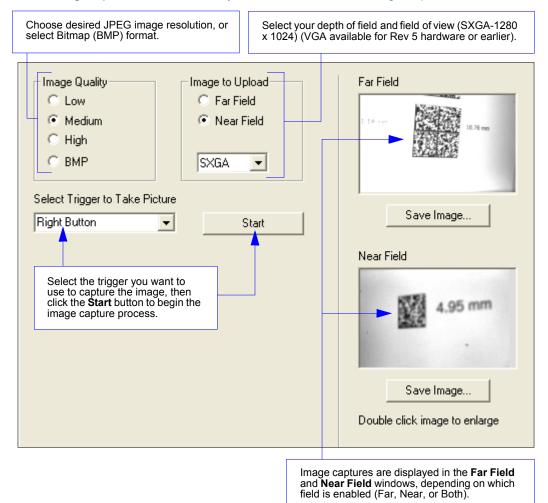
mage Upload	9-2
Device Control	
Differences from Default	9-4
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This chapter explains **ESP**'s **Utilities** features. These include **Image Upload**, which allows you to capture images using the MS-Q; **Device Control**, an interface that lets you perform major operations with one click; **Differences from Default**, which shows all currently enabled MS-Q settings that are not default settings; **Firmware**, where you can update your imager's firmware; **Bluetooth**, which can produce a "Quick Connect" symbol from alphanumeric text input; and **Advanced**, which allows you to collect batch files for customized imager configuration and optimization.

Image Upload

Image Upload

ESP's Image Upload feature allows you to collect and save image captures.



Device Control

This feature allows you to clear data stored in the imager's memory, to default the imager, to deactivate or clear XML rules, to upload or delete stored errors, to reboot the imager, and to delete stored results.

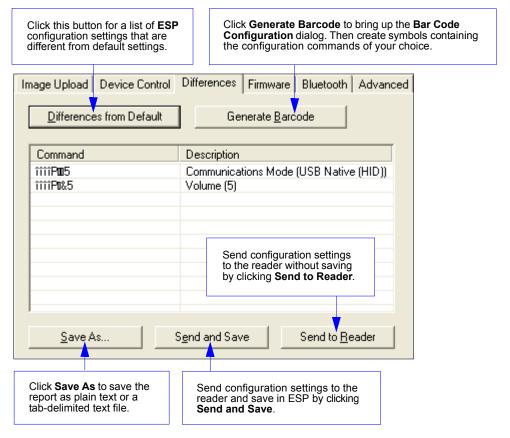
Image Upload Device Control Differences Firmware Blueton	oth Advanced
Please review the user manual before using this page.	Output
Clear Data / Defaults Clear All Data Default Reader	Clear All ('N' , ')') Succeeded (11×11ap/d1) Succeeded (11×11ap/d1)
 ∠×ML	Delete Stored Results ('N') Succeeded (11×11ap/d1)
Deactivate XML Rules Clear XML Rules	Reboot Reader (Z') Succeeded (1⊠ap/d1)
Errors	Delete Errors (')')
Upload Logged Errors Delete Stored Errors	Succeeded (11×11ap/d1)
Extras Reboot Reader Delete Stored Results	Clear XML Succeeded (IMIap/dI) Succeeded (dcodeXml rules installed)

- · Clear All Data removes decoded symbol data and commands in the imager's memory.
- **Default Reader** returns the imager to its default state, without any optimization or configuration.
- **Deactivate XML Rules** turns off, but does not erase, preambles, postambles, and XML commands.
- Clear XML Rules removes preambles, postambles, and other XML commands.
- Upload Logged Errors allows you to look at stored error reports.
- Delete Stored Errors erases all logged errors whether you have looked at them or not.
- **Reboot Reader** refreshes the imager's memory and functionality, returning it to the most recent configuration you have saved.
- Delete Stored Results erases logged data.

Differences from Default

Differences from Default

Clicking the **Differences from Default** button will cause **ESP** to check all stored configuration settings and compare them to default settings. All settings that are different from default will appear in the left column (shown below), and descriptions of those settings will appear in the right column.



- To create a symbol containing any of the command settings in the table, click **Generate Barcode**. This will bring up the **Bar Code Configuration** dialog.
- To save the **Differences from Default** report, either as plain text or as a tab-delimited text file, click **Save As**.
- Click **Send and Save** to send the settings to the reader and save them, or **Send to Reader** to send the settings without saving them.

Firmware

The **Firmware** view in **ESP Utilities** is a simple way to update and verify your imager's firmware and to update batch files.

hoose App Code from the Firmware I enu and click Start to install new firmv File Model Options Connect	ware in the MS-Q.
EZ Mode Connect Send/Recv S	Switch Model
Image Upload Device Control Differen	
Batch File Update	▼ Start
Use this dropdown menu to locate batch files in the host computer's file directory. Download the needed files directly to the imager by clicking the Start button.	The Firmware Verification tool sends a direct query to the imager for its Application Code Version, Firmware Version, Boot Code Version, and Radio Version.
Firmware Verification Request Part No.	App Code Version:
	Firmware Version: Boot Version:
	Radio Version:

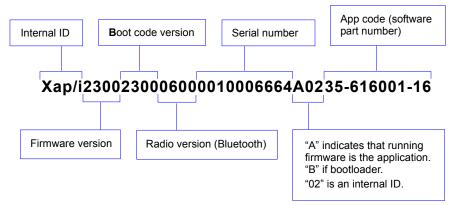
Firmware

Imager ID

Another way to query the imager for its identifying information is by reading the following symbol:



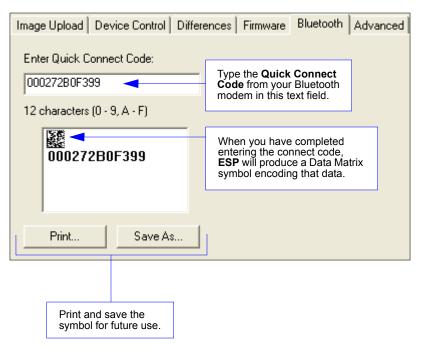
The host's text program will output a data string containing the imager's identifying information in the following format:





Bluetooth

The **Bluetooth** view in **Utilities** features a text field in which you can enter your Bluetooth modem's alphanumeric **Quick Connect Code**. When you are finished entering this code, the small window below the text field displays a Data Matrix symbol that you can print and use thereafter to connect instantly.





Advanced

Advanced

The **Advanced** tab in **Utilities** features an archive of all batch files containing imager configuration commands. Each batch file's extension is .crb, and each file contains the fundamental code for programming the imager. Notice that the names of the batch files correspond with the numbers beneath all the Data Matrix configuration symbols in this manual.

This tool allows you to use the batch file data to create your own symbols, or to collect only the files that you use frequently to configure the imager for your application.

Image Upload 🗎	Device Control Differ	ence	es Firmwa	are Bluetooth	Advanced	1			
Batch File Arch	ive			Batch File Colle	ection		Bat	ch File Creator	
Batch File	Description	^		Batch File	Descriptio	on		Download Collection	
🛒 M157_01	Handle Trigger - R		Add	🖼 M184_01	Right Trig	ger - Read			
H158_02	Handle Trigger - U			📕 M188_02	Save Set	tings		Save Collection As	
M159_02	Prefix - Comma		<u> </u>					Save Collection As	
📄 M160_04	Suffix - Comma								
📄 M161_04	Suffix - Enter								
	Prefix Erase None		Remove					d Collection and S	
📕 M163_01	Suffix - Erase / No			As buttons allow you to acquire contents of the batch file archiver					
	Prefix - Space							ion of your choice.	
📄 M165_04	Suffix - Space		- <<			illes ill a	local	ion of your choice.	
	Prefix - Tab - Keyb								
M167_04	Suffix - Tab - Keyb								
	Suffix - Carriage R								
📕 M169_04	Suffix - Line Feed								
■ M170_04	Suffix - Carriage R					of batch file			
M171_01	Custom Keyboard					e the ones			
📕 M172_01	US Keyboard Map					ne collectio			
	Universal Keyboar					l arrow. File			
	Control LED's Sep				nsterre	d by clickin	g		
	Control LED's Sep			dragging.					
📄 M176_01	Left Trigger - Rea		The single Remove arrow functions in the same way as the Add arrow, except that it transfers files back to						
📄 M177_01									
📄 M178_01	Left Trigger - Rea						to		
📄 M179_01	Left Trigger Take		the batch archive. The double Remove arrow allows you to transfer all files simultaneously.						
M180_02	Left Trigger - Uplo								
📄 M181_01	Mirroring - Off		ali li	ies siniuita	neousiy	<i>.</i>			
📄 M182_01	Mirroring - On							J	
📕 M183_01	Right Trigger - Re								
📄 M185_01	Right Trigger - Re								
M186_01									
	Right Trigger - Upl								
-	Set Targeting Zon								
	Set Targeting Zon								
📄 м191_01	Set Targeting Zon								
📄 м192_01									
	Set Targeting Zon								
📄 м194_01	Set Targeting Zon								
	Set Targeting Zon								
■ M196_01	Set Targeting Zon								
	Reader Text Com								
	Reader Text Com								
	Time Stamp Settin								
M200_01									
₩201_02	Enable SXGA - 12	~							

■ 10 Unique Item Identifiers

Contents

UII Overview	10-2
Non-UII Characters	
UII Mode Features	10-4
Error Messaging	10-6
Valid Formats	

This section explains the structure and purpose of Unique Item Identifiers (UIIs) and how to configure the MS-Q Imager to read them.

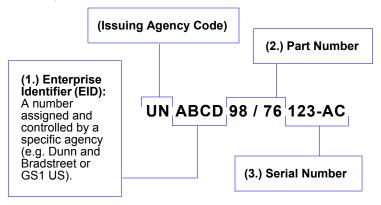
UII Overview

Ull Overview

The Department of Defense (DoD) now requires Unique Item Identifiers (UIIs) for all products sold to the DoD by private vendors. A UII can be thought of as a Social Security number for each part. The UII must be encoded in a Data Matrix ECC 200 symbol that conforms to the data structure defined in the DoD's "Guide for Uniquely Identifying Items."

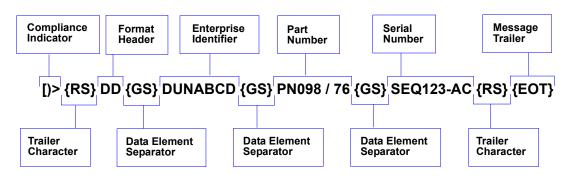
Ull Elements

Ulls come in two forms, called **Construct 1** and **Construct 2**. The following is an example of Construct 2. Construct 1 is identical, except that it doesn't include a part number. Construct 2 is composed of three basic elements:



Encoding a Ull

The information in a Data Matrix UII also includes a compliance indicator, data qualifiers, and data element separators. None of these elements are part of the final UII. When **UII-Only Mode** is enabled in the imager, the characters that are not part of the UII are removed from the decoded symbol data. Only characters that make up the UII are passed on to the host computer. Otherwise, the symbol is rejected.



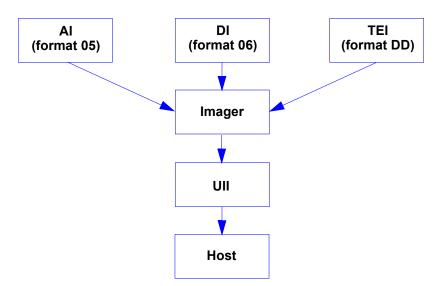
Non-Ull Characters

The table below identifies and describes all characters in a UII message stream that are not part of the final UII sent to the host.

Non-Ull Characters in a Ull Message Stream

Compliance Indicator	Identifies to the imager that the symbol contains a UII.
Format Header	Describes the type of data qualifier used. These qualifiers include AI (format 05), DI (format 06), and TEI (format DD).
Trailer Character	An ASCII character that separates the compliance indicator from the format header information, and also appears at the end of the message stream.
Data Element Separator	An ASCII character used to separate data fields.
Message Trailer	Identifies the end of the message within the data stream.
Data Qualifier	Defines each data element placed in the UII message stream.

When a message stream in any of the three available formats is read by the imager, non-UII characters are omitted and the UII is sent to the host.



Ull Mode Features

UII-Only Enabled	Allows the imager to read <i>only</i> UII message streams encoded in ECC 200 Data Matrix symbols and to send the UII output to the host computer. The imager will not read any other symbol data when UII-Only is enabled.
UII-Only Enabled with Error Messaging	Allows the imager to read <i>only</i> UII message streams encoded in ECC 200 Data Matrix symbols and to send the UII output to the host computer. In addition, the imager will send an error message to the host if the UII message stream is invalid.
UII Enabled with Pass Through	Allows both UII-encoded symbols and non-UII symbols to be decoded and sent to the host.
UII Enabled with Error Messaging and Pass Through	Allows the imager to decode UII symbols and non-UII symbols, and to provide error messages if the UII message stream is invalid.

