

# **Visionscape**<sup>®</sup>

### Training and running a simple job using Visionscape software







- **1.** Finding location & orientation of a simple part
- 2. Checking part by identifying certain features
- 3. Making a simple dimensional measurement
- 4. Accommodating movement and rotation of part
- 5. Triggering inspection via digital input
- 6. Indicating pass/fail through digital output
- 7. Communicating results through Ethernet network
- 8. Calibrating smart camera in real-world units
- 9. Deploying application with AppRunner









### **STEP 1: Finding location and orientation**

Double-click and open the Visionscape FrontRunner application

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Visionscape Version 3.7.2 Edition 2008 **Build 18** 



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#### VISIONSCAPE® FRONTRUNNER

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### **STEP 1: Finding location and orientation**



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### **STEP 2: Identifying part features**



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### **STEP 2: Identifying part features**



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#### **STEP 3: Making simple measurement**



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#### **STEP 3: Making simple measurement**





#### **STEP 3: Making simple measurement**

























### **STEP 5: Triggering inspection**



### STEP 6: Indicating pass/fail



### **STEP 7: Communicating results**

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### **STEP 7: Communicating results**

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/ HawkEyeE1FFF6: Ed	iting Inspection	n: 0: Inspection	Y				
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		E	AutoThreshold : Aut     Fast Edge : EdgeFast1     Fast Edge : EdgeFast2     AutoThreshold : Aut     Fast Edge : EdgeFast2     AutoThreshold : Aut     Tolerance Meas : C     Circl Dir 1 - CirclD1	View the opening connect	e data by a Hyper <sup>-</sup> ion on the	Termir e same	nal e PC



### **STEP 7: Communicating results**

Visionscape FrontRunner - HawkEyeE1FFF6 (pc= <unnamed job="">)</unnamed>		_ & ×
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HawkEyeE1FFF6: Running		
Snapshot1 (Insp1)	1/0 Display	
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Buffers 2 of 12 used (17 D 🖨 🗐 🖏 🗈 🎦 😭	outputs and communications	
IntelliFind Tool.Instance1 PointX = 199.737808, Y = 397.9IntelliFind Tool.Instance1 Angle215, P/F = 1IntelliFind Tool.Instance1 ScaleX = 199.705109, Y = 397.9IntelliFind Tool.Instance1 Scale963, P/F = 1	999207, Theta = -0.694022, Num Dots = 4, Width = 115.27 977570, Theta = -0.693928, Num Dots = 4, Width = 115.31	6

Visionscape FrontRunne	er - HawkEyeE1FFF6 (pc=dice.avp dev=OCYDemo.avp)		X
	+ 🔛		
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	O 0.66260 Y 0.66260 Y 0.66260 Y		Network
	Calibration Target Height: 0.125 Camera Height: 13.5		
	Calibration Target is Viewed from Behind a Mirror Enter the initial calibration parameters for the test target. When cor the test target under the camera and click Next. Turn all measurements real-word units by calib the smart camera	into rating	
	Exit << Back Next >> Finished		







Add Btn

### **STEP 8: Calibrating smart camera**

HawkEyeE1FFF6: Running





1/44 U1 HawkEveE1FFE6



## Return to Run Mode to view results in calibrated units



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Prove to N-m 0 Inspect: 204 Pass: 204 Fall: Insp1 Clear Inspection Counts Cyc Worst 93 92 Process 53 5 Cycle Draw **Clear Statistics** PPM 647 PPM Worst 645 32 DMA 0 Idle 2 of 12 used (17%) Buffers None Overruns Display Results in Calibrated Units IntelliFind Tool.Instance1 Point -.380 -.424 .359 1,000 Show Step Timing Info... IntelliFind Tool.Instance1 Angle -21.002 IntelliFind Tool.Instance1 Scale 1.000 IntelliFind Tool.Instance1 Fit Quality 998 **Blob Tool.Number of parts** 2 Pt to Line Distance.Pt to Line Distance 636 **Tolerance Meas. Status** True

28%

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### **STEP 8: Calibrating smart camera**

744\_01 HawkEyeE1FFF6 Add Btn No. of Lot HawkEyeE1FFF6: Running







aw	kEyeE1	FFF6

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### **STEP 8: Calibrating smart camera**

28%

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744\_01 HavvkEveE1FFF6 Add Btn

#### HawkEyeE1FFF6: Running





#### HawkEveE1FFF6

HawkEyeE1	FF6							л ± 🛠
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IntelliFind Tool.Instance1 Scale

IntelliFind Tool Instance1 Fit Quality

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### **STEP 9: Deploying with AppRunner**



## Visionscape Summary

- Visionscape software provides all the elements needed for developing and deploying complete machine vision applications (not just prototyping vision processing steps)
- Features a configuration environment that can be tailored to different users for maximum productivity
- Powerful and easy to use point-and-click environment
- Extensive collection of proven image processing tools:



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- FrontRunner Interface: "Engineering" GUI
- AppRunner Interface: "Monitoring" GUI
- Intellifind: Geometric pattern match tool
- Complete set of ActiveX components



## Thank You.

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