Ull Mode Settings

The following symbols control UII functions:



Ull-Only Enabled



Ull Enabled with Pass Through



Ull Enabled with Error Messaging and Pass Through

Ull-Only Enabled with Error Messaging



Ull Disabled (Default)











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Unique Item Identifiers

Ull Mode Settings by ESP

Each of the **UII Mode Settings** can also be enabled in **ESP**'s **I/O Parameters** tree control or graphic interface.

Unique Item Identifier (UII)	Enabled 🗾
	Disabled*
	Enabled
	Enabled with Error Message
	Enabled with Pass Through
	Enabled with Error Message and Pass Through

Ull-Only Enabled

Ull (Unique Item Identifier) F Enable Append Error Message Pass Through

Ull Enabled with Pass Through

Ull (Unique Item Identifier) F Enable Append Error Message Pass Through

Ull-Only Enabled with Error Messaging

Ull (Unique Item Identifier) C Enable C Append Error Message Pass Through **UII Disabled**

UII (Unique Item Identifier)				
🗆 Enable 👘 Append Error Messag				
	Pass Through			

Ull Enabled with Error Messaging and Pass Through

Ull (Unique Item Identifier) F Enable F Append Error Message F Pass Through

Error Messaging

This feature is used to validate that UII message streams are in the correct format. When Error Messaging is enabled, the imager sends a message to the host indicating an error every time a bad symbol is read. The table below shows examples of error messages.

Examples of Error Messages

Invalid Format Header	[)>{RS} <mark>15</mark> {GS}800406141411A0B9C3D6{RS}{EOT} Error message : "Invalid UII Format Header"	
Invalid Al	(01 + 21) [)>{RS}05{GS}01000614141999999{GS} <mark>31</mark> 1A0B9C3D6{RS}{EOT} Error message : "Invalid AI"	
Invalid DI	(UN + 12V + 1P + S) [)>{RS}06{GS} <mark>12X</mark> 077991289{GS}1P4202435{GS}S10936{RS}{EOT} Error message : "Invalid DI"	
Invalid TEI	(D + CAG + SER) [)>{RS}DD{GS} <mark>CAX</mark> 987654{GS}SERMKLJHUIYD{RS}{EOT} Error message : "Invalid TEI"	
Space in Data Qualifier	[)>{RS}05{GS}8 0040614 1411 A0 B9 C3D6{RS}{EOT} Error message: "Invalid AI (or DI or TEI depending on format in use)"	
Lower Case Characters	[)>{RS}05{GS}800406141411 <mark>a</mark> 0B9C3 d 6{RS}{EOT} Error message: "Invalid Characters in Data"	
Save Settings	Clear to USB Clear All Data	Clear XML Rules

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M052 01

M071 01

Error Messaging Examples of Error Messages (cont.) Invalid Characters [)>{RS}05{GS}800406141411#0B9C3D6{RS}{EOT} Error message: "Invalid Characters in Data" (Character limit:78) UII Too Long [)>{RS}05{GS}8002123456789112345678921234567893123456789412345 6789512345678961234567897123456789{RS}{EOT} Error message: "Ull Too Long" (Character limit: 32) Part Number Too [)>{RS}DD{GS}DUNABCD{GS}PNO1234567891123456789212 Lona 345678931234{GS}SEQ123-AC{RS}{EOT} Error message: "UII Part Number Too Long" (Character limit: 30) Serial Number Too [)>{RS}DD{GS}DUNABCD{GS}PNO098/76{GS}SEQ123456789 Long 1123456789212345678931{RS}{EOT} Error message: "UII Serial Number Too Long" (Character limit: 13) EID Too Long [)>{RS}DD{GS}DUN12345678911234211{GS}PNO98/76{GS}SEQ123-AC{RS}{EOT} Error message: "UII EID Too Long" [))>{RS}05{GS}800406141411A0B9C3D6{RS}{EOT} Invalid Compliance Error message: "Invalid UII Compliance Indicator" The following symbol will read in UII with Pass Through mode, because Indicator the invalid compliance indicator suggests that the encoded characters form a non-UII message stream.











Valid Formats

The table below shows examples of correctly encoded UII message streams and the decoded UII output.

Examples of Valid UII Message Streams and UII Output

AI (Format 05)	Encoded message stream: [)>{RS}05{GS}01000614141999999{GS}211A0B9C3D6{RS}{EOT} Decoded UII output: 000614141999991A0B9C3D6	
DI (Format 06)	Encoded message stream: [)>{RS}06{GS}18SOCVA5674A36458{RS}{EOT} Decoded Ull output: DOCVA5674A36458	
TEI (Format DD)	Encoded message stream: [)>{RS}DD{GS}CAG987654{GS}SERMKJHUIYD{RS}{EOT} Decoded UII output: D987654MKLJHUIYD	











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//ppendices

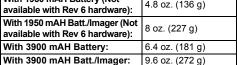
Appendix A General Specifications	A-2
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General Specifications

Appendix A — General Specifications

Mechanical

	Im	Imager		
Height:	1.3" (33 mm)			
Width:	1.8" (46 mm)			
Depth:	4.3" (109 mm)			
Weight:	4 oz. (113 g) (not including cable)			
Cable:	6' (1.8 m)			
		Handle Weight		
Cabled:	Cabled: 4.0 oz. (113 g)			
Cabled w/ Imager:		7.2 oz. (204 g)		
With 1950 mAH Battery (Not available with Rev 6 hardware):		4.8 oz. (136 g)		



Environmental

Operating temperature: 0° to 50° C (32° to 122° F) Storage temperature: -20° to 60° C (-4° to 140° F) Humidity: 5 to 90% (non-condensing)

CE Standards

Immunity: EN 55024 ESD: EN 61000-4-2 Radiated RF: EN 61000-4-3, ENV 50204, EFT EN 61000-4-4 Conducted RF Immunity: EN61000-4-6 Emissions: EN55022, Class B Radiated, Class B Conducted

Light Collection Options

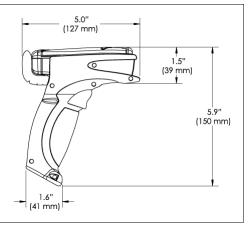
Sensor: CMOS, progressive scan, 1.33 MP (1024 x 1280). 256 gray scale Standard Resolution Field of View: Near: 21.5° horizontal by 16.2° vertical Far: 22.9° horizontal by 11.6° vertical Standard Resolution Focal Point: Near: 4" (101.6 mm) Far: 9" (228.6 mm) High Resolution Focal Point: Near: 2.75" (70 mm) Far: 4.5" (115 mm) Sensor Array: Near Field: 1024 by 640 (Default) Far Field: 1024 by 640 (Default)

Communication Protocols

Standard Interface: USB Optional Interface: RS-232, Bluetooth Class 1 Radio at 328' (100m), PS/2

Image Output Options

Format: JPEG, BMP, Image Lock



MS-Q Imager Dimensions (Shown with H2 Handle Option)

Read Parameters

Pitch: ±60° (front to back); Skew: ±60°; Tilt: ±360° Focal Range: 1 to 20" (25 to 508 mm) Rotational Tolerance: ±180° Print contrast Resolution: 25% (1D symbols); 35% (PDF417); absolute dark/light reflectance differential, measure at 650 nm. Target Beam: Visible Laser Diode at 630 nm. Class 2

Ambient Light Immunity: Sunlight: Up to 9000 ft. candles, 96,890 lux

Shock: Withstands 100+ drops of 6.5' (2 meters) to concrete

Indicators

LEDs: Memory status, Battery power, Successful decode, connection status *Programmable Indicators:* Beep or Vibrate options indicate imager operation and connection status

Safety Certifications

FCC, CE, RoHS/WEEE



ISO 9001:2000 Certification No. 06-1080 Issued by TüV USA Copyright ©2009 Microscan Systems, Inc.

All rights reserved. Specifications subject to change. Product specifications are given for typical performance at 25°C (77°F) using grade A labels. Performance characteristics may vary at high temperatures or other environmental extremes. Warranty–One year limited warranty on parts and labor. Extended warranty available.

Appendices

FIS Options

MS-Q Quadrus, High Resolution, USB, H2	FIS-6100-0030G
MS-Q Quadrus, High Resolution, Batch/Battery, BH1	FIS-6100-0031G
MS-Q Quadrus, High Resolution, Batch/Battery, BH2	FIS-6100-0032G
MS-Q Quadrus, High Resolution, Bluetooth, BH1	FIS-6100-0033G
MS-Q Quadrus, High Resolution, Bluetooth, BH2	FIS-6100-0034G
MS-Q Quadrus, Standard Resolution, USB, H2	FIS-6100-0035G
MS-Q Quadrus, Standard Resolution, Batch/Battery, BH1	FIS-6100-0036G
MS-Q Quadrus, Standard Resolution, Batch/Battery, BH2	FIS-6100-0037G
MS-Q Quadrus, Standard Resolution, Bluetooth, BH1	FIS-6100-0038G
MS-Q Quadrus, Standard Resolution, Bluetooth, BH2	FIS-6100-0039G
MS-Q Quadrus, High Resolution, PS/2	FIS-6100-0040G
MS-Q Quadrus, Standard Resolution, PS/2	FIS-6100-0041G
MS-Q Quadrus SW, Standard Resolution, Bluetooth (Telec approved), BH1	FIS-6100-0042G
MS-Q Quadrus SW, Standard Resolution, Bluetooth (Telec approved), BH2	FIS-6100-0043G
MS-Q Quadrus SW, High Resolution, Bluetooth (Telec approved), BH1	FIS-6100-0044G
MS-Q Quadrus SW, High Resolution, Bluetooth (Telec approved), BH2	FIS-6100-0045G
MS-Q Quadrus SW, Standard Resolution, Image Lock, H2	FIS-6100-0046G
MS-Q Quadrus, High Resolution, USB, H2 (Rev 6 Hardware)	FIS-6100-0047G
MS-Q Quadrus, High Resolution, Batch/Battery (Rev 6 Hardware)	FIS-6100-0048G
MS-Q Quadrus, High Resolution, PS/2 (Rev 6 Hardware)	FIS-6100-0049G
MS-Q Quadrus, High Resolution, Bluetooth (Rev 6 Hardware)	FIS-6100-0050G
MS-Q Quadrus, Standard Resolution, USB, H2 (Rev 6 Hardware)	FIS-6100-0051G
MS-Q Quadrus, Standard Resolution, Batch/Battery (Rev 6 Hardware)	FIS-6100-0052G
MS-Q Quadrus SW, Standard Resolution, Image Lock, H2 (Rev 6 Hardware)	FIS-6100-0053G
MS-Q Quadrus, Standard Resolution, Bluetooth (Rev 6 Hardware)	FIS-6100-0054G
MS-Q Basic, Standard Resolution, USB, H2	FIS-6150-0020G
MS-Q Basic, Standard Resolution, Batch/Battery, BH1	FIS-6150-0021G
MS-Q Basic, Standard Resolution, Batch/Battery, BH2	FIS-6150-0022G
MS-Q Basic, Standard Resolution, Bluetooth, BH1	FIS-6150-0023G
MS-Q Basic, Standard Resolution, Bluetooth, BH2	FIS-6150-0024G
MS-Q Basic, Standard Resolution, PS/2	FIS-6150-0025G
MS-Q Basic, Standard Resolution, Bluetooth (Telec approved), BH1	FIS-6150-0026G
MS-Q Basic, Standard Resolution, Bluetooth (Telec approved), BH2	FIS-6150-0027G
MS-Q Basic, Standard Resolution, USB, H2 (Rev 6 Hardware)	FIS-6150-0028G
MS-Q Basic, Standard Resolution, Batch/Battery (Rev 6 Hardware)	FIS-6150-0029G
MS-Q Basic, Standard Resolution, PS/2 (Rev 6 Hardware)	FIS-6150-0030G
MS-Q Basic, Standard Resolution, Bluetooth (Rev 6 Hardware)	FIS-6150-0031G

LightRay Optics FIS Options

FIS-6100-1011G
FIS-6100-1012G
FIS-6100-1013G
FIS-6100-1014G
FIS-6100-1015G
FIS-6100-1016G
FIS-6100-1021G
FIS-6100-1022G
FIS-6100-1023G
FIS-6100-1024G
FIS-6100-2011G
FIS-6100-2012G
FIS-6100-2013G
FIS-6100-2014G
FIS-6100-2015G
FIS-6100-2016G
FIS-6100-2021G
FIS-6100-2022G
FIS-6100-2023G

Electrical Specifications

Appendix B — Electrical Specifications

Power Requirements: 5 VDC (mA)

Typical: 140; Peak: 310, Sleep: 3

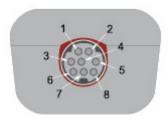
Bluetooth Radio at 295' (90m) (mA):

Typical: 280, Peak: 350, Idle: 96, Sleep: 3 Bluetooth Radio at 33' (90m) (mA):

Typical: 260, *Peak:* 350, *Idle:* 96, *Sleep:* 3

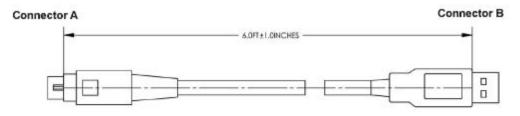
Life of 1950 mAH Battery with Radio: Will support 4,000 read/transmits per charge, including 8 hours of standby interval. (Rev 5 hardware only.)

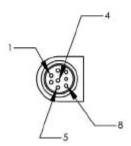
Life of 3900 mAH Battery with Radio: Will support 8,000 read/transmits per charge, including 16 hours of standby interval. *Batch Memory:* 3.8MB available for user data (file system allocates 500 bytes at a time).



PIN 1	VIN- Input Voltage to the voltage regulators/battery charging IC		
PIN 2	RS-232_TX - RS-232 level serial transmit signal		
PIN 3	RS-232_RX - RS-232 level serial receive signal		
PIN 4	PS/2_DATA_UART_RX_USB_DP - PS/2 clk to host/ UART transmit signal/ USB Data plus signal		
PIN 5	PS/2_DATA_UART_RX_USB_DM - PS/2 data to host or keyboard/ UART receive signal/ USB Data minus signal		
PIN 6	PS/2_CLK_KB - PS/2 clock signal to the keyboard		
PIN 7	~TRIG - trigger from the handle		
PIN 8	GND - signal ground		
Shield	Shield Ground		

USB Cable Pinouts





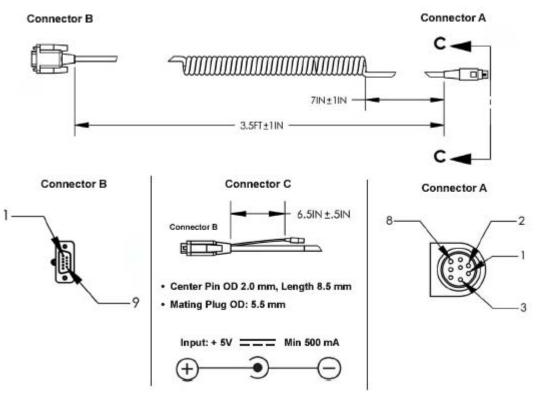
WIRING	TABLE:
	and the second se

CONN A	NAME	WIRE	COLOR	CONN B
1	V+	24AWG	RED	1
2	NC			
3	NC			
4	D+	28AWG	GREEN (TWISTED)	3
5	D-	28AWG	WHITE (TWISTED)	2
6	NC			
7	NC			
В	GND	24AWG	BLACK	4
SHELL		DRAIN	BARE	SHELL



Electrical Specifications

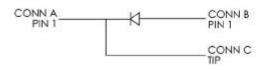
RS-232 Cable Pinouts



WIRING DIAGRAM:

CONNA	NAVE	WRE	COLOR	CONNIB	WRE	COLOR	CONNO
1	NC	24AWG	RED	1	244MG	RED	TIP
2	TX	28AWG	BROWN	2			
3	RX	28AWG	ORANGE	3			
4	NC						
5	NC						
6	NC						
7	NC						
8	GND	24AWG	BLACK	5	244/43	BLACK	RING
9	NC						
SHELL		DRAN	BARE	SHELL			

* SEE WIRING DIAGRAM BELOW FOR CONN A PIN 1, CONN B PIN 1 AND CONN C TIP



Appendices

Appendix C — Configuration Symbols

INCLOS	INCOME	14652348	INC-VS85	
M001_01	M002_01	M003_01	M004_01	
Global Optimization - A1	Global Optimization - A2	Global Optimization - A3	Global Optimization - B1	
M005_01		M007_01	M008_01	
Global Optimization - B2	Global Optimization - B3	Global Optimization - C1	Global Optimization - C2	
M009_01	M010_01	M011_01	M-1-1-3300 A-1-3300 A-1-330 A-1-330 M012_01	
Global Optimization - C3	Global Optimization - D1	Global Optimization - D2	Global Optimization - D3	
M013_01	M014_01	M015_01	M016_01	
Handle Trigger Opt A1	Handle Trigger Opt A2	Handle Trigger Opt A3	Handle Trigger Opt B1	
M017_01	M018_01	M019_01	M020_01	
Handle Trigger Opt B2	Handle Trigger Opt B3	Handle Trigger Opt C1	Handle Trigger Opt C2	
Save Settings Save built M188_02 Default to USB Default to USB Default to PS/2 Default to PS/2 Clear All Data Clear All Data Clear M052_01				

Configuration Symbols

M021_01	M022_01	M023_01	M024_01
Handle Trigger Opt C3	Handle Trigger Opt D1	Handle Trigger Opt D2	Handle Trigger Opt D3
M025_01	M026_01	M027_01	M028_01
Left Button Opt A1	Left Button Opt A2	Left Button Opt A3	Left Button Opt B1
M029_01 Left Button Opt B2	M030_01 Left Button Opt B3	M031_01 Left Button Opt C1	M032_01 Left Button Opt C2
M033_01	M034_01	M035_01 Left Button Opt D2	M036_01 Left Button Opt D3
M037_01	M038_01	M039_01	M040_01
Right Button Opt A1	Right Button Opt A2	Right Button Opt A3	Right Button Opt B1
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data Clear XML Rules

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Appendices

M041_01 Right Button Opt B2	M042_01 Right Button Opt B3	M043_01 Right Button Opt C1	M044_01 Right Button Opt C2
M045_01	M046_01	M047_01	M048_01
Right Button Opt C3	Right Button Opt D1	Right Button Opt D2	Right Button Opt D3
Default to USB	Clear Memory	Clear RF Settings	Clear XML Rules
M057_01	Laser Settings - Off	Laser Settings - On	Laser Settings - Low (1%)
Laser Settings - Medium (80%) Save Settings	Laser Settings - High (100%) Default to USB	Modem Setting: spx15200:8N1 Default to PS/2 M071_01	Default to PS/2 Clear JI Data M052_01

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Configuration Symbols

Wots_01 Mots_01 Wots_01 Bluetooth Radio Auto-Disconnect Off Wots_01 Bluetooth Radio Auto-Connect Off Wots_01 Bluetooth Radio Auto-Connect Off Wots_01 Mots_01 Bluetooth Radio Auto-Disconnect Off Bluetooth Radio Auto-Connect Off Bluetooth Radio Auto-Connect Off Wots_01 Wots_01 Wots_01 Bluetooth Radio Auto-Connect Off Bluetooth Radio Auto-Connect Off Wots_01 Wots_01 Wots_01 Wots_01 Disable Auto-Transfer Buffer Memory Enable Auto-Transfer Buffer Memory Clear All Stored Data Log Only Mode Wots_02 Wots_02 Wots_01 Wots_01 Log Only Mode Wots_02 Wots_02 Send and Buffer Mode Send and Log Mode Wots_01 Wots_01 Wots_01 Send and Log Mode	Symbol Readability Index	M062_02 Symbol Readability Index Output Enable	M063_02 Symbol Readability Index Output Disable	M064_01 USB Image Upload
Disable Auto-Transfer Buffer Memory Enable Auto-Transfer Buffer Memory Clear All Stored Data Log Only Mode Image: More defined and the second and t		M066_01 Bluetooth Radio Auto-Disconnect On		
M073_02 M074_02 M075_01 M076_01				M072_01 Log Only Mode
	M073_02	M074_02	M075_01 Send and Buffer Mode	M076_01 Send and Log Mode
M077_02M078_02M079_01M080_01Transfer All Data in MemoryTransfer Only Unsent Data in MemoryContinuous Trigger Optimization - A1Continuous Trigger Optimization - A2	M077_02 Transfer All Data in	M078_02	M079_01 Continuous Trigger	M080_01

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M081_01	M082_01	M083_01	M084_01
Continuous Trigger Optimization - A3	Continuous Trigger Optimization - B1	Continuous Trigger Optimization - B2	Continuous Trigger Optimization - B3
M085_01	M086_01	M087_01	M088_01
Continuous Trigger Optimization - C1	Continuous Trigger Optimization - C2	Continuous Trigger Optimization - C3	Continuous Trigger Optimization - D1
M089_01	M090_01	M091_01	M092_01
Continuous Trigger Optimization - D2	Continuous Trigger Optimization - D3	Continuous Trigger Off	RS-232 Interface - Baud Rate - 1200
M093_01	M094_01	M095_01	M096_01
RS-232 Interface - Baud Rate - 2400	RS-232 Interface - Baud Rate - 4800	RS-232 Interface - Baud Rate - 9600	RS-232 Interface - Baud Rate - 19200
M097_01	M098_01	M099_01	M100_01
RS-232 Interface - Baud Rate - 38400	RS-232 Interface - Baud Rate - 57600	RS-232 Interface - Baud Rate - 115200	RS-232 Interface - Data Bits - 7
M188_02 Save Settings	Default to USB		Clear Il Data M052_01

M101_01	M102_01	M103_01	M104_01
RS-232 Interface - Data Bits - 8	RS-232 Interface - Parity - Even	RS-232 Interface - Parity - None	RS-232 Interface - Parity - Odd
M105_01 RS-232 Interface -	MI06_01 RS-232 Interface -	M107_01	M108_01
Data Bits - 1	Data Bits - 2	Vibrate On / Beep On	Vibrate Off / Beep On
	M110_01	MITLOI	M112_01
Vibrate On / Beep Off	Beep Off	Beep Quiet	Beep Loud
M113_01 Disable Pair, Auth.,	M114_02 Disconnect from	MII5_01 Encrypt, Enable	M116_01
Encrypt	Bluetooth	Pairing, Auth.	Inquire and Connect
M117_01	M118_01	M119_01	M120_01
Enable Pairing	RF Com Enable	Bluetooth Radio - Time Out - 1 Hour	Bluetooth Radio - Time Out - 2 Hours
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data Clea XML Rule M052_01

M121_01	M122_01	M123_01	M124_01
Bluetooth Radio - Time Out - 5 Minutes	Bluetooth Radio - Time Out - 10 Minutes	Bluetooth Radio - Time Out - 15 Minutes	Bluetooth Radio - Time Out - 30 Minutes
M125_01	M126_01	M127_01	
Bluetooth Radio - Time Out - 90 Minutes	PS/2 Mode	RF One-Way Mode - Max Range	RF One-Way Mode - Max Reliability
M129_02 RF Two-Way Mode	MI30_01 RF Enabled		M132_01 RS-232 Two-Way Mode
M133_01 USB Downloader Mode	M134_02 USB Keyboard Mode	M135_04 USB Native Two-Way Mode	M136_01 Cable Active - Sleep Time Out - Cabled - 2 Hours
M137_01 Cable Active - Sleep	M138_02	M139_02	M140_02
Time Out - Cabled - Always	Continuous Read - Near and Far Fields	Continuous Read - Far Field Only	Continuous Read - Near Field Only
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear NI Data M052_01

MI41_03	M142_01	M143_01	M144_01
Continuous Read - Off	Continuous Read - Trigger Delays - 0 Seconds	Continuous Read - Trigger Delays - 1 Second	Continuous Read - Trigger Delays - 3 Seconds
M145_01	M146_01	M147_01	M148_01
Continuous Read - Sleep Time Out - Uncabled - 5 Minutes	Continuous Read - Sleep Time Out - Uncabled - 15 Minutes	Continuous Read - Sleep Time Out - Uncabled - 30 Minutes	Extra-Long Decode Time (Double)
M149_01	M150_01	M151_01	M152_01
LEDs for Non-Standard Inks Off	LEDs for Non-Standard Inks On	Long Decode Time	Normal Decode Time
M153_01	M154_04	M155_03	M156_03
Imager ID and Firmware	Handle Trigger - Take Picture	Handle Trigger - Far Field Only	Handle Trigger - Near Field Only
M157_03		M159_02	M160_04
Handle Trigger - Near and Far Fields		Preamble - Comma	Postamble - Comma
M188_02 Save Settings	Default to USB	Default to PS/2 M071_01	Clear NI Data M052_01

Mi61_04	M162_01	MI63_01	M164_02
Postamble - Enter	Preamble - Erase/None	Postamble - Erase/None	Preamble - Space
MI65_04 Postamble - Space	M166_01 Preamble - Tab - USB Keyboard Mode	Mil67 04 Postamble - Tab - USB Keyboard Mode	Mil68.04 Postamble - Carriage Return - Serial Mode
MI69 04 Postamble - Line Feed - Serial Mode	M170_04 Postamble - CRLF - Serial Mode	MI71_01 Custom Keyboard	M172_01 US Keyboard Mapping with Leading 0 in Alt + Num
M173_01	M174_01	M175_01	M176_01
Universal Keyboard	Control LEDs	Control LEDs	Left Button - Far Field
Mapping	Separately - False	Separately - True	Only
M177_01	M178_01	M179_01	
Left Button - Near Field	Left Button - Near and	Left Button - Take	
Only	Far Fields	Picture	
Save Settings M188_02	Default to USB	R Default	Clear NI Data M052_01

MI81_02 Mirroring - Off	Mirroring - On	MI83_01 Right Button - Far Field Only	M184_01 Right Button - Near Field Only
	-		,
M185_01	M186_01		M188_02
Right Button - Near and Far Fields	Right Button - Take Picture		Save Settings
M189_01	M190_01	M191_01	M192_01
Set Targeting Zone Tolerances - 50	Set Targeting Zone Tolerances - 75	Set Targeting Zone Tolerances - 100	Set Targeting Zone Tolerances - 125
M193_01 Set Targeting Zone Tolerances - 150	M194_01 Set Targeting Zone Tolerances - 400	M195_01 Set Targeting Zone	M196_01 Set Targeting Zone Tolerances - 1600
Tolerances - 150	Iolerances - 400	Tolerances - 200	Tolerances - 1600
M197_02	M198_02	M199_02	M200_02
Text Commands - Off	Text Commands - On	Time Stamp Settings - Off	Time Stamp Settings - On
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data M052_01

M201_03 Enable SXGA - 1280 x 1024	M202_03 Enable VGA - 640 x 480 (Rev 5 or earlier only)	M203_01 Enable SXGA Handle Trigger	M204_01 Enable VGA Handle Trigger (Rev 5 or earlier only)
M205_01 Enable SXGA Left Button	M206_01 Enable VGA Left Button (Rev 5 or earlier only)	M207_01 Enable SXGA Right Button	M208_01 Enable VGA Right Button (Rev 5 or earlier only)
M209_01 1D Symbols Only	M210_01 Small 2D Symbols	M211_01 Medium 2D Symbols	M212_01 Large 2D Symbols
M213_01 Reset Window to Factory Default	M214_02 Preamble - CRLF - Serial Mode	M215_01 Disable Batch	M216_01 Enable Batch
M217_01 Short Decode Time (20% Shorter)	M218_02 Preamble - Tab - RS-232 Serial Mode	M219_04 Postamble - Tab - RS-232 Serial Mode	M220_01
Save Settings M188_02	Default to USB	B Default	Clear Il Data M052_01

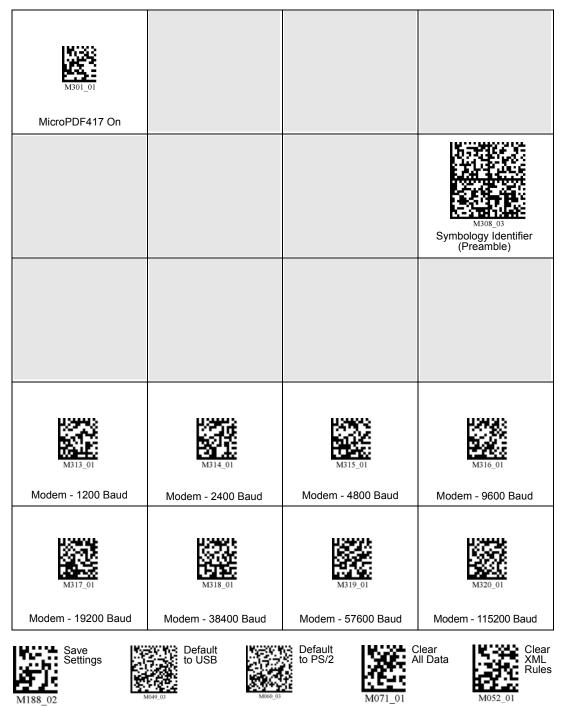
M221_01	M222_01	M223_01	M224_01
No Read Display On	Continuous Read - Duplicate Read Delay - 0 Seconds	Continuous Read - Duplicate Read Delay - 1 Second	Continuous Read - Duplicate Read Delay - 3 Seconds
M225_01 Disable AIM ID Preamble	M226_01 Enable AIM ID Preamble	M227_01 RS-232 Downloader 57600 Baud Rate	M228_01 RS-232 Downloader 115200 Baud Rate
M229_01 "," Command - Dump Settings	M230_01 Batch Enabled	M231_01 Batch Disabled	M232_01 Code 39 Extended - Full ASCII Off
M233_01 Code 39 Extended - Full ASCII On	M234_01 Code 39 Off	M235_01 Code 39 On	M236_01 Code 39 - Disable Checksum
M237_01 Code 39 - Enable Checksum	M238_01 Enable Checksum and Strip from Result	M239_01 Data Matrix Inverse On	M240_01 Data Matrix Inverse Off
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data M052_01

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M241_01	M242_01	M243_01	M244_01
Data Matrix Rectangle Off	Data Matrix Rectangle On	Interleaved 2 of 5 Off	Interleaved 2 of 5 On
M245_02	M246_01	M247_01	M248_01
Digits Off	Digits On	Digits Off	Digits On
M249_01	M250_01	M251_01	M252_01
Disable Interleaved 2 of 5 Checksum	Enable Interleaved 2 of 5 Checksum	Enable Interleaved 2 of 5 Checksum and Strip from Result	Postal Symbologies - Australian Post On
M253_01	M254_01	M255_01	M256_01
Postal Symbologies - Japan Post On	Postal Symbologies - KIX On	Postal Symbologies - Postnet and Planet On	Postal Symbologies - Planet On
M257_01	M258_01	M259_01	M260_01
Postal Symbologies - Postnet On	Postal Symbologies - Royal Mail On	Postal Symbologies - Disable All	QR Code - Off
Save Settings M188_02	Default to USB	AB Default	Clear Il Data M052_01

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M261_01	M262_01	M263_01	M264_01
QR Code - On	QR Code - Inverse On	QR Code - Inverse and Standard On	QR Code - Disable Checksum
M265_01	M266_01	M267_01	M268_01
QR Code - Enable Checksum	All DataBar Off	All DataBar On	DataBar Limited On
M269_01 DataBar Expanded On	M270_01 DataBar-14 Stacked On	M271_01 DataBar-14 and DataBar-14 Truncated On	M272_01 Aztec Off
M273_01 Aztec On	M274_01 Codabar Off	M275_01 Codabar On	M276_01 Codablock F Off
M277_01 Codablock F On			M280_01 Code 93 Off
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	lear Il Data M052_01

M281_02	M282_01	M283_01	M284_02
Code 93 On	Code 128 Off	Code 128 On	Composite Off
M285_02	M286_01	M287_01	M288_01
Composite On	MacroPDF417 Off	MacroPDF417 On	Maxicode Off
M289_04	M290_01	M291_01	M292_01
Maxicode On	MSI Plessey Off	MSI Plessey On	PDF417 Off
M293_01 PDF417 On	M294_01 UPC Off	M295_01 UPC On	M296_01
M297_01	M298_01	M299_01	M300_01
UPC Extension On	UPC Narrow Margin Disabled	UPC Narrow Margin Enabled	MicroPDF417 Off
Save Settings M188_02	Default to USB		Clear Il Data M052_01



M321_01	M322_01		M324_01
Modem - Modem Firmware Version	Turn Off Illumination	Highly Reflective Surface	Turn On Illumination
	M326_01	M327_01	H H M328_01
Codabar - Remove Start/Stop	Disable Rule 410	Enable Rule 410	AIM ID Config. Pass Through
M329_01 Modem - 9600 Baud 7E1	M330_02 Imager ID Preamble	M331_02 Imager ID Postamble	
M334_01 Set Time Stamp Value	M335_01	M336_01 Set Time Stamp Value	M337_01 Set Time Stamp Value
Set Time Stamp Value 010000	Set Time Stamp Value 013000	Set Time Stamp Value 020000	Set Time Stamp Value 023000
M338_01	M339_01	M340_01	M341_01
Set Time Stamp Value 030000	Set Time Stamp Value 033000	Set Time Stamp Value 040000	Set Time Stamp Value 043000
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	liear Il Data Clear XML Rules

M342_01	M343_01	M344_01	M345_01
Set Time Stamp Value 050000	Set Time Stamp Value 053000	Set Time Stamp Value 060000	Set Time Stamp Value 063000
M346_01	M347_01	M348_01	M349_01
Set Time Stamp Value 070000	Set Time Stamp Value 073000	Set Time Stamp Value 080000	Set Time Stamp Value 083000
M350_01	M351_01	M352_01	M353_01
Set Time Stamp Value 090000	Set Time Stamp Value 093000	Set Time Stamp Value 100000	Set Time Stamp Value 103000
M354_01	M355_01	M356_01	M357_01
Set Time Stamp Value 110000	Set Time Stamp Value 113000	Set Time Stamp Value 120000	Set Time Stamp Value 123000
M358_01	M359_01	M360_01	M361_01
Set Time Stamp Value 130000	Set Time Stamp Value 133000	Set Time Stamp Value 140000	Set Time Stamp Value 143000
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Il Data Clear M052_01

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M362_01	M363_01	M364_01	M365_01
Set Time Stamp Value 150000	Set Time Stamp Value 153000	Set Time Stamp Value 160000	Set Time Stamp Value 163000
M366_01	M367_01	M368_01	M369_01
Set Time Stamp Value 170000	Set Time Stamp Value 173000	Set Time Stamp Value 180000	Set Time Stamp Value 183000
M370_01	M371_01	M372_01	M373_01
Set Time Stamp Value 190000	Set Time Stamp Value 193000	Set Time Stamp Value 200000	Set Time Stamp Value 203000
M374_01 Set Time Stamp Value 210000	M375_01 Set Time Stamp Value 213000	M376_01 Set Time Stamp Value 220000	M377_01 Set Time Stamp Value 223000
M378_01	M379_01	220000	223000
Set Time Stamp Value 230000	Set Time Stamp Value 233000		Preamble STX
M188_02 Save Settings	Default to USB	Default to PS/2 M071_01	Clear All Data M052_01

M382_01 Postamble ETX	M383_01 Default to USB with LEDs and Active BT	Default to PS/2 with LEDs and Active BT	M385_01 Image Uploader - Compressed Image (JPEG)
M386_01 Image Uploader - Uncompressed Image (BMP)	M387_01 Image Uploader - Far Field	M388_01 Image Uploader - Near Field	M389_01 Code 39 Narrow Margin Disable
M390_01 Code 39 Narrow Margin Enable	M391_01 Code 128 Narrow Margin Disable	M392_01 Code 128 Narrow Margin Enable	M393_01 Code 11 Disable
M394_01 Code 11 Enable (Two Checksum Digits Checked)	M395_01 Code 11 (One Checksum Digit Checked)	M396_01 Code 11 (Two Checksum Digits Checked and Stripped from Result)	M397_01 Code 11 (One Checksum Digit Checked and Stripped from Result)
M398_01 Disable Code 128 Narrow Margin	M399_01 Enable Code 128 Narrow Margin	M400_01 Disable Code 39 Narrow Margin	M401_01 Enable Code 39 Narrow Margin
Margin Save Settings	Default to USB	Befault	Margin Ilear Il Data M052_01

			M406_02
M402_01 Translate CRLF into Enter	M404_01 Erase Preamble Only	M405_02 Erase Postamble Only	Erase Preamble and Postamble
M407_01 Default to Factory Settings, Save Settings, Reboot	M408_01	M409_01 Enable Pharmacode - No Color, Standard Rules, Horiz. Decode, Normal Direction	M410_01 Enable Pharmacode - Color, Relaxed Contrast, Horiz. Decode, Normal Direction
M411_01	M412_01	M413_01	M414_01
Enable Pharmacode - No Color, Standard Rules, Vert. Decode, Normal Direction	Enable Pharmacode - Color, Relaxed Contrast, Vert. Decode, Normal Direction	Enable Pharmacode - No Color, Standard Rules, Horiz. Decode, Reverse Direction	Enable Pharmacode - Color, Relaxed Contrast, Horiz. Decode, Reverse Direction
M415_01	M416_01	M417_01	
Enable Pharmacode - No Color, Standard Rules, Vert. Decode, Reverse Direction	Enable Pharmacode - Color, Relaxed Contrast, Vert. Decode, Reverse Direction	RS-232 Suppress Imager Responses	M418_02 Default to RS-232 Factory Settings
M419_01 RS-232 Enable Imager Responses	M420.01 Replace All \\ with \ (PDF417)	M421_01 Top Buttons - Toggle Contin. Trigger On/Off	M422_01 RF Attempt to Connect Time Out - Default - 30 Seconds
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear NI Data M052_01

	Γ		
M423_01	M424_01	M425_01	M426_01
RF Attempt to Connect Time Out - 15 Seconds	USB - Detect Out Endpoint	USB - Use Out Endpoint	USB - Do Not Use Out Endpoint
M427_01	M428_01	M429_01	M430_01
RF Time Out - 6 Hours	Settings Unlocked (Except Imager ID)	Settings Locked	Reboot Imager
M432_01	M433_01	M434_01	M435_01
Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud
M436_01	M437_01	M438_01	M439_01
Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud
429000 67-1130 86-1190 86-1190 M440_01	M441_01	M442_01	M443_01
Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data M052_01

M444_01	M445_01	M446_01	M447_01
Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud	Modem - 1200 Baud
M448_01	M449_01	M450_01	M451_01
Modem - 1200 Baud	Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud
M452_01	M453_01	M454_01	M455_01
Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud
M456_01	M457_01	M458_01	M459_01
Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud
M460_01	M461_01	M462_01	M463_01
Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud	Modem - 2400 Baud
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear NI Data M052_01

M464_01	M465_01	M466_01	M467_01
Modem - 2400 Baud	Modem - 2400 Baud	Modem - 4800 Baud	Modem - 4800 Baud
M468_01	M469_01	M470_01	M471_01
Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud
M472_01	M473_01	M474_01	M475_01
Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud
M476_01	M477_01	M478_01	M479_01
Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud
M480_01	M481_01	M482_01	M483_01
Modem - 4800 Baud	Modem - 4800 Baud	Modem - 4800 Baud	Modem - 9600 Baud
Save Settings	Default to USB	Default to PS/2 M071_01	Clear JI Data Clea XML Rule M052_01

M484_01	M485_01	M486_01	M487_01
Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud
M488_01	M489_01	M490_01	M491_01
Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud
M492_01	M493_01	M494_01	M495_01
Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud
M496_01	M497_01	M498_01	M499_01
Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud	Modem - 9600 Baud
M500_01	M501_01	M502_01	M503_01
Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear NI Data M052_01

M504_01	M505_01	M506_01	M507_01
Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud
M508_01	M509_01	M510_01	M511_01
Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud
M512_01	M513_01	M514_01	M515_01
Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud	Modem - 19200 Baud
M516_01	M517_01	M518_01	M519_01
Modem - 19200 Baud	Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud
M520_01	M521_01	M522_01	M523_01
Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud
Save Settings	Default to USB	Default to PS/2 M071_01	llear Il Data M052_01

M524_01	M525_01	M526_01	M527_01
Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud
M528_01	M529_01	M530_01	M531_01
Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud	Modem - 38400 Baud
M532_01	M533_01	M534_01	M535_01
Modem - 38400 Baud	Modem - 38400 Baud	Modem - 57600 Baud	Modem - 57600 Baud
M536_01	M537_01	M538_01	M539_01
Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud
M540_01	M541_01	M542_01	M543_01
Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear All Data M052_01

M544_01	M545_01	M546_01	M547_01
Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud
M548_01	M549_01	M550_01	M551_01
Modem - 57600 Baud	Modem - 57600 Baud	Modem - 57600 Baud	Modem - 115200 Baud
M552_01	M553_01	MS54_01	M555_01
Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud
M556_01	M557_01	M558_01	M559_01
Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud
M560_01	M561_01	M562_01	M563_01
Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud
Save Settings M188_02	Default to USB	Default to PS/2	Ilear Il Data M052_01

M564_01	M565_01	M56_01	M567_01
Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud	Modem - 115200 Baud
m568_01 Dump Setting Command	Maxicode - Secondary Data Pass Through	suffixcolon Append ":" to Postamble	prefixreaderId Append Imager ID to Preamble
suffixreaderId Append Imager ID to Postamble	prefixcolon Append ":" to Preamble	M576_01 Append Symbology to Postamble	M577_01 Save Settings Using "~"
Append ":" to Preamble - Serial Mode	M579_02 Illumination Flash On Event	Illumination Constant On Event	M581_01 RF Range Notification
M582_01 RF Range Notification - Vibrate	M583_01 RF Range Notification -	M584_02 USB Kb Enumerate on Preset LED - Disable	M585_02 USB Kb Enumerate on Preset LED - Enable
Vibrate Save Settings M188_02	Beep Default to USB	Alternate OS Compatibility	Alternate OS Compatibility Clear Il Data M052_01

M586_01 Default to Factory RF One-Way Settings	M587_01 RF Range Notification - Beep and Vibrate	M589_01 Tab Keystroke	M590_01 PS/2 Modem - English Keyboard Map with Leading 0 for Non- Printable ASCII
M591_01 PS/2 Modem - Universal Keyboard Map when in RF Mode	M592_01 PS/2 Modem - Custom Keyboard Map	M593_01 PS/2 Modem - English Keyboard Map without Leading 0 for Non- Printable ASCII	M594_01 PS/2 Modem - French Keyboard Map
M595_01 PS/2 Modem - German Keyboard Map	M596_01 PS/2 Modem - Japanese Keyboard Map	M597_01 PS/2 Modem - Ctrl + Char. for Non-Printable ASCII	M598_01 USB Polling Speed - 10 mS
M599_01 USB Polling Speed - 20 mS	M600_01 USB Polling Speed - 30 mS	M602_01 US English Keyboard Map Without Leading 0	M603_01
M604_01 German Keyboard Mapping	M605_01 Japanese Keyboard Mapping	M606_01 US English Keyboard Map with Ctrl + Char. for	Full Field Image Capture (1280 x 1024)
Mapping Save Settings M188_02	Default to USB		(1280 x 1024) Clear JI Data M052_01

M608_01	M609_03	M610_01	M658_01
Duplicate Read Delay - 300 Seconds	Enable Micro QR Code	Show Bluetooth Access in Modem	AGC Enable Version 1
M659_01	M667_01	M668_01	M669_01
AGC Enable Version 0 (Legacy)	Enable QR Code and Micro QR Code	USB Virtual COM Port One-Way Mode	USB Virtual COM Port Two-Way Mode
M670_01	M671_01	M672_01	M673_01
Trioptic Code 39 Off	Trioptic Code 39 On	NEC 2 of 5 Off	NEC 2 of 5 On
M674_01 Matrix 2 of 5 Off	M675_01 Matrix 2 of 5 On	M684_01 RF Factory Defaults	M685_01 Interleaved 2 of 5 with Control Character Stripped from Result
M687_03 Enable Micro QR Code	M692_01	M693_01	M694_01
Standard and Inverse	Boot Mode	PS/2 Interscan Delay - 5 mS	PS/2 Interscan Delay - 10 mS
Save SettingsDefault to USBDefault to PS/2Default to PS/2Clear All DataClear MUL RulesM188_02M049_03M060_03M071_01M052_01			

M695_01	M696_01	M701_01	M702_01
PS/2 Interscan Delay - 100 mS	Clear All JavaScript Files	Enable Motion Detection - Near and Far Fields	Disable Motion Detection
M704_01 Disable Bluetooth Connection While Charging	M705_01 Enable Bluetooth Connection While Charging	M706_02 Enable Time Stamp - Time Clock Preamble	M707_03 Disable Time Stamp - Time Clock Preamble
M708_01	M710_02 Lockout Link Mode	M711_01 Unlock Link	
M738_01	M739_01	M742_01	M743_01
Enable Background Capture	Disable Background Capture	Modem Pre-Emptible	Modem Non-Pre-Emptible
M744_01	M745_01	M746_01	M747_01
Enable Data Matrix Improvements	Disable Data Matrix Improvements	Enable Auto-Save Last Bluetooth Address	Disable Auto-Save Last Bluetooth Address
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Clear Il Data M052_01

	Q002_01	Q003_01	Q004_01
2001 01 Enable Left Button Mode Switching	Change IP Mode - Quadrus Only Mode	Change IP Mode - Quadrus Mode 1	Change IP Mode - Standard Mode
Q005_01 ECC 0-140 On	Q006_01 ECC 0-140 Off	Q007_01 Default LEDs	Q008_01 IR LEDs Off, Visible LEDs On
Q009_01 Visible LEDs Off, IR LEDs On (Near IR LEDs Off)	Q010_01 Control IR LEDs Separately (Lower Intensity IR)	Q011_01 Disable Left Button	Q012_01 Disable Right Button
Q013_01 Disable Left and Right Buttons	Q014_01 UII-Only Enabled	Q015_01 UII-Only Enabled with Error Messaging	Q016_01 UII Enabled with Pass Through
Q017_01 UII Enabled with Error Messaging and Pass Through	Q018_01 UII Disabled	Enable 2-Symbol Read	Disable 2-Symbol Read
Save Settings M188_02	Default to USB	Default to PS/2 M071_01	Ilear Il Data M052_01

Laser Off, Visible LEDs Off, IR LEDs On at 100%	Laser On, Visible LEDs Off, IR LEDs On at 100%	Laser Off, All LEDs On at 100%	Laser On, All LEDs On at 100%
USB Battery Charge Mode	Default to Previous Settings (Disable USB Battery Charge Mode)	Laser Off, Control IR Separately in Both Fields	Laser On, Control IR Separately in Both Fields
Q029_01 RS-232 Connect Mode	Q030_01 USB Connect Mode	Enable MIL-STD-130M	Enable MIL-STD-130N
MS101_01 RS-232 Default Settings Mode			



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Appendix D — Configuration Symbol Reference List

M001 01 Global Optimization - A1 M002 01 Global Optimization - A2 M003 01 Global Optimization - A3 M004 01 Global Optimization - B1 M005 01 Global Optimization - B2 M006 01 Global Optimization - B3 M007 01 Global Optimization - C1 M008 01 Global Optimization - C2 M009 01 Global Optimization - C3 M010 01 Global Optimization - D1 M011 01 Global Optimization - D2 M012 01 Global Optimization - D3 M013 01 Handle Trigger Optimization - A1 M014 01 Handle Trigger Optimization - A2 M015 01 Handle Trigger Optimization - A3 M016 01 Handle Trigger Optimization - B1 M017 01 Handle Trigger Optimization - B2 M018 01 Handle Trigger Optimization - B3 M019 01 Handle Trigger Optimization - C1 M020 01 Handle Trigger Optimization - C2 M021_01 Handle Trigger Optimization - C3 M022 01 Handle Trigger Optimization - D1 M023 01 Handle Trigger Optimization - D2 M024 01 Handle Trigger Optimization - D3 M025 01 Left Button Optimization - A1 M026 01 Left Button Optimization - A2 M027 01 Left Button Optimization - A3 M028 01 Left Button Optimization - B1 M029 01 Left Button Optimization - B2 M030 01 Left Button Optimization - B3 M031 01 Left Button Optimization - C1 M032 01 Left Button Optimization - C2 M033 01 Left Button Optimization - C3 M034 01 Left Button Optimization - D1 M035 01 Left Button Optimization - D2 M036 01 Left Button Optimization - D3 M037 01 Right Button Optimization - A1 M038 01 Right Button Optimization - A2

Configuration Symbol Reference List

M039_01 Right Button Optimization - A3 M040 01 Right Button Optimization - B1 M041 01 Right Button Optimization - B2 M042 01 Right Button Optimization - B3 M043 01 Right Button Optimization - C1 M044 01 Right Button Optimization - C2 M045 01 Right Button Optimization - C3 M046 01 Right Button Optimization - D1 M047_01 Right Button Optimization - D2 M048 01 Right Button Optimization - D3 Default to USB M049 03 M050 01 Clear Memory Clear RF Settings M051 02 Clear XML Rules, Including Preamble and Postamble M052 01 M054_01 Laser Settings - Off M055 01 Laser Settings - On M056_01 Laser Settings - Low (1%) M057_01 Laser Settings - Medium (80%) M058 01 Laser Settings - High (100%) Modem Setting spx15200:8N1 M059 01 M060 03 Default to PS/2 M061 02 Symbol Readability Index Symbol Readability Index Output Enable M062 02 Symbol Readability Index Output Disable M063 02 M064_01 USB Image Upload Bluetooth Radio Auto-Disconnect Off M065 01 Bluetooth Radio Auto-Disconnect On M066 01 M067 01 Bluetooth Radio Auto-Connect Off M068 01 Bluetooth Radio Auto-Connect On M069 01 Disable Auto-Transfer Buffer Memory M070_01 Enable Auto-Transfer Buffer Memory M071 01 Clear All Stored Data M072_01 Log Only Mode RS-232 Batch M073 02 M074_02 RS-232 Cabled M075 01 Send and Buffer Mode M076 01 Send and Log Mode M077 02 Transfer All Data in Memory M078 02 Transfer Only Unsent Data in Memory Continuous Trigger Optimization - A1 M079_01

M080_01	Continuous Trigger Optimization - A2
M081_01	Continuous Trigger Optimization - A3
M082_01	Continuous Trigger Optimization - B1
M083_01	Continuous Trigger Optimization - B2
M084_01	Continuous Trigger Optimization - B3
M085_01	Continuous Trigger Optimization - C1
M086_01	Continuous Trigger Optimization - C2
M087_01	Continuous Trigger Optimization - C3
M088_01	Continuous Trigger Optimization - D1
M089_01	Continuous Trigger Optimization - D2
M090_01	Continuous Trigger Optimization - D3
M091_01	Continuous Trigger Off
M092_01	RS-232 Interface - Baud Rate - 1200
M093_01	RS-232 Interface - Baud Rate - 2400
M094_01	RS-232 Interface - Baud Rate - 4800
M095_01	RS-232 Interface - Baud Rate - 9600
M096_01	RS-232 Interface - Baud Rate - 19200
M097_01	RS-232 Interface - Baud Rate - 38400
M098_01	RS-232 Interface - Baud Rate - 57600
M099_01	RS-232 Interface - Baud Rate - 115200
M100_01	RS-232 Interface - Data Bits - 7
M101_01	RS-232 Interface - Data Bits - 8
M102_01	RS-232 Interface - Parity - Even
M103_01	RS-232 Interface - Parity - None
M104_01	RS-232 Interface - Parity - Odd
M105_01	RS-232 Interface - Data Bits - 1
M106_01	RS-232 Interface - Data Bits - 2
M107_01	Vibrate On / Beep On
M108_01	Vibrate Off / Beep On
M109_01	Vibrate On / Beep Off
M110_01	Beep Off
M111_01	Beep Quiet
M112_01	Beep Loud
M113_01	Disable Pair, Auth., Encrypt
M114_02	Disconnect from Bluetooth
M115_01	Encrypt, Enable Pairing, Auth.
M116_01	Inquire and Connect
M117_01	Enable Pairing
M118_01	RF Com Enable
M119_01	Bluetooth Radio - Time Out - 1 Hour

Configuration Symbol Reference List

M120_01 Bluetooth Radio - Time Out - 2 Hours M121 01 Bluetooth Radio - Time Out - 5 Minutes Bluetooth Radio - Time Out - 10 Minutes M122 01 Bluetooth Radio - Time Out - 15 Minutes M123 01 M124 01 Bluetooth Radio - Time Out - 30 Minutes Bluetooth Radio - Time Out - 90 Seconds M125 01 M126 01 PS/2 Mode RF One-Way Mode - Max Range M127 01 RF One-Way Mode - Max Reliability M128 01 M129 02 RF Two-Way Mode M130 01 **RF Com Enable** M132 01 RS-232 Two-Way Mode M133 01 USB Downloader Mode M134 02 USB Keyboard Mode M135 04 USB Native Two-Way Mode Cable Active - Sleep Time Out - Cabled - 2 hours M136 01 M137_01 Cable Active - Sleep Time Out - Cabled - Always M138 02 Continuous Read - Near and Far Fields M139 02 Continuous Read - Far Field Only M140 02 Continuous Read - Near Field Only M141 03 Continuous Read - Off M142 01 Continuous Read - Trigger Delays - 0 Seconds M143 01 Continuous Read - Trigger Delays - 1 Second M144 01 Continuous Read - Trigger Delays - 3 Seconds M145 01 Continuous Read - Sleep Time Out - Uncabled - 5 Minutes M146 01 Continuous Read - Sleep Time Out - Uncabled - 15 Minutes Continuous Read - Sleep Time Out - Uncabled - 30 Minutes M147 01 M148 01 Extra Long Decode Time (Double) LEDs for Non-Standard Inks Off M149 01 M150 01 LEDs for Non-Standard Inks On M151 01 Long Decode Time M152 01 Normal Decode Time M153 01 Imager ID and Firmware M154 04 Handle Trigger - Take Picture M155 03 Handle Trigger - Far Field Only M156 03 Handle Trigger - Near Field Only M157 03 Handle Trigger - Near and Far Fields M159 02 Preamble - Comma M160 04 Postamble - Comma M161 04 Postamble - Enter

- M162_01 Preamble Erase/None
- M163_01 Postamble Erase/None
- M164_02 Preamble Space
- M165_04 Postamble Space
- M166_01 Preamble Tab USB Keyboard Mode
- M167_04 Postamble Tab USB Keyboard Mode
- M168_04 Postamble Carriage Return Serial Mode
- M169_04 Postamble Line Feed Serial Mode
- M170_04 Postamble Carriage Return Line Feed Serial Mode
- M171_01 Custom Keyboard
- M172_01 US Keyboard Mapping
- M173_01 Universal Keyboard Mapping
- M174_01 Control LEDs Separately False
- M175_01 Control LEDs Separately True
- M176_01 Left Button Far Field Only
- M177_01 Left Button Near Field Only
- M178_01 Left Button Near and Far Fields
- M179_01 Left Button Take Picture
- M181_02 Mirroring Off
- M182_01 Mirroring On
- M183_01 Right Button Far Field Only
- M184_01 Right Button Near Field Only
- M185_01 Right Button Near and Far Fields
- M186_01 Right Button Take Picture
- M188_02 Save Settings
- M189_01 Set Targeting Zone Tolerances 50
- M190_01 Set Targeting Zone Tolerances 75
- M191_01 Set Targeting Zone Tolerances 100
- M192_01 Set Targeting Zone Tolerances 125
- M193_01 Set Targeting Zone Tolerances 150
- M194_01 Set Targeting Zone Tolerances 400
- M195 01 Set Targeting Zone Tolerances 200
- M196_01 Set Targeting Zone Tolerances 1600
- M197_02 Text Commands Off
- M198_02 Text Commands On
- M199_02 Time Stamp Settings Off
- M200_02 Time Stamp Settings On
- M201_03 Enable SXGA 1280 x 1024
- M202_03 Enable VGA 640 x 480 (Rev 5 hardware or earlier only)
- M203_01 Enable SXGA Handle Trigger

Configuration Symbol Reference List

- M204_01 Enable VGA Handle Trigger (Rev 5 hardware or earlier only)
- M205_01 Enable SXGA Left Button
- M206_01 Enable VGA Left Button (Rev 5 hardware or earlier only)
- M207_01 Enable SXGA Right Button
- M208_01 Enable VGA Right Button (Rev 5 hardware or earlier only)
- M209_01 1D Symbols Only
- M210_01 Small 2D Symbols
- M211_01 Medium 2D Symbols
- M212_01 Large 2D Symbols
- M213_01 Reset Window to Factory Default
- M214_02 Preamble Carriage Return Line Feed Serial Mode
- M215_01 Disable Batch
- M216_01 Enable Batch
- M217_01 Short Decode Time (20% Shorter)
- M218_02 Preamble Tab RS-232 Serial Mode
- M219_04 Postamble Tab RS-232 Serial Mode
- M220_01 No Read Display Off
- M221_01 No Read Display On
- M222_01 Continuous Read Duplicate Read Delay 0 Seconds
- M223_01 Continuous Read Duplicate Read Delay 1 Second
- M224_01 Continuous Read Duplicate Read Delay 3 Seconds
- M225_01 Disable AIM ID Preamble
- M226_01 Enable AIM ID Preamble
- M227_01 RS-232 Downloader 57600 Baud Rate
- M228_01 RS-232 Downloader 115200 Baud Rate
- M229_01 "," command Dump Settings
- M230_01 Batch Enabled
- M231_01 Batch Disabled
- M232_01 Code 39 Extended Full ASCII Off
- M233_01 Code 39 Extended Full ASCII On
- M234_01 Code 39 Off
- M235_01 Code 39 On
- M236_01 Code 39 Disable Checksum
- M237_01 Code 39 Enable Checksum
- M238_01 Enable Checksum and Strip From Result
- M239_01 Data Matrix Inverse On
- M240_01 Data Matrix Inverse Off
- M241_01 Data Matrix Rectangle Off
- M242_01 Data Matrix Rectangle On
- M243_01 Interleaved 2 of 5 Off

- M244_02 Interleaved 2 of 5 On
- M245_02 Interleaved 2 of 5 Two Digits Off
- M246_01 Interleaved 2 of 5 Two Digits On
- M247_02 Interleaved 2 of 5 Four Digits Off
- M248_01 Interleaved 2 of 5 Four Digits On
- M249_01 Disable Interleaved 2of 5 Checksum
- M250_01 Enable Interleaved 2of 5 Checksum
- M251_01 Enable Interleaved 2of 5 Checksum and Remove
- M252_01 Postal Symbologies Australian Post On
- M253_01 Postal Symbologies Japan Post On
- M254_01 Postal Symbologies KIX
- M255_01 Postal Symbologies Postnet and Planet On
- M256_01 Postal Symbologies Planet On
- M257_01 Postal Symbologies Postnet On
- M258_01 Postal Symbologies Royal Mail On
- M259_01 Postal Symbologies Disable All Postal Symbologies
- M260_01 QR Code Off
- M261_01 QR Code On
- M262_01 QR Code Inverse On
- M263_01 Both Inverse and Standard On
- M264_01 QR Code Disable Checksum
- M265_01 QR Code Enable Checksum
- M266_01 All DataBar Off
- M267_01 All DataBar On
- M268_01 DataBar Limited On
- M269_01 DataBar Expanded On
- M270_01 DataBar-14 Stacked On
- M271_01 DataBar-14 and DataBar-14 Truncated On
- M272_01 Aztec Off
- M273_01 Aztec On
- M274_01 Codabar Off
- M275_01 Codabar On
- M276_01 Codablock F Off
- M277_01 Codablock F On
- M280_01 Code 93 Off
- M281_02 Code 93 On
- M282_01 Code 128 Off
- M283_01 Code 128 On
- M284_02 Composite Off
- M285_02 Composite On

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M000 04	
M286_01	
M287_01	
M288_01	
M289_04	
M290_01	MSI Plessey Off
M291_01	MSI Plessey On
M292_01	PDF417 Off
M293_01	PDF417 On
M294_01	UPC Off
M295_01	
M296_01	
M297_01	UPC Extension On
M298_01	UPC Narrow Margin Disabled
M299_01	UPC Narrow Margin Enabled
M300_01	MicroPDF417Off
M301_01	MicroPDF417On
M308_03	Symbology Preamble
M313_01	Modem - 1200 baud
M314_01	
M315_01	Modem - 4800 baud
M316_01	Modem - 9600 baud
M317_01	Modem - 19200 baud
M318_01	Modem - 38400 baud
M319_01	Modem - 57600 baud
M320_01	Modem - 115200 baud
M321_01	Modem - Modem Firmware Version
M322_01	Turn Off Illumination
M323_01	Highly Reflective Surface
M324_01	Turn On Illumination
M325_01	Codabar Remove Start/Stop
M326_01	Disable Rule 410
M327_01	Enable Rule 410
M328_01	AIM ID Config. Pass Through
M329_01	Modem - 9600 baud 7 E 1
M330_02	Imager ID Preamble
M331 02	Imager ID Postamble
M334_01	Set TimeStamp Value 010000
M335_01	Set TimeStamp Value 013000
M336_01	Set TimeStamp Value 020000
M337 01	Set TimeStamp Value 023000
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M338_01	Set TimeStamp Value 030000
M339_01	Set TimeStamp Value 033000
M340_01	Set TimeStamp Value 040000
M341_01	Set TimeStamp Value 043000
M342_01	Set TimeStamp Value 050000
M343_01	Set TimeStamp Value 053000
M344_01	Set TimeStamp Value 060000
M345_01	Set TimeStamp Value 063000
M346_01	Set TimeStamp Value 070000
M347_01	Set TimeStamp Value 073000
M348_01	Set TimeStamp Value 080000
M349_01	Set TimeStamp Value 083000
M350_01	Set TimeStamp Value 090000
	Set TimeStamp Value 093000
M352 01	Set TimeStamp Value 100000
	Set TimeStamp Value 103000
	Set TimeStamp Value 110000
M355_01	Set TimeStamp Value 113000
M356 01	Set TimeStamp Value 120000
M357 01	Set TimeStamp Value 123000
M358_01	Set TimeStamp Value 130000
M359_01	Set TimeStamp Value 133000
M360_01	Set TimeStamp Value 140000
M361_01	Set TimeStamp Value 143000
M362_01	Set TimeStamp Value 150000
M363_01	Set TimeStamp Value 153000
M364_01	Set TimeStamp Value 160000
M365_01	Set TimeStamp Value 163000
M366_01	Set TimeStamp Value 170000
M367_01	Set TimeStamp Value 173000
M368_01	Set TimeStamp Value 180000
M369_01	Set TimeStamp Value 183000
M370_01	Set TimeStamp Value 190000
M371_01	Set TimeStamp Value 193000
M372_01	Set TimeStamp Value 200000
M373_01	Set TimeStamp Value 203000
	Set TimeStamp Value 210000
	Set TimeStamp Value 213000
	Set TimeStamp Value 220000
	Set TimeStamp Value 223000
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Configuration Symbol Reference List

- M378_01 Set TimeStamp Value 230000
- M379_01 Set TimeStamp Value 233000
- M381_01 Preamble STX
- M382_01 Postamble ETX
- M383_01 Default to USB with LEDs and Active BT
- M384_01 Default to PS/2 with LEDs and Active BT
- M385_01 Image Uploader Compressed Image (JPEG)
- M386_01 Image Uploader Uncompressed Image (BMP)
- M387_01 Image Uploader Far Field
- M388_01 Image Uploader Near Field
- M389_01 Code 39 Narrow Margin Disable
- M390_01 Code 39 Narrow Margin Enable
- M391_01 Code 128 Narrow Margin Disable
- M392_01 Code 128 Narrow Margin Enable
- M393_01 Code 11 Disable
- M394_01 Code 11 Enable (Two Checksum Digits Checked)
- M395_01 Code 11 (One Checksum Digit Checked)
- M396_01 Code 11 (Two Checksum Digits Checked and Stripped from Result)
- M397_01 Code 11 (One Checksum Digit Checked and Stripped from Result)
- M398_01 Disable Code 128 Narrow Margin
- M399_01 Enable Code 128 Narrow Margin
- M400_01 Disable Code 39 Narrow Margin
- M401_01 Enable Code 39 Narrow Margin
- M402_01 Translate CRLF into Enter
- M404_01 Erase Preamble Only
- M405_02 Erase Postamble Only
- M406_02 Preamble and Postamble
- M407_01 Default to Factory Settings, Save Settings, Reboot
- M408_01 Disable Pharmacode
- M409_01 Enable Pharmacode- No Color, Standard Rules, Horiz. Decode, Normal Direction
- M410_01 Enable Pharmacode Color, Relaxed Contrast, Horiz. Decode, Normal Direction
- M411_01 Enable Pharmacode No Color, Standard Rules, Vert. Decode, Normal Direction
- M412_01 Enable Pharmacode Color, Relaxed Contrast, Vert. Decode, Normal Direction
- M413_01 Enable Pharmacode No Color, Standard Rules, Horiz. Decode, Reverse Direction
- M414_01 Enable Pharmacode Color, Relaxed Contrast, Horiz. Decode, Reverse Direction
- M415_01 Enable Pharmacode No Color, Standard Rules, Vert. Decode, Reverse Direction
- M416_01 Enable Pharmacode Color, Relaxed Contrast, Vert. Decode, Reverse Direction
- M417_01 RS-232 Suppress Imager Responses
- M418_02 Default to RS-232 Factory Settings
- M419_01 RS-232 Enable Imager Responses

- M420_01 Replace All \\ with \ for PDF417
- M421_01 Set Top Buttons to Toggle Continuous Trigger On and Off
- M422_01 RF Attempt to Connect Timeout: Default 30 sec.
- M423_01 RF Attempt to Connect Timeout: 15 sec.
- M424_01 USB Detect Out Endpoint
- M425_01 USB Use Out Endpoint
- M426_01 USB Do Not Use Out Endpoint
- M427_01 RF Timeout 6 hours
- M428_01 Unlock Settings (Except Imager ID)
- M429_01 Lock Settings
- M430_01 Reboot Imager
- M432_01 Modem 1200 baud
- M433_01 Modem 1200 baud
- M434_01 Modem 1200 baud
- M435_01 Modem 1200 baud
- M436_01 Modem 1200 baud
- M437_01 Modem 1200 baud
- M438_01 Modem 1200 baud
- M439_01 Modem 1200 baud M440 01 Modem - 1200 baud
- M440_01 Modem 1200 baud M441_01 Modem - 1200 baud
- M442 01 Modem 1200 baud
- M443 01 Modem 1200 baud
- M444 01 Modem 1200 baud
- M445 01 Modem 1200 baud
- M446_01 Modem 1200 baud
- M447_01 Modem 1200 baud
- M448_01 Modem 1200 baud
- M449_01 Modem 2400 baud
- M450_01 Modem 2400 baud M451 01 Modem - 2400 baud
- M451_01 Modem 2400 baud M452 01 Modem - 2400 baud
- M453_01 Modem 2400 baud
- M454_01 Modem 2400 baud
- M455_01 Modem 2400 baud M456 01 Modem - 2400 baud
- M457_01 Modem 2400 baud
- M458_01 Modem 2400 baud
- M459_01 Modem 2400 baud
- M460_01 Modem 2400 baud

Configuration Symbol Reference List

M461_01	Modem - 2400 baud
M462_01	Modem - 2400 baud
M463_01	Modem - 2400 baud
M464_01	Modem - 2400 baud
M465_01	Modem - 2400 baud
M466_01	Modem - 4800 baud
M467_01	Modem - 4800 baud
M468_01	Modem - 4800 baud
M469_01	Modem - 4800 baud
M470_01	Modem - 4800 baud
M471_01	Modem - 4800 baud
M472_01	Modem - 4800 baud
M473_01	Modem - 4800 baud
M474_01	Modem - 4800 baud
M475_01	Modem - 4800 baud
M476_01	Modem - 4800 baud
M477_01	Modem - 4800 baud
M478_01	Modem - 4800 baud
M479_01	Modem - 4800 baud
M480_01	Modem - 4800 baud
M481_01	Modem - 4800 baud
M482_01	Modem - 4800 baud
M483_01	Modem - 9600 baud
M484_01	Modem - 9600 baud
M485_01	Modem - 9600 baud
M486_01	Modem - 9600 baud
M487_01	Modem - 9600 baud
M488_01	Modem - 9600 baud
M489_01	Modem - 9600 baud
M490_01	Modem - 9600 baud
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M492_01	Modem - 9600 baud
M493_01	Modem - 9600 baud
M494_01	Modem - 9600 baud
M495_01	Modem - 9600 baud
M496_01	Modem - 9600 baud
	Modem - 9600 baud
M498_01	Modem - 9600 baud
M499_01	Modem - 9600 baud
M500_01	Modem - 19200 baud
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M501_01	Modem - 19200 baud
M502_01	Modem - 19200 baud
M503_01	Modem - 19200 baud
M504_01	Modem - 19200 baud
M505_01	Modem - 19200 baud
M506_01	Modem - 19200 baud
M507_01	Modem - 19200 baud
M508_01	Modem - 19200 baud
M509_01	Modem - 19200 baud
M510_01	Modem - 19200 baud
M511_01	Modem - 19200 baud
M512_01	Modem - 19200 baud
M513_01	Modem - 19200 baud
M514 01	Modem - 19200 baud
M515 01	Modem - 19200 baud
	Modem - 19200 baud
M517 01	Modem - 38400 baud
M518 01	Modem - 38400 baud
M519 01	Modem - 38400 baud
M520_01	Modem - 38400 baud
M521 01	Modem - 38400 baud
M522 01	Modem - 38400 baud
M523 01	Modem - 38400 baud
M524 01	Modem - 38400 baud
M525 01	Modem - 38400 baud
M526 01	Modem - 38400 baud
M527 01	Modem - 38400 baud
M528 01	Modem - 38400 baud
M529_01	Modem - 38400 baud
M530 01	Modem - 38400 baud
M531 01	Modem - 38400 baud
M532 01	Modem - 38400 baud
M533 01	Modem - 38400 baud
M534 01	Modem - 57600 baud
M535_01	Modem - 57600 baud
M536 01	Modem - 57600 baud
M537 01	Modem - 57600 baud
M538 01	Modem - 57600 baud
M539_01	Modem - 57600 baud
M540 01	Modem - 57600 baud

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M541_01	Modem - 57600 baud
M542_01	Modem - 57600 baud
M543_01	Modem - 57600 baud
M544_01	Modem - 57600 baud
M545_01	Modem - 57600 baud
M546_01	Modem - 57600 baud
M547_01	Modem - 57600 baud
M548_01	Modem - 57600 baud
M549_01	Modem - 57600 baud
M550_01	Modem - 57600 baud
M551_01	Modem - 115200 baud
M552_01	Modem - 115200 baud
M553_01	Modem - 115200 baud
M554_01	Modem - 115200 baud
M555_01	Modem - 115200 baud
M556_01	Modem - 115200 baud
M557_01	Modem - 115200 baud
M558_01	Modem - 115200 baud
M559_01	Modem - 115200 baud
M560_01	Modem - 115200 baud
M561_01	Modem - 115200 baud
M562_01	Modem - 115200 baud
M563_01	Modem - 115200 baud
M564_01	Modem - 115200 baud
M565_01	Modem - 115200 baud
M566_01	Modem - 115200 baud
M567_01	Modem - 115200 baud
M568_01	Dump Setting Command
M569_02	Maxicode - Secondary Data Pass Through
M571_01	Append Imager ID to Preamble
M572_01	Append Imager ID to Postamble
M573_01	Append ":" to Preamble
M574_01	Continuous Read - Near and Far Fields - Timeout Uncabled 7 Days - Save Settings
M576_01	Append Symbology to Postamble
M577_01	Save Settings Using "~"
M578_01	Append ":" to Preamble - Serial Mode
M579_02	Illumination Flash On Event
M580_02	Illumination Constant On Event
M581 01	RF Range Notification Off

- M581_01 RF Range Notification Off
- M582_01 RF Range Notification Vibrate

- M583_01 RF Range Notification Beep
- M584_02 USB Kb Enumerate on Preset LED Disable Alternate OS Compatibility
- M585_02 USB Kb Enumerate on Preset LED Enable Alternate OS Compatibility
- M586_01 Default to Factory RF One-Way Settings
- M587_01 RF Range Notification Beep and Vibrate
- M589_01 Tab Keystroke
- M590_01 PS/2 Modem English Keyboard Map with Leading 0 for Non-Printable ASCII
- M591_01 PS/2 Modem Universal Keyboard Map when in RF Mode
- M592_01 PS/2 Modem Custom Keyboard Map
- M593_01 PS/2 Modem English Keyboard Map without Leading 0 for Non-Printable ASCII
- M594_01 PS/2 Modem French Keyboard Map
- M595_01 PS/2 Modem German Keyboard Map
- M596_01 PS/2 Modem Japanese Keyboard Map
- M597_01 PS/2 Modem Ctrl + Char. for Non-Printable ASCII
- M598_01 USB Polling Speed 10 mS
- M599_01 USB Polling Speed 20 mS
- M600_01 USB Polling Speed 30 mS
- M602_01 US English Keyboard Map without Leading 0 in Alt + Num for Non-Printable ASCII
- M603_01 French Keyboard Mapping
- M604_01 German Keyboard Mapping
- M605_01 Japanese Keyboard Mapping
- M606_01 US English Keyboard with Ctrl + Char. for Non-Printable ASCII
- M607_01 Full Field Image Capture (1280 x 1024)
- M608_01 Duplicate Read Delay 300 sec.
- M609_03 Enable Micro QR Code
- M610_01 Show Bluetooth Access in Modem
- M658_01 AGC Enable Version 1
- M659_01 AGC Enable Version 0 (Legacy)
- M661_01 Enable RS-232 Bluetooth Mode
- M667_01 Enable QR Code and Micro QR Code
- M668_01 USB Virtual COM Port One-Way Mode
- M669_01 USB Virtual COM Port Two-Way Mode
- M670_01 Trioptic Code 39 Off
- M671_01 Trioptic Code 39 On
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- Q004_01 Change IP Mode Standard Mode
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- Q006_01 ECC 0-140 Off
- Q007_01 Default LEDs
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Appendix E — Performing a Hardware Default and Manual Battery Recharge

Note: The following procedures are only applicable to MS-Q configurations using the original (H1) handle and original lithium ion battery.

Occasionally it may become necessary to reset your imager to its factory default configuration. If your imager is locked or is failing to read, perform the following steps:

1. Remove the imager from the H1 handle.



2. Disengage the USB or RS-232 cable from the bottom of the H1 handle.



Important: Do not pull directly on the cable; grasp and pull on the connector housing to release the locking mechanism and disengage.

3. Remove the battery.



Note: If you are using a battery blank, you do NOT need to remove it when performing a hardware default.

(Continued on next page)

4. Press and hold down the **left** and **right** top buttons while reinserting and locking the battery.





5. Reinsert the imager in the handle attachment's cradle, aligning the cradle with the grooves along the sides of the main unit. Be sure that the handle's 8-pin mini-DIN connector inserts completely into the back of the imager.

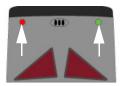


6. Press and hold down the imager's **left** and **right** top buttons while reinserting the cable into the bottom of the handle attachment.



Important: For the default process to work correctly, you must release both buttons as soon as the left indicator LED switches off.

- 7. When the cable is fully inserted, the imager will beep five times. The left indicator LED will be **RED** and the right indicator LED will be **GREEN**.
- 8. Press and hold down both the **left** and **right** top buttons until the left indicator LED switches off.



The imager will then cycle through several different LED patterns and emit **two beeps**. This indicates that the imager is in its default mode and is ready for use. Be sure that the imager's memory is clear before you return to your desired settings. The following symbols will allow you to clear the imager's memory of commands, settings, XML rules, and other data:





Performing a Hardware Default and Manual Battery Recharge

Performing a Manual Battery Recharge

If the MS-Q's lithium ion battery is allowed to lose 100% of its charge, the imager will become locked in a continuous vibration cycle. The mechanism of vibration is the same as the "successful decode" indicator, which can be switched between **beep** and **vibrate**. However, when the imager vibrates to indicate total loss of battery charge, it is unable to decode symbol data and it cannot be defaulted.

The following procedure provides enough charge to "jump-start" the imager and perform a hardware default.

1. Remove the battery.



2. Align the battery with its housing on the side opposite the sliding latch mechanism.



Hold the battery at an angle from its housing, balanced where the battery's tab is aligned with the housing's slot.

3. Starting from the angled position described in step 2, lower the battery completely into its housing **three times**, but *do not engage the sliding latch mechanism until the third time the battery is inserted*.



The battery should be inserted for slightly less than one second each time it is lowered. Maintain a steady rhythm while performing this sequence.

- 4. The third and final time the battery is lowered and inserted, leave it in its housing and move the sliding latch mechanism into its locked position.
- 5. Default the imager. (See **Performing a Hardware Default and Manual Battery Recharge** on page A-58.)

Note: For best results, charge the battery fully before you next use the imager.

Appendix F — MS-Q Quadrus Secure with Image Lock

The MS-Q Quadrus Imager is available in a secured version with disabled image capture and downloading. Permanent removal of image upload functionality in the MS-Q Quadrus Secure with Image Lock (FIS-6100-0046G – Rev 5 Hardware or earlier; FIS-6100-0053G – Rev 6 Hardware) makes it useful in sensitive industrial environments where photography is prohibited.



Important: The MS-Q Quadrus Secure's Image Lock function cannot be "turned off"; it is a permanent part of the imager's feature set.

Note: The MS-Q Quadrus Secure with Image Lock is available with USB connectivity. Contact your Microscan sales representative for further product details.

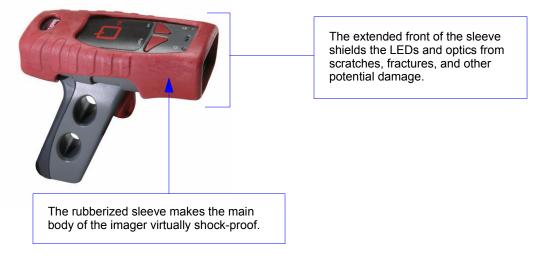
MS-Q Protective Jacket

Appendix G — MS-Q Protective Jacket

The MS-Q Protective Jacket (20-000925-01) is an accessory for MS-Q Imagers with the first-generation (H1) handle option. This accessory is a cost-effective way to upgrade the protection of the MS-Q for rugged industrial environments in the following ways:

- Provides inexpensive insurance against accidental drops or other potentially damaging contact events on the factory floor
- · Triples the drop shock protection to the main body of the imager
- · Shields LEDs and optics with extended front guard

Contact your Microscan sales representative for further accessory details.



Note: The MS-Q Protective Jacket is only available with the original (H1) handle option.

Appendix H — MS-Q Battery Charger

The MS-Q Battery Charger Kit can be used with the battery handle option.

Battery Charger Kit



Battery Charger Kit (as pictured) includes:

(1.) Power Supply

(2.) Charger, Retainer Clip, screw, washer

(3.) 4 screws (for Bluetooth Modem)

Note: Battery Handle, Reader, Bluetooth Modem, and cable ordered and sold separately.

Battery Charger Installation Instructions

Installing the Power Cable

 Connect the power supply to the charger by aligning the connector on the power supply to the power connector on the bottom of the charger.





Step 2

Step 3

- 2. Firmly press the power supply connector and the charger's power connector together.
- 3. Guide the power cable through the space provided on the end of the charger, as shown above.

Installing the Modem

The charger is shipped with four screws for attaching a Bluetooth Modem.

- 1. Turn the charger over so that the base faces upward.
- 2. Place the Bluetooth Modem into the charger with the 8-pin DIN connector facing away from the battery charging connectors.



Step 3

Step 4

- 3. Secure the modem with the four screws provided.
- 4. Attach the cable to the modem by aligning the 8-pin DIN connectors and pushing them together firmly.
- 5. Guide the cable through the opening at the end of the charger that is aligned with the 8-pin DIN connector.

MS-Q Battery Charger

Battery Charger Mounting Instructions

The charger can be mounted to a wall or a countertop.



Wall-Mounted Battery Charger



Countertop-Mounted Battery Charger

Note: If you are mounting the charger to a wall, first install the retainer clip with washer and screw (**Step 1**). The retainer clip prevents the handle from detaching from the charger and falling. If you are mounting the charger to a countertop, start at Step 2 and do not install the retainer clip.

1. From the back of the charger, slide the retainer clip into the slot provided. Secure the retainer clip with the washer and screw provided.







Step 3

2. Secure the

charger to the wall or countertop with screws of the appropriate size. **Note:** Screws for mounting the assembled charger should not exceed 0.2" on the shaft or 0.4" on the head. Mounting screws not included in assembly kit.

3. Rest the top of the handle in the top slot and gently slide the bottom of the handle onto the charging pins.

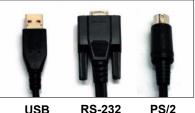
MS-Q Battery Charger Options

Kit, 2-Bay Battery Charger for H1 Batteries, USA Power Supply	98-000075-04
Kit, 2-Bay Battery Charger for H1 Batteries, Europe Power Supply	98-000075-05
Kit, 2-Bay Battery Charger for H1 Batteries, UK Power Supply	98-000075-06
Kit, Cable Battery Charger for Battery Handle, USA Power Supply	98-000075-07
Kit, Cable Battery Charger for Battery Handle, Europe Power Supply	98-000075-08
Kit, Cable Battery Charger for Battery Handle, UK Power Supply	98-000075-09
Kit, Charging Bay for Battery Handle, USA Power Supply	98-000075-10
Kit, Charging Bay for Battery Handle, Europe Power Supply	98-000075-11
Kit, Charging Bay for Battery Handle, UK Power Supply	98-000075-12
Kit, Charging Bay for Battery Handle, No Power Supply	98-000075-13

Appendix I — MS-Q Bluetooth Modem

The MS-Q Bluetooth Modem is an external modem designed to be connected to the host computer while using a Bluetooth-enabled MS-Q Imager. The modem enables the imager to transmit captured and decoded data wirelessly to the host computer. The modem can accommodate three different cable attachment types, as shown below.





Bluetooth Modem with Cable

RS-232

Bluetooth Modem Installation with USB Cable

Install Cable

Attach the USB cable to the Bluetooth Modem.



 Connect the USB connector to the host computer. The modem's blue light will illuminate when connected.



Read Quick Connect Code

 Read the Quick Connect Code on the Bluetooth Modem's top label. **Note:** A Quick Connect Code can also be created in **ESP**'s **Utilities** interface.

Establish Mode

· Read the USB Bluetooth Mode symbol below.



MS-Q Bluetooth Modem

Connecting with a Quick Connect Code (All Cable Types)

• Read the **Quick Connect Code** on the top label of the Bluetooth Modem, using the MS-Q Imager you intend to connect to the host computer.

The imager and host computer should connect within 60 seconds. The MS-Q will beep once and flash both LEDs **GREEN** as a confirmation.

If the MS-Q and host computer do not connect, the imager will beep three times in rapid succession and flash its **RED** LEDs.

Modem Firmware Version

• Read the symbol below to check the Bluetooth Modem's firmware version.



Firmware output will be in the following format: MSP430 firmware version; TUSB firmware version; 1-digit comm. mode (0 = PS/2, 1 = Serial, 3 = USB Keyboard); 1-digit keyboard mapping value; 1-digit packet protocol value.

Bluetooth Modem Installation with PS/2 Cable

Install Cable

- Attach the PS/2 cable to the Bluetooth Modem.
- Detach the keyboard from the host computer and connect it to the PS/2 cable, as shown below.
- Connect the other end of the PS/2 cable to the host computer, as shown below.





Note: The modem is powered by the PS/2 port, and so does not require a separate power supply. The modem's blue light will illuminate when connected.

Read Quick Connect Code

Read the Quick Connect Code on the Bluetooth Modem's top label.
 Note: A Quick Connect Code can also be created in ESP's Utilities interface.

Establish Mode

• Read the PS/2 Bluetooth Mode symbol below.



PS/2 Bluetooth Mode

You are now ready to begin sending decoded symbol data to the host.

Keyboard Input (USB and PS/2)

The Bluetooth Modem is set to English-language keyboard mapping by default. To communicate using a different keyboard setting, read the appropriate configuration symbol below.





English (Default)







German



Japanese

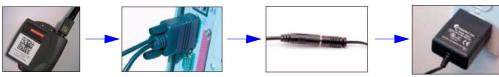




Bluetooth Modem Installation with RS-232 Cable

Install Cable

- Attach the RS-232 cable to the Bluetooth Modem.
- Connect the RS-232 adapter to the back of the host computer.
- Connect the RS-232 cable to the power supply.
- Plug the power supply into a wall socket.



Read Quick Connect Code

 Read the Quick Connect Code on the Bluetooth Modem's top label. Note: A Quick Connect Code can also be created in **ESP**'s **Utilities** interface.

Establish Mode

Read the RS-232 Bluetooth Mode symbol at right.

Change Baud Rate Setting

Read the appropriate symbol below to set the desired Baud Rate.

Note: These symbols only affect Baud Rate settings for the modem. They have no effect on Baud Rate settings in the MS-Q.











RS-232 Bluetooth Mode

RS-232 Bluetooth Modem Defaults:

Baud Rate: 9600 Data Bits: 8 Parity: None Stop Bits: 1 Hardware: None

You are now ready to begin sending decoded symbol data to the host, using any open software application that accepts serial data.

MS-Q Maintenance

Appendix J — MS-Q Maintenance

MS-Q maintenance guidelines are provided below.

Cleaning the MS-Q Window

The MS-Q window should be clean to allow optimum performance. The window is the clear plastic piece inside the front of the reader. Do not touch the window, as fingerprints may impede decode performance. The MS-Q uses CMOS technology that is much like a digital camera, and marks on the window will interfere with image captures.

If the window becomes dirty, clean it with a soft, non-abrasive cloth or a facial tissue (no lotions or additives) that has been moistened with water. A mild detergent may be used to clean the window, but the window should be wiped with a water-moistened cloth or tissue after using the detergent. The MS-Q housing may be cleaned in the same way.

For applications that require cleaning with disinfectant, please use products with the following ingredients:

- Isopropyl Alcohol
- Ethyl Alcohol (Denatured Grade)

Do not use bleach.

